

Terrain FUZE



Design, specification and installation guide

1 The Genuit Group



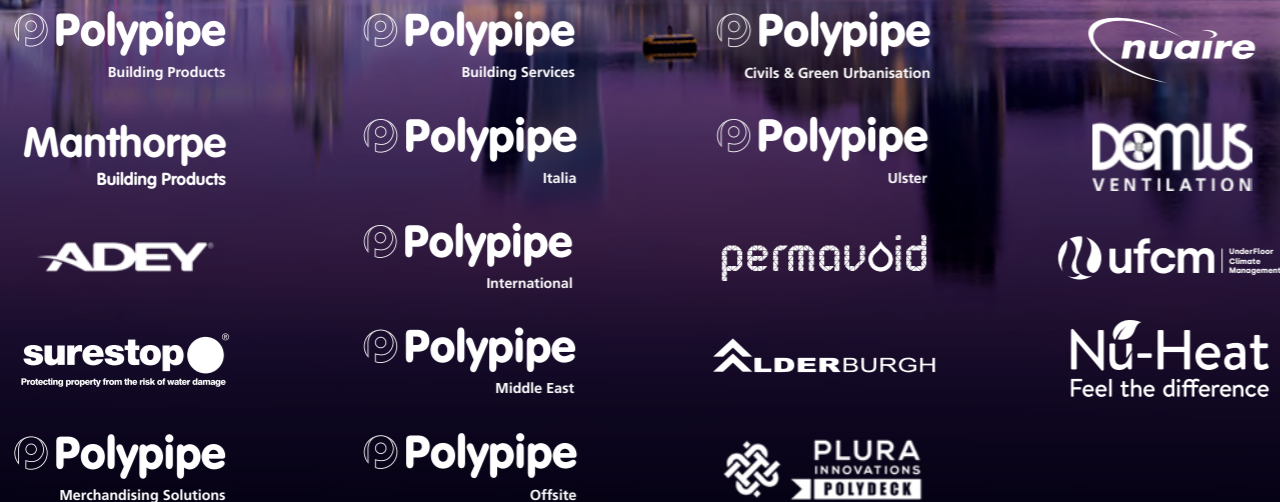
At Genuit Group we help create a better built environment, by developing and producing sustainable solutions to the key challenges faced in water, climate and ventilation management. Sustainability is core to our commercial strategy, driving innovation in both how we run our business and the products we create. We find solutions for the environmental challenges facing our infrastructure, our buildings and our communities, and delivering these at scale.

The Genuit Group of businesses are recognised as professionals and experts in their given markets. From commercial and residential applications, heating and ventilation, fabrications, roads and highways to plumbing, large scale water storage and drainage, tall building applications and green infrastructure solutions. Our goal is to be the leading, UK-focused, sustainable products Group – helping construction build better.

Together, we aim to provide solutions to the sustainability and construction challenges of today and in the future. The increased need for resilient drainage systems, for example, the need for important Green Urbanisation, for cleaner, healthier air, for simpler, faster and more cost-effective drainage installations, for innovative future-ready systems and for low/zero-carbon heating and low-carbon construction.

Helping construction build better is at the heart of what we do. Through our sustainability strategy, the resilient way in which we operate, our capabilities and scalability, and our speed and agility through working together to understand exactly what you need to succeed.

It's an inclusive approach to business – and one our customers trust.



Polypipe Middle East



OUR HISTORY

With more than 60 years experiencing the challenges of climate change and construction changes in the Middle East, our industry and logistic knowledge of water management solutions within high-rise and super high-rise buildings is tried, tested and trusted.



Why Polypipe Middle East?

- Engineered end-to-end solutions
- Proven-to-perform capabilities
- Expert Technical Team
- Specialist involvement in the area for over half a century
- Smarter water management solutions.

To ensure the super high-rise landscape of the GCC is compliant and provides the resilience toward a modern-day environment, our Technical Team works closely with Contractors, Consultants and Local Municipalities to ensure our systems are safe, durable and comply with all regulations.

With strong local business partnerships and a specific understanding of regional practices, requirements, cultures and regulations, we are ideally placed to offer pioneering, yet proven innovative water management systems and solutions that meet the particular needs of the Middle East environment and rapidly growing urban infrastructure.





MORE INNOVATION. MORE EXPERTISE. MORE SUPPORT.

Polypipe Middle East is always working to develop more exceptional products and more cost-effective ways to complete your project. For nearly 60 years, our Terrain brand has been the industry benchmark for drainage systems, but we offer so much more, including our multi-award winning water management solution Permavoid.

PRODUCTS AND SYSTEMS

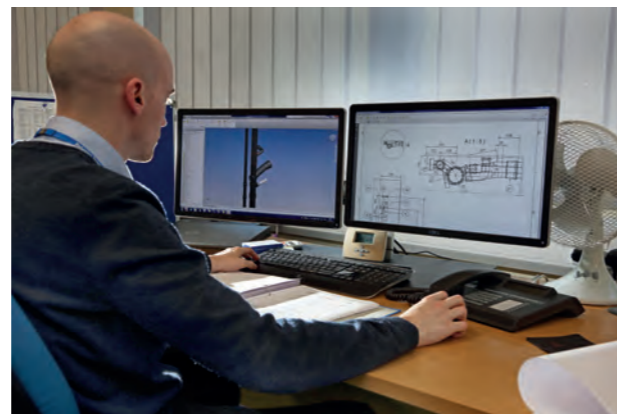
Our specialism is tall buildings, so our products, systems and services reflect that, in design, performance and ease of installation. Our Terrain brand of products and systems have been no exception, from our benchmark, FUZE drainage stacks and PVC soil and waste systems, to the Terrain Q noise reducing system, P.A.P.A.® & Pleura Vent Systems and Firetraps.

However, our continued investment in new technologies and more innovative solutions, enables us to increase our category portfolio, including supply applications like MecFlow. We are constantly working to bring to market only the most sustainable, beneficial, and cost-effective products and systems – engineered from the most practical, recycled and recyclable materials. Together with our Advantage Service, fabrication capabilities and customer support, you're never left without a solution – whatever the challenge. Contact our sales team to discover more at middleeast@polypipe.com

TECHNICAL

All our products and systems are backed by our hands-on technical team, providing expert support to ensure you receive a system that's right for your project. Whether it's a single component, or a fully fabricated system, you can call upon our specialist advice, and rely on us to deliver exactly what you need.

Welcome to Polypipe Middle East.
Delivering more, to achieve more.



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2 Introduction to FUZE

A modern high density polyethylene system with many advantages over cast iron and other traditional systems.

Terrain FUZE is a top-to bottom solution for all above and below ground drainage and many chemical waste applications.

Terrain FUZE is manufactured using HDPE for superior performance and exceptional durability. HDPE is resilient to extreme temperatures enabling applications for hot water and within colder environments. For example, without mechanical load, FUZE is able to tolerate temperatures of up to 80°C – even up to 95°C for a maximum of two minutes – against the flow of hot water.

The lightweight nature of Terrain FUZE allows the product to be installed quickly and efficiently, giving direct, resource-saving benefits to specifiers and installers.

For further information see contact details on the back cover of this brochure.



2 Introduction to FUZE

Features and Benefits



TERRAIN HIGH DENSITY POLYETHYLENE HDPE: DENSITY 945 – 965 kg/m³

Polyethylene density varies between 945 – 965kg/m³. Terrain FUZE retains exceptional quality and durability at up to 965kg/m³ giving great confidence to specifiers and installers. HDPE is a lighter material than water, offering direct benefits in handling, transportation and installation.



RESISTANCE TO COLD

Terrain FUZE pipes are resistant to freezing within the pipeline. When tested, the pipes simply expand with the ice and then return to their original dimensions without any damage.



FLEXIBILITY

Flexibility of a pipeline can be a major factor on certain building projects where concern must be given to the route of the pipeline through expansion joints or areas subject to vibrations.



RESISTANCE TO CHEMICALS

Terrain FUZE offers high resistance against chemical corrosion and is insoluble in all inorganic and organic solutions at 20°C. Terrain FUZE is only susceptible to aliphatic and aromatic carbons and relative chlorination products over 90°C. The material is also vulnerable to attack by heavily oxidised media conc. HNO₃ (chemical equation), conc. H₂SO₄ (chemical equation) when exposed over long periods at room temperature.



SCOPE OF USE

Terrain FUZE offers exceptional performance as a drainage system. A maximum load of 15m Water Column (1.5 bar) temperature of 30°C (10years) should be considered when utilising the pipes in a low-pressure environment.



RESISTANCE TO IMPACT

Terrain FUZE ensures maximum strength against impact stresses and is unbreakable at room temperature. It still maintains a high impact resistance at temperatures as low as -40°C thus meets the requirements for outlet pipes.



NON-TOXIC

Terrain FUZE pipes are non-toxic, ensuring safe handling during installation. With no risk of contamination to the flow through the pipeline, HDPE is even suitable for use in the food or liquid transportation industries.



BEHAVIOUR IN FIRE

HDPE in open construction is a flammable material. However, the material has been installed throughout Europe for over 40 years and poses no greater risk to fire spread than other similar plastic based systems when installed in accordance with local fire regulations. For further prevention, Terrain FUZE should be fitted with Terrain fire collars or sleeves (see Terrain Drainage System Price List) and these should be installed in strict accordance with instructions provided.



NOISE

HDPE has a low E-modulus and limits solid-borne conduction along the pipeline. Airborne noise should be insulated by utilising duct wall.



PROTECTION AGAINST BLOCKAGES

Terrain FUZE enables the continual flow of waste through the pipe, reducing the possibility of blockages along the pipeline.



SEALING MATERIAL

The rubber ring on the seal is installed under compression on all sides and is protected from expansion so, although the chemical resistance of the seal does not equate to that of HDPE, there is no risk of the seal being destroyed.



HEAT EXPANSION 0.2mm/m/°C

Expansion of the HDPE pipeline should be anticipated when put under heat stress. As a general rule, an expansion rate of 10mm per linear metre for every 50°C should be allowed.



WELDING TEMPERATURE

With a much lower welding temperature of 210°C minimum, HDPE is a much safer and easier material to work with compared to metal. This enables processing of the material using simple tools and in a more energy efficient manner.



NON-CONDUCTIVE

HDPE like most plastics has an exceptional reputation as an insulator.



RESISTANCE TO ABRASION

HDPE offers greater abrasion resistance through increased strength within the walls of the pipeline. This additional protection of the pipe makes HDPE an effective material for branch pipes, soil stacks and ground pipes.



CONDENSATE

Terrain FUZE is a poor heat conductor thus preventing condensation from forming as the pipeline undergoes short periods of intense undercooling.



RESISTANCE TO HOT WATER

Terrain FUZE offers substantial durability against the flow of hot water. A waste pipe with no mechanical load will tolerate temperatures of up to 80°C and up to 95°C is permissible for a maximum of two minutes.



EASY HANDLING

Lightweight and quick to install, construction teams choose Terrain FUZE for its ease-of-use as well as its outstanding performance properties.

3 Soil and waste drainage

A soil and waste system should be installed on a project to facilitate:

- Ease of access and maintenance to all parts of the system
- Flexible expansion of the system and integration with other pipe systems

Straight sections of horizontal pipe must be installed in perfect alignment with the pipe's axis and parallel to the wall. Vertical sections of the pipeline should be fixed in perfect alignment with the axis. Right angle bends must only be used to connect horizontal and vertical pipes and not within horizontal pipe networks.

Branches in the soil stack must be created using swept entry fittings when the branch is equal to the soil stack size. Eccentric reductions must be used, when the pipe diameter varies in the horizontal branch pipes, to ensure a centred connection of the pipes at the axis line. To minimise reductions in speed, sound and other negative effects variances in the direction of the horizontal and vertical pipe system must be kept to a minimum and use large radius bends. The stack vent should protrude by 2m above the roof structure where possible, and never less than 0.3m. Ventilating pipes to the outside air should finish at least 900mm above any opening into the building within 3m.

Access pipes should be installed in the following cases:

- At the beginning of the main manifolds in the waste system and at the base of every internal soil stack
- Access pipes should be installed every 15m for a linear stretch of pipe with a diameter equal to or less than 110mm and every 30m for larger diameter pipes
- Wherever two or more branches connect

Access pipes must be within easy reach throughout the system and must offer sufficient space for the use of utensils to clean the pipes.

The use of HDPE soil & waste pipe and fittings

The elements of the HDPE total pipe system offer direct benefits to the specifier and installer over more traditional materials. These benefits cover:

- Terrain FUZE HDPE is easier than more traditional materials to transport and handle safely due to its light weight.
- Terrain FUZE HDPE is installed quicker and easier than more traditional materials, offering increased time and labour savings on-site
- Terrain FUZE HDPE is resistant to impact shock
- Due to its composition, HDPE is highly resistant to chemical attack and will not erode, ensuring a long life for the system
- Terrain FUZE HDPE offers system flexibility, where alterations can be made easily to a completed system
- A smooth inner surface of the pipe minimises the risk of build-up or scaling
- Terrain FUZE HDPE welded joints will not deteriorate over time as no other materials or solvents are used
- Terrain FUZE HDPE can be used in close proximity to electrical installations or systems as it is not subject to electrolytic action
- Terrain FUZE HDPE offers a broad range of bespoke and fabricated items to be used in conjunction with the product ranges

Terrain FUZE HDPE offers a wide range of additional drains, traps and adaptors to be used with the standard catalogue of pipes and fittings, enabling HDPE products to be connected to other materials such as PVC, cast iron and cement pipes. This enables Terrain FUZE products to be used in an extensive range of applications, for example, in below ground applications when waste pipes with butt welded or electrofusion welded joints are utilised.

For all Terrain FUZE HDPE pipes and fittings, please see pages 20 to 49.

Table A: Discharge units (DU) Values

APPLIANCE	SYSTEM III DU l/s
Wash basin, bidet	0.3
Shower without plug	0.4
Shower with plug	1.3
Single urinal with cistern	0.4
Urinal with flushing valve	-
Slab urinal	0.2*
Bath	1.3
Kitchen sink	1.3
Dishwasher (household)	0.2
Washing machine up to 6kg	0.6
Washing machine up to 12Kg	1.2
WC with 4.0L cistern	**
WC with 6.0L cistern	1.2 to 1.7***
WC with 7.5L cistern	1.4 to 1.8***
WC with 9.0L cistern	1.6 to 2.0***
Floor gully DN 50	-
Floor gully DN 70	-
Floor gully DN 100	-

* Per person ** Not permitted - Not used or no data.
*** Depending upon type (valid for WC's with siphon flush cistern only)

Example: 10 storey building with:

2	WC	On each floor	2 x 1.5 = 3.0
4	WHB		4 x 0.3 = 1.2
2	Baths		2 x 1.3 = 2.6
2	Sinks		2 x 1.3 = 2.6
2	W/MC		2 x 0.6 = 1.2
			10.6 x 9 = 95.4 DU

Domestic Building Use K = 0.7
0.7 √95.4 = .84 l/s
See Table C and D for capacities of pipes.

Table B: Typical frequency factors (K)

USAGE OF APPLIANCES	K
Intermittent use, e.g. in dwelling, guesthouse, office	0.5
Frequent use, e.g. in hospital, school, restaurant, hotel	0.7
Congested use, e.g. in toilets and/or showers open to public	1.0
Special use, e.g. laboratory	1.2

Frequency factor (K)

Typical frequency factors associated with different usage of appliances Table B.

Calculation of flowrate
Waste water flowrate (Q_{ww})

Q_{ww} is the expected flowrate of waste water in a part or in the whole drainage system where only domestic sanitary appliances are connected to the system

Q_{ww} = K√ΣDU where:

Q _{ww}	=	Waste water flowrate (L/s)
K	=	Frequency factor
ΣDU	=	Sum of discharge units.

NB: Under no circumstances should pipe of a larger diameter be connected to pipe of a smaller diameter in the direction of flow.

3 Soil and waste drainage

Table C: Stack with only Primary Vent

STACK & STACK VENT	SYSTEM I, II, III, IV Q MAX (L/S)	
	Square # entries	Swept entries
60	0.5	0.7
70	1.5	2.0
80*	2.0	2.6
90*	2.7	3.5
100*	4.0	5.2
125	5.8	7.6
150	9.5	12.4
200	16.0	21.0

* Minimum size where WC's are connected in system II.
** Minimum size where WC's are connected in system I, III, IV. # Equal branch junctions that are more than 45° or has a centre line radius less than the internal pipe diameter.

Table D: Stack with Secondary Venting

STACK & STACK VENT	SECONDARY VENT	SYSTEM I, II, III, IV Q MAX (L/S)	
		Square # entries	Swept entries
60	50	0.7	0.9
70	50	2.0	2.6
80*	50	2.6	3.4
90*	50	3.5	4.6
100*	50	5.6	7.3
125	70	7.6	10.0
150	80	12.4	18.3
200	100	21.0	27.3

* Minimum size where WC's are connected in system II.
** Minimum size where WC's are connected in system I, III, IV. # Equal branch junctions that are more than 45°, or has a centre line radius less than the internal pipe diameter.

For branch pipe sizing based on System III the following sizing charts should be used.

APPLIANCE	DIA. DN	MIN. TRAP SEAL DEPTH (mm)	MAX. LENGTH (L) OF PIPE FROM TRAP OUTLET TO STACK (m)	PIPE GRADIENT	MAX. NO OF BENDS	MAX. DROP (H) (m)
Limitations for unventilated branch discharge pipes, system III						
Washbasin, bidet (30mm dia. trap)	30	75	1.7	2.2 ¹⁾	0	0
Washbasin, bidet (30mm dia. trap)	30	75	1.1	4.4 ¹⁾	0	0
Washbasin, bidet (30mm dia. trap)	30	75	0.7	8.7 ¹⁾	0	0
Washbasin, bidet (30mm dia. trap)	40	75	3.0	1.8 to 4.4	2	0
Shower, bath	40	50	No Limit ²⁾	1.8 to 9.0	No Limit	1.5
Bowl urinal	40	75	3.0 ³⁾	1.8 to 9.0	No Limit ⁴⁾	1.5
Trough urinal	50	75	3.0 ³⁾	1.8 to 9.0	No Limit ⁴⁾	1.5
Slab urinal ⁵⁾	60	50	3.0 ³⁾	1.8 to 9.0	No Limit ⁴⁾	1.5
Kitchen sink (40mm dia. trap)	40	75	No Limit ²⁾	1.8 to 9.0	No Limit	1.5
Household dishwasher or washing machine	40	75	3.0	1.8 to 4.4	No Limit	1.5
WC with outlet up to 80mm ⁶⁾	75	50	No Limit	1.8 min	No Limit ⁴⁾	1.5
WC with outlet greater than 80mm ⁶⁾	100	50	No Limit	1.8 min	No Limit ⁴⁾	1.5
Food waste disposal ⁷⁾	40 min.	75 ⁸⁾	3.0 ³⁾	13.5 min	No Limit ⁴⁾	1.5
Sanitary towel disposal unit	40 min.	75 ⁸⁾	3.0 ³⁾	5.4 min	No Limit ⁴⁾	1.5
Floor drain	50	50	No Limit ³⁾	1.8 min	No Limit	1.5
Floor drain	50	50	No Limit ³⁾	1.8 min	No Limit	1.5
Floor drain	100	50	No Limit ³⁾	1.8 min	No Limit	1.5
4 basins	50	75	4.0	1.8 to 4.4	0	0
Bowl urinals ⁹⁾	50	75	No Limit ³⁾	1.8 to 1.9	No Limit ⁴⁾	1.5
Maximum of 8 WC's ⁶⁾	100	50	15.0	0.9 to 9.0	2	1.5
Up to 5 spray tap basins ¹²⁾	30 max	50	4.5 ³⁾	1.8 to 4.4	No Limit ⁴⁾	0

- 1) Steeper gradient permitted if pipe is less than maximum permitted length.
- 2) If length is greater than 3m noisy discharge may result with an increased risk of blockage.
- 3) Should be as short as possible to limit problems with deposition.
- 4) Sharp throated bends should be avoided.
- 5) For slab urinal for up to 7 persons. Longer slabs to have more than one outlet.
- 6) Swept-entry branches serving WC's.
- 7) Includes small potato-peeling machines.
- 8) Tubular not bottle or resealing traps.
- 9) Spray tap basins shall have flush-grated wastes without plugs.

APPLIANCE	DIA. DN	MIN. TRAP SEAL DEPTH (mm)	MAX. LENGTH (L) OF PIPE FROM TRAP OUTLET TO STACK (m)	PIPE GRADIENT	MAX. NO OF BENDS	MAX. DROP (H) (m)
Limitations for ventilated branch discharge pipes, system III						
Washbasin, bidet (30mm dia. trap)	30	75	3.0	1.8 min	2	3.0
Washbasin, bidet (30mm dia. trap)	40	75	3.0	1.8 min	No Limit	0
Shower, bath	40	50	No Limit ²⁾	1.8 min	No Limit	No Limit
Bowl urinal	40	75	3.0 ³⁾	1.8 min	No Limit ⁴⁾	3.0
Trough urinal	50	75	3.0 ³⁾	1.8 min	No Limit ⁴⁾	3.0
Slab urinal ⁵⁾	60	50	3.0 ³⁾	1.8 min	No Limit ⁴⁾	3.0
Kitchen sink (40mm dia. trap)	40	75	No Limit ²⁾	1.8 min	No Limit	No Limit
Household dishwasher or washing machine	40	75	No Limit ²⁾	1.8 min	No Limit	No Limit
WC with outlet up to 80mm ⁶⁾ & ¹⁴⁾	75	50	No Limit	1.8 min	No Limit ⁴⁾	1.5
WC with outlet greater than 80mm ⁶⁾ & ¹⁴⁾	100	50	No Limit	1.8 min	No Limit ⁴⁾	1.5
Food waste disposal ⁷⁾	40 min.	75 ⁸⁾	3.0 ³⁾	13.5 min	No Limit ⁴⁾	3.0
Sanitary towel disposal unit	40 min.	75 ⁸⁾	3.0 ³⁾	5.4 min	No Limit ⁴⁾	3.0
Bath drain, floor drain	50	50	No Limit ³⁾	1.8 min	No Limit	No Limit
Floor drain	70	50	No Limit ³⁾	1.8 min	No Limit	No Limit
Floor drain	100	50	No Limit ³⁾	1.8 min	No Limit	No Limit
5 basins ⁹⁾	50	75	7.0	1.8 to 4.4	2)	0
10 basins ⁹⁾ & ¹⁰⁾	50	75	10.0	1.8 to 1.9	No Limit	0
Bowl urinals ⁹⁾ & ¹¹⁾	50	70	No Limit ³⁾	1.8 min	No Limit ⁴⁾	No Limit
More than 8 WC's ⁶⁾	100	50	No Limit	0.9 min	No Limit	No Limit
Up to 5 spray tap basins ¹²⁾	30 max	50	No Limit ³⁾	1.8 to 4.4	No Limit ⁴⁾	0

- 1) For maximum distances from trap to vent (see Figure 8 of BS EN 1205-2:2000).
- 2) If length is greater than 3m noisy discharge may result with an increased risk of blockage.
- 3) Should be as short as possible to limit problems with deposition.
- 4) Sharp throated bends should be avoided.
- 5) For slab urinal for up to 7 persons.
- 6) Swept-entry branches serving WC's.
- 7) Includes small potato-peeling machines.
- 8) Tubular not bottle or resealing traps.
- 9) See Figure 9 of BS EN 12056-2:2000).
- 10) Every basin shall be individually ventilated.
- 11) Any number.
- 12) Spray tap basins shall have flush-grated wastes without plugs.
- 13) The size of ventilating pipes to branches from appliances can be DN 25 but, if they are longer than 15m or contain more than five bends, a DN 30 pipe shall be used.
- 14) If the connection of the ventilating pipe is liable to blockage due to repeated splashing or submergence, it should be DN 50, up to 50mm above the spill-over of the appliance.

Ventilated discharge branches: Sizes and limitations upon the use of ventilated discharge branches are given in the tables above. Limitations given in the second table are simplifications, for further information see national and local regulations and practice.

Terrain Drainage Ventilation System

Terrain soil & waste products represent the industry benchmark for quality, installation, flexibility and product innovation, backed by the highest levels of customer service. Terrain systems comprise of an extensive range of soil & waste drainage products, including the Terrain Pleura system, a unique alternative engineered ventilation solution for high-rise buildings.

- Unique products offering unrivalled installation options
- High quality finish
- Suitable for all types of commercial and residential high-rise buildings
- Extensive technical experience to support and advise on all aspects of design and installation
- Terrain P.A.P.A.[®] Valve accredited to BBA 18/5551

As you would expect from a market leader our products come with all relevant standards including:

Manufacturing Standards

BS EN 12380 A1 Air Admittance Valve (Pleura System)
Terrain FUZE HDPE: BS EN 1519/BBA, Certificate No. 07/4479

Quality Management Systems Standards

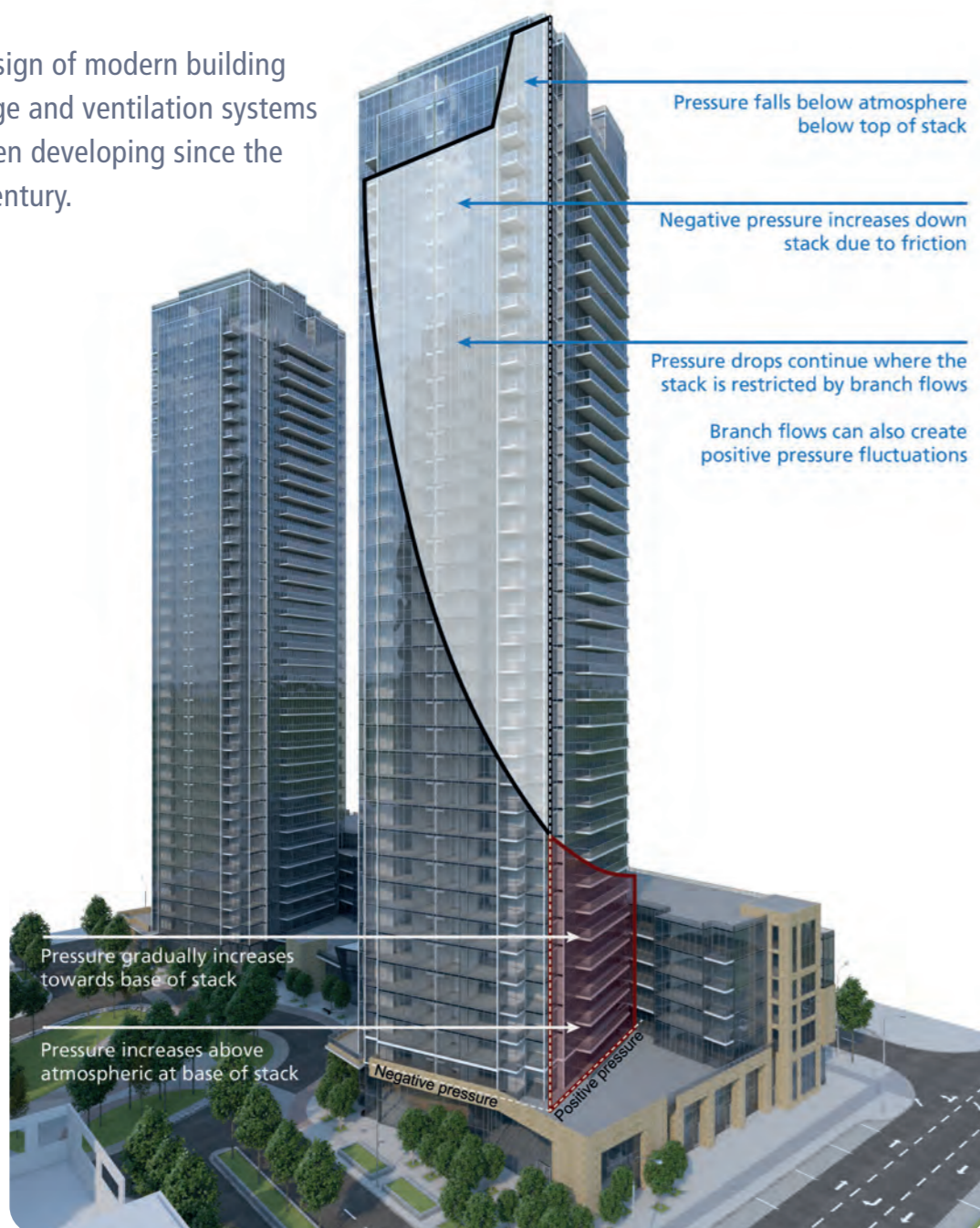
EN ISO 9001:2008 Management System
EN ISO14001:2004 Management System
BS OHSAS 18001:2007 Management System
PASS 99:2006 Integrated Management Registration



3 Soil and waste drainage

Ventilation Drainage Pipework Systems

The design of modern building drainage and ventilation systems has been developing since the 19th century.



A minimum of 50mm of water is all that protects the occupants of a building from potentially harmful sewer gases and 'particulates'. Therefore, a good design must consider the integrity of the trap seal and protect it from being lost. One way of doing this is to consider the air flow within the system, as this is the primary reason for trap seal breach. The flow of air within the drainage pipework system is equally as important as the flow of water in maintaining a safe and

hygienic drainage system. This is because the flow of water creates both positive and negative air fluctuations which can compromise water trap seals and upset the equilibrium in the system. Installation of a secondary stack is traditionally the answer to help alleviate the pressure within the system, however, this modern method of drainage ventilation saves cost, time, floor space and is a more efficient solution.

Terrain P.A.P.A.[®] & Pleura Drainage Ventilation System

The smarter air pressure and drainage ventilation system for high-rise buildings.

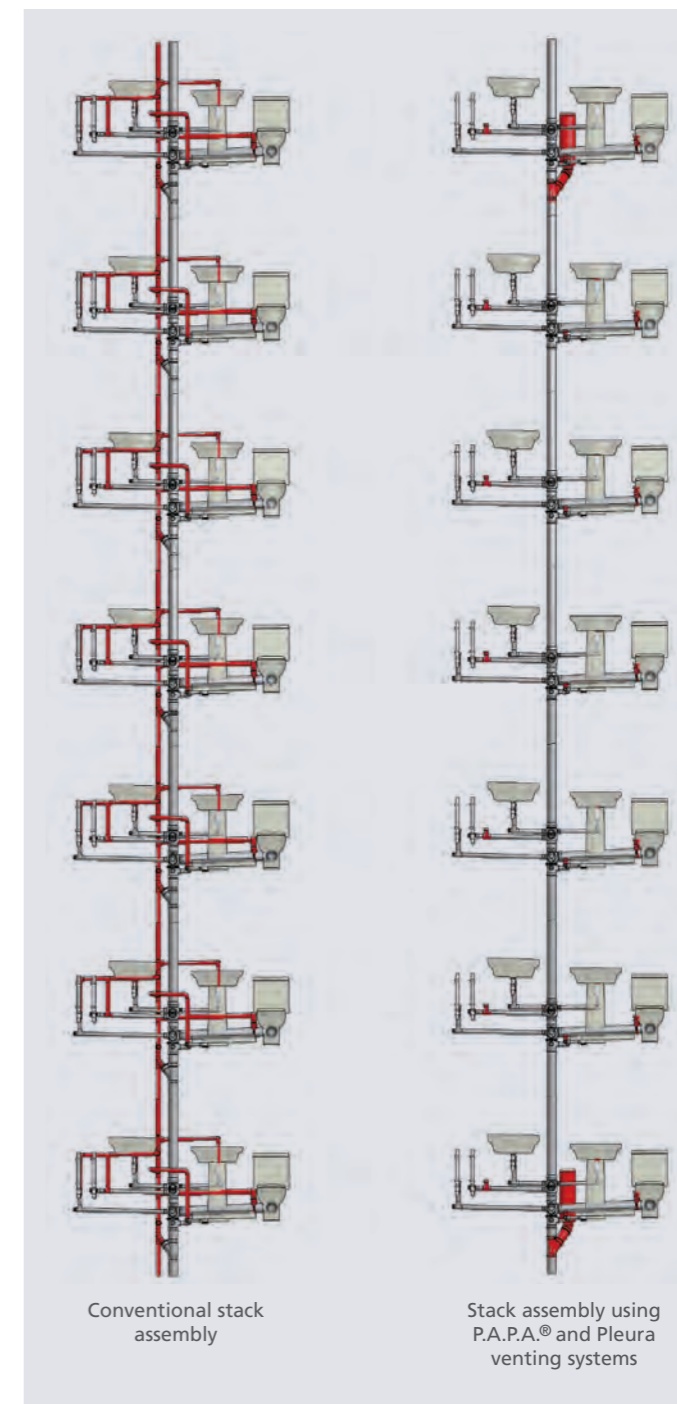
Following several years of theoretical and practical research into both positive and negative transient pressure fluctuations in drainage systems, the Terrain Pleura system provides both an intelligent and integrated solution for balancing the ambient air pressure within a drainage system.

Terrain P.A.P.A.[®] and Pleura drainage ventilation system; how it works:

Terrain Pleura regulators balance negative air pressure fluctuations whilst a positive pressure reduction device (P.A.P.A) balances positive pressures. Together, they protect the water trap seal from damage by forming a highly effective alternative solution for maintaining ambient air pressure within the drainage pipework system – whilst trapping foul air and introducing fresh air into the built environment.

Terrain P.A.P.A can be installed with all of our fabricated soil and waste drainage stacks.

To find out more, visit www.polypipe.com/this-is-our-terrain/terrain-papa-pleura



3 Soil and waste drainage

TERRAIN PLEURA 50

The Terrain Pleura 50 air regulator provides ventilation to branch pipework. It is generally installed on the pipe behind the appliance trap. The Terrain Pleura 50 opens and admits fresh air into the branch pipe when the negative (suction) pressure occurs from an appliance discharging into the pipework system. This equalises the ambient air pressure within the pipework and protects the trap seal. When the flow stops and the internal ambient air pressure in the pipework balances, the Terrain Pleura 50 closes by gravity and prevents foul air entering the built environment.

TERRAIN PLEURA 100

The Terrain Pleura 100 air regulator can be fitted on to the top of a foul or waste stack or at the end of long low gradient branch drains to provide ventilation. The Terrain Pleura 100 opens and admits fresh air under condition of reduced pressure in the discharge pipes and prevents trapped water seals being drawn. As the internal ambient air pressure in the pipework balances, the Terrain Pleura 100 closes by gravity and prevents foul air entering the built environment.

TERRAIN P.A.P.A.[®]

The Terrain P.A.P.A. is a positive pressure reduction device, designed to mitigate the affects of positive air fluctuations in the drainage pipework system. As water descends down the drainage stack it creates a negative pressure; if that flow is interrupted or is approaching a change of direction, the negative pressure changes to a positive pressure and moves up the pipe. This low amplitude air wave typically travels at 320m/s, the speed of sound.

As the positive air fluctuation approaches the branch-off point for the Terrain P.A.P.A., the bladder within the unit reacts very quickly, within 0.2 seconds, and starts to expand; this creates a pressure differential at the branch-off point. The branch to the Terrain P.A.P.A. then becomes the path of least resistance and the majority of the positive air pressure is absorbed within the unit.

As the ambient air pressure within the pipework starts to equalise, the bladder slowly releases the small volume of air into the pipework system at only 12m/s, which will have no effect on the trap seals.



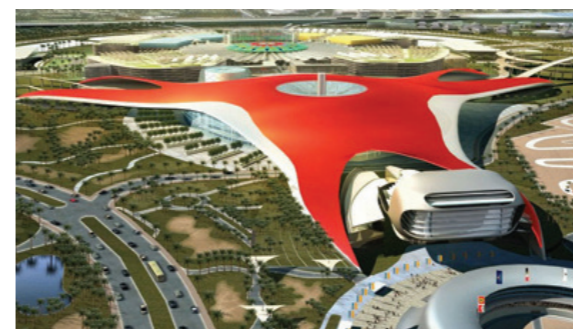
Case Studies



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BVLGARI PROMENADE & OCEAN VIEW RESIDENCES, DUBAI

A range of Terrain's drainage ventilation and soil and waste systems are installed at the Bvlgari Promenade & Ocean View residences in Dubai – one of Dubai's most prestigious residential developments. The luxury development has been fitted with Terrain Above and Below Ground, Terrain Q and Terrain FUZE drainage systems, helping to meet the project's drainage and soil and waste requirements.



FERRARI WORLD, ABU DHABI

The Ferrari Theme Park is part of a joint project between Italian automotive manufacturer Ferrari and ALDAR Properties PJSC. The 250,000 square metre (more than 2.6 million square feet) park is an oasis of discovery, hospitality, and beauty. The Terrain P.A.P.A.[®] system represents a complete and innovative drainage solution and was installed at the top of stacks to avoid the need for open venting through roof to support the stunning elegance of the design. A total of 110 Terrain P.A.P.A.[®], 310 Mini-Vents and 55 Maxi-Vents formed the Terrain P.A.P.A.[®] system used in the Ferrari World project. The Terrain P.A.P.A.[®] drainage ventilation absorbs the pressure fluctuations inside the sealed drainage system and protects the trap seals. The system enabled considerable space saving and allowed a flexible ventilation application within this extraordinarily designed complex.



MUSEUM OF THE FUTURE, DUBAI

The Museum of the Future is no ordinary museum. A building as uniquely shaped as this requires equally innovative engineering solutions to match. And since vertical drainage was out of the question, an active ventilation solution, Terrain Pleura Vent System, was selected, enabling a closed drainage system with no visible roof penetration for vent pipes, saving large amounts of drainage piping. In addition to this, the Museum of the Future also opted for the installation of a Polystorm soakaway tank, offering a controlled and sustainable way to re-introduce water run-off back into the ground while minimising flood risk.



D1 TOWER, DUBAI, UAE

D1 is a residential development, adjacent to the Palazzo Versace Dubai, a luxury hotel and resort in Culture Village. This 80-floor luxury residential building is 284 m tall and features a sky rise lounge, private cinema, indoor pool, gymnasium, and concierge services. Terrain P.A.P.A.[®] has been installed in the D1 Tower, providing a simplified but efficient drainage ventilation solution. It helps to mitigate the risks commonly associated with super high-rise drainage systems such as bad odours and environmental and public health issues.

P.A.P.A.[®] is a registered trademark owned by Akatherm BV, part of the Aliaxis Group.

3 Soil and waste drainage

Base of Stack/Transition Areas

When foul water and air discharge down a drainage stack, reaching the base of the stack, it will need to change direction to flow horizontally into either a high-level collector drain or into the below-ground drainage system.

The flow velocity in the horizontal drainage pipework will be controlled by the installed gradient and pipe diameter; this will be appreciably less than the velocity of the vertical drainage stack. At the base of the drainage stack the waste water discharge undergoes a rapid deceleration in velocity, creating an increase in the depth of the flow at the change of direction. This increase in depth is generally sufficient to fill the cross section area of the pipe.

This phenomenon is known as the 'hydraulic jump'.

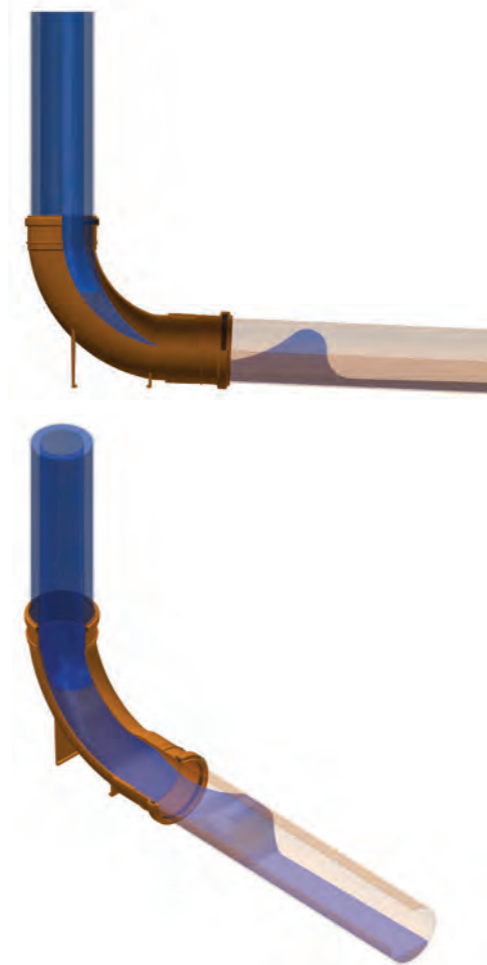
The distance at which the hydraulic jump occurs varies from immediately at the stack change of direction, up to 10 times the diameter of the stack downstream.

This is dependant upon

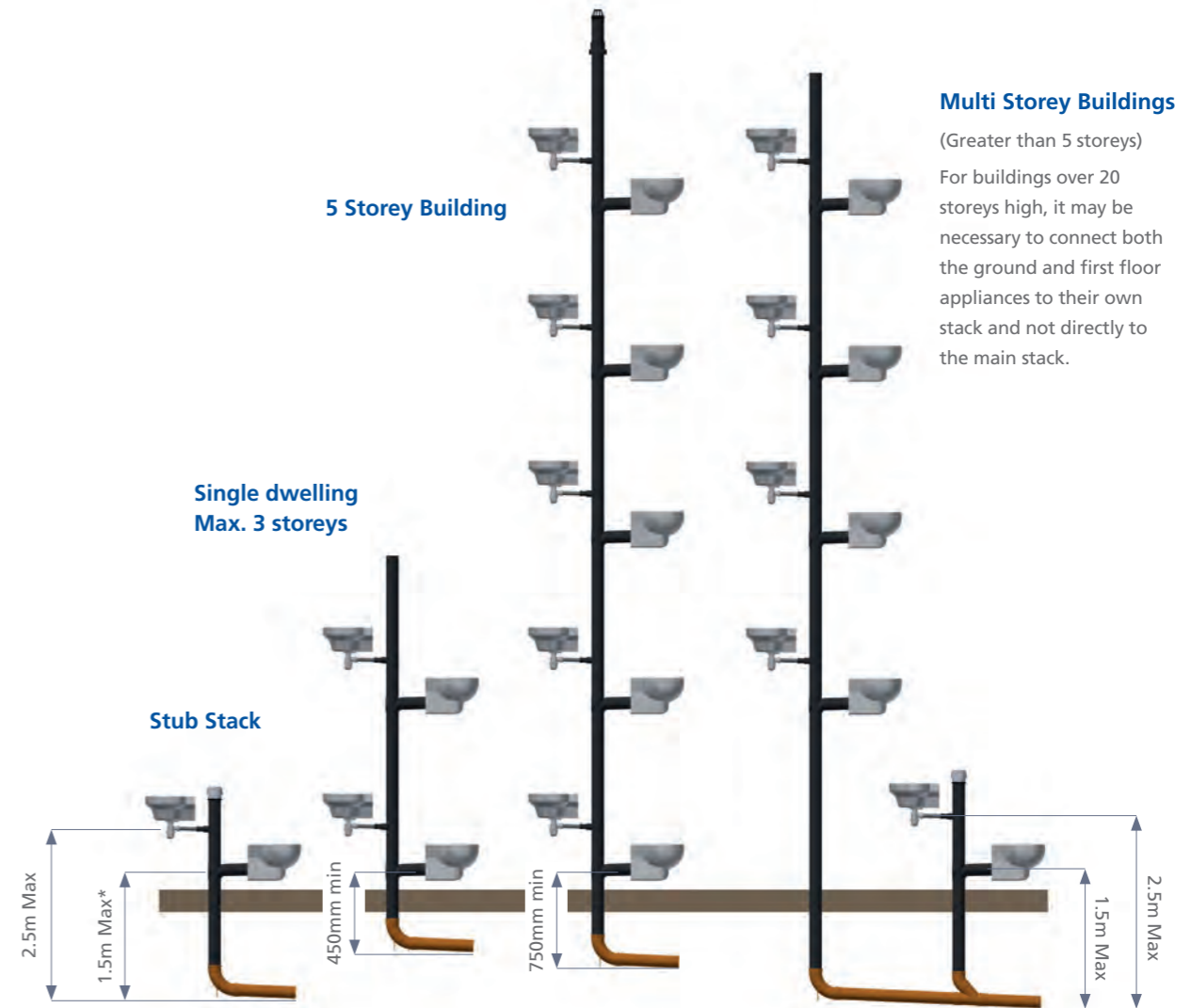
- The entrance velocity
- Depth of water that may already exist within the horizontal drainage pipe
- Roughness co-efficient of the pipe
- Pipe diameter
- Pipe gradient
- Bend formation at the base of the stack

The surged flow condition will extend until the frictional resistance of the pipe reduces the velocity to the designed flow condition.

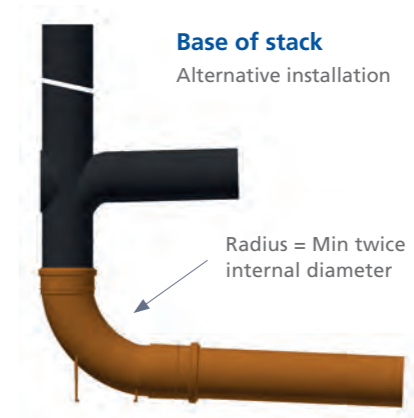
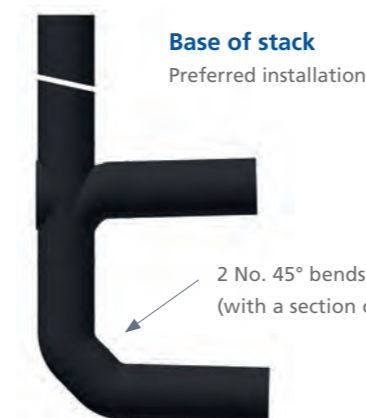
To mitigate the air fluctuation problems associated at the base of the drainage stack, Building Regulations Approved Document H, states that the following design details are to be incorporated.



Base of Stack Requirements

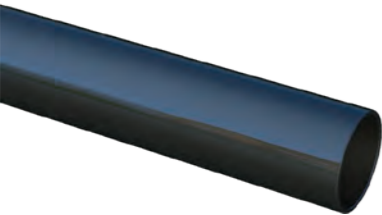


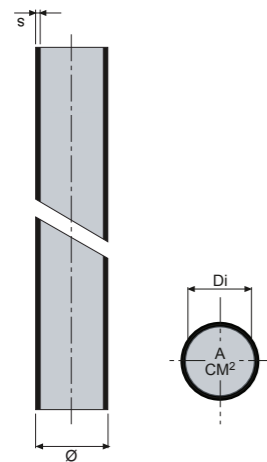
* BS EN 12056-2 states 1.5m from the invert of the pipe to the centre line of the branch.



4 Pipes and Fittings


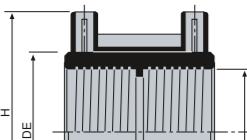
HDPE Pipes

PRODUCT	HDPE PIPE (3m length)						
	CODE	Ø mm	Di mm	S mm	A cm ²	PN	WEIGHT Kg/m
	900.40.30B	40	34	3	9	8	0.37
	900.50.30B	50	44	3	15.2	6.4	0.46
	900.56.30B	56	50	3	19.6	5.7	0.53
	900.75.30B	75	69	3	37.3	4.1	0.74
	900.110.30B	110	101.4	4.3	80.7	4	1.45
	900.160.30B	160	147.6	6.2	171.1	4	3.08


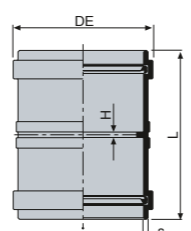


HDPE PIPE (5m length)							
CODE	Ø mm	Di mm	S mm	A cm ²	PN	WEIGHT Kg/m	WEIGHT Kg
900.40.50B	40	34	3	9	8	0.37	1.85
900.50.50B	50	44	3	15.2	6.4	0.46	2.30
900.56.50B	56	50	3	19.6	5.7	0.53	2.65
900.75.50B	75	69	3	37.3	4.1	0.74	3.70
900.110.50B	110	101.4	4.3	80.7	4	1.45	7.25
900.160.50B	160	147.6	6.2	171.1	4	3.08	15.40
900.200.50B	200	187.6	6.2	276.4	6	4.1	20.50
900.250.50B	250	234.4	7.8	431.5	6	6.1	30.50
900.315.50B	315	295.4	9.8	685.3	6	9.51	47.55

HDPE Fittings

PRODUCT	HDPE ELECTROFUSION COUPLINGS						
	CODE	Ø mm	L mm	DE mm	H mm	H ₁ mm	WEIGHT Kg
 	910.40B	40	62	54.5	72.6	2	0.075
	910.50B	50	61.8	62.2	78	1.8	0.07
	910.56B	56	61.8	68.2	84	1.8	0.077
	910.75B	75	61.8	87.8	103.5	1.8	0.106
	910.110B	110	61.8	176.5	191	1.8	0.283
	910.160B	160	153	227.8	242.2	3	1.467
	910.200B	200	153	278.5	292.6	3	1.909
	910.250B	250	153	345.5	358.3	3	2.496
	910.315B	315	153	350	365	3	2.61

HDPE Fittings

PRODUCT	HDPE RING SEAL SOCKET						
	CODE	Ø mm	S mm	L mm	H mm	DE mm	WEIGHT Kg
 	910P.110B	110	4.3	176	6	130	0.43
	910P.160B	160	6.7	230	6	185	1.24
	910P.200B	200	6.7	270	6	226	1.815
	910P.250B	250	8.3	300	7	284	5.14
	910P.315B	315	10.4	320	9	354	7.33

HDPE EXPANSION JOINT WITH CAP											
CODE	Ø mm	S mm	DE mm	L mm	L ₁ mm	L ₂ mm	K mm	B mm	T ₀ mm	T ₂₀ mm	WEIGHT Kg
911.40B	40	3	57	245	35	171	30	35	85	110	0.099
911.50B	50	3	67	245	35	171	30	35	85	110	0.122
911.56B	56	3	73	245	35	171	28	35	85	110	0.136
911.75B	75	3	93	245	35	171	26	35	85	110	0.181
911.110B	110	3.5	130	255	41	174	36	32	85	110	0.521
911.160B	160	6.2	192	264	44	184	35	32	85	110	0.839
911.200B*	200	6.2	228	350	80	-	-	-	85	110	1.85
911.250B°	250	7.8	280	440	183	-	-	-	85	110	3.38
911.315B°	315	9.8	350	480	183	-	-	-	85	110	6.1






° Without cap * For rigid support

HDPE RING SEAL ADAPTOR WITH CAP						
CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	WEIGHT Kg
927.40B	40	3	57	104	35	0.038
927.50B	50	3	67	104	35	0.053
927.56B	56	3	73	104	35	0.059
927.75B	75	3	93	104	35	0.076
927.110B	110	3.5	130	112	31	0.203
927.160B*	160	6.2	192	184	85	0.785
927.200B	200	6.2	225	170	18	1.075
927.250B°	250	7.8	278	170	22	1.37
927.315B°	315	9.8	350	180	22	1.97

° Without cap * For rigid support

4 Pipes and Fittings

HDPE Fittings

PRODUCT	HDPE SLIDING CONNECTOR					
	CODE	Ø mm	S mm	L mm	DE mm	WEIGHT Kg
	911S.110B	110	4.3	196	140	1
	911S.160B	160	6.7	110	192	0.936
	911S.200B	200	6.7	270	226	1.445
	911S.250B	250	8.3	300	284	2.91
	911S.315B	315	10.4	320	354	5.1

HDPE WC CONNECTOR FOR PVC WITH RING SEAL							
CODE	Ø/Ø ₁ mm	S mm	DI mm	DE mm	L mm	L ₁ mm	WEIGHT Kg
925.110100B	110/100	4.3	102±5	140	166	130	0.39






HDPE MALE PVC ADAPTOR WITH RING SEAL								
CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	H ₁ mm	H ₂ mm	WEIGHT Kg
9113.110100B	110/100	4.3	6	105	30	25	25	0.162

HDPE - PVC RING SEAL ADAPTOR							
CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	L ₂ mm	WEIGHT Kg
927.4036B	40/36	3	49	93	35	53	0.035
927.5036B	50/36	3	49	93	35	55	0.04
927.5043B	50/43	3	56	93	35	53	0.041
927.5636B	56/36	3	49	93	35	53	0.044
927.5643B	56/43	3	56	93	35	53	0.047

HDPE RIGID FIXING							
CODE	Ø mm	DE mm	ID mm	L mm	L ₁ mm	Z mm	WEIGHT Kg
990.110B*	110	144	123	70	45	173	0.281

• HDPE to HDPE * HDPE to PVC

HDPE Fittings

PRODUCT	HDPE MECHANICAL COUPLING								
	CODE	Ø OD mm	OD TOLERANCE mm	L ₁ mm	D ₂ mm	D ₃ mm	SCREW SIZE	HEX SOCKET ADAPTER mm	WEIGHT Kg
	9110.90B*	90	89/92	65	101.4	145.4	M6 x 50	5	0.43
	9110.110B*	110	109/112	65	121.4	165.4	M6 x 50	5	0.47
	9110.160B*	160	159/162	65	171.4	215.4	M6 x 50	5	0.58
	9110.90C•	90	85/90	65	101.4	145.4	M6 x 50	5	0.43
	9110.110C•	114	110/114	65	125.4	169.4	M6 x 50	5	0.52
	9110.160C•	165	160/165	65	176.4	220.4	M6 x 50	5	0.61

* HDPE to HDPE • HDPE to Cast Iron

HDPE 91.5° (88.5°) BEND					
CODE	Ø mm	S mm	L mm	K mm	WEIGHT Kg
901.40.92B	40	3	54.6	30	0.038
901.50.92B	50	3	59.5	30	0.053
901.56.92B	56	3	62.4	30	0.062
901.75.92B	75	3	71.7	30	0.09
901.110.92B	110	4.3	95	30	0.244
901.160.92B	160	6.2	118.3	30	0.651


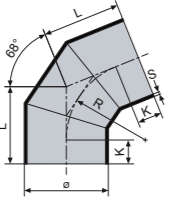

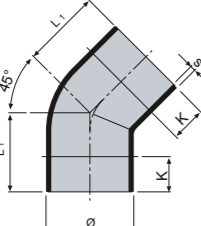

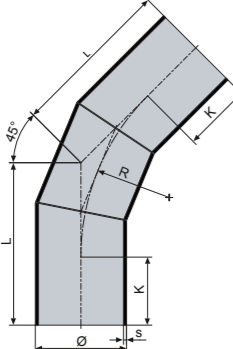

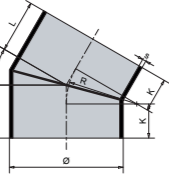

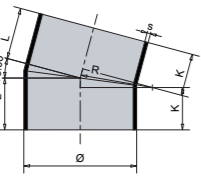
HDPE 90° WIDE RADIUS BEND							
CODE	Ø mm	S mm	L ₁ mm	L ₂ mm	K mm	R mm	WEIGHT Kg
907.200.90B*	200	6.2	452	452	150	300	3.05
907.250.90B*	250	7.8	627	627	250	375	6.4
907.315.90B*	315	9.8	775	775	300	472.5	12

* Segmented

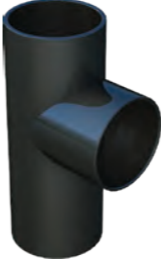
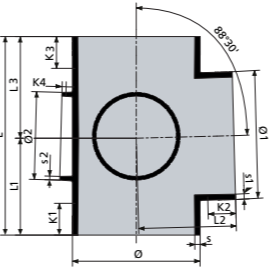

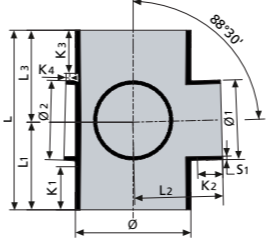
HDPE EXTENDED SPIGOT BEND								
CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	R mm	K mm	WEIGHT Kg
902.56.90B	56	3	50	100	80	-	-	0.085
902.110.90B	110	4.3	-	300	60	60	220	0.5

4 Pipes and Fittings

HDPE Fittings


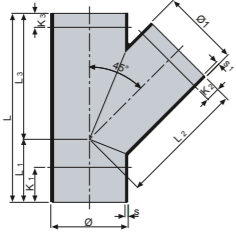
PRODUCT	HDPE 112.5° (67.5°) BEND						
	CODE	Ø mm	S mm	L mm	K mm	R mm	WEIGHT Kg
	901.110.112B*	110	4.3	125	50	142.5	0.34
	901.160.112B*	160	6.2	161	70	167	0.91
	901.200.112B*	200	6.2	183	80	188	1.30
	901.250.112B*	250	7.8	196	80	204.5	2.19
	901.315.112B*	315	9.8	295	139	295.5	5.2
	* Segmented						
	HDPE 45° BEND						WEIGHT Kg
	CODE	Ø mm	S mm	L ₁ mm	K mm		
	901.40.135B	40	3	43.3	30		0.033
	901.50.135B	50	3	45.4	30		0.043
	901.56.135B	56	3	46.7	30		0.05
	901.75.135B	75	3	50.6	30		0.074
	901.110.135B	110	4.3	58.8	30		0.167
	901.160.135B	160	6.2	73.3	30		0.453
	HDPE 45° WIDE RADIUS BEND						
	CODE	Ø mm	S mm	L mm	K mm	R mm	WEIGHT Kg
	901.200.135B*	200	6.2	358	150	500	2.7
	901.250.135B*	250	7.8	510	250	625	6
	901.315.135B*	315	9.8	628	300	787.5	11.3
	* Segmented						
	HDPE 150° (30°) BEND						
	CODE	Ø mm	S mm	L mm	K mm	R mm	WEIGHT Kg
	901.110.150B*	110	4.3	50	35	57	0.15
	901.160.150B*	160	6.2	64	42	80.5	0.38
	901.200.150B*	200	6.2	113	86	101.5	0.86
	901.250.150B*	250	7.8	117	83	125	1.39
	901.315.150B*	315	9.8	128	85	160	2.41
	* Segmented						
	HDPE 165° BEND						
	CODE	Ø mm	S mm	L mm	K mm	R mm	WEIGHT Kg
	901.110.165B*	110	4.3	43	35	59	0.13
	901.160.165B*	160	6.2	50	39	79.5	0.30
	901.200.165B*	200	6.2	92	79	97.5	0.70
	901.250.165B*	250	7.8	99	82	126	1.18
	901.315.165B*	315	9.8	104	84	154	1.97
	* Segmented						

HDPE Fittings


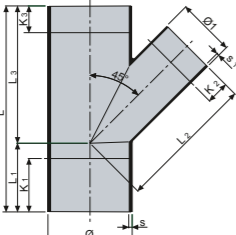
PRODUCT	HDPE 90° BRANCH															
	CODE	Ø mm	Ø ₁ mm	Ø ₂ mm	S mm	S ₁ mm	S ₂ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	K ₄ mm	WEIGHT Kg
	904.40.90B	40	160	110	3	6.2	4.3	110.2	55.6	60.6	54.6	30	35	40	5	0.06
	904.50.90B	50	160	110	3	6.2	4.3	120.2	60.8	65.8	59.4	30	35	40	5	0.085
	904.56.90B	56	160	110	3	6.2	4.3	126.3	63.9	68.8	62.4	30	35	40	5	0.105
	904.75.90B	75	160	110	3	6.2	4.3	145.4	73.7	77.2	71.7	30	35	40	5	0.145
	904.110.90B	110	160	110	4.3	6.2	4.3	223.1	108	91	115.1	30	35	40	5	0.365
	904.160.90B	160	160	110	6.2	6.2	4.3	250	122	123	128	40	35	40	5	1.19
	904.200.90B*	200	160	110	6.2	6.2	4.3	800	400	400	400	150	35	40	5	1.705
	904.250.90B*	250	160	110	7.8	6.2	4.3	800	400	400	400	250	35	40	5	3.1
	904.315.90B*	315	160	110	9.8	6.2	4.3	984	492	492	492	300	35	40	5	6.15
	* Segmented															
	HDPE REDUCING BRANCH 90°												WEIGHT Kg			
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm					
	904.5040.90B	50/40	3	3	150	90	-	-	60	25	30				0.08	
	904.5650.90B	56/50	3	3	175	105	-	-	70	30	35				0.105	
	904.7540.90B*	75/40	3	3	210	105	107	105	75	60	75				0.18	
	904.7550.90B*	75/50	3	3	210	105	108	105	75	60	75				0.14	
	904.7556.90B	75/56	3	3	175	105	-	-	65	25	30				0.14	
	904.11040.90B	110/40	4.3	3	210	105	91	105	80	30	80				0.32	
	904.11050.90B	110/50	4.3	3	225	135	-	-	95	25	50				0.345	
	904.11056.90B	110/56	4.3	3	210	105	91	105	75	30	70				0.323	
	904.11075.90B	110/75	4.3	3	210	105	91	105	65	30	60				0.324	
	904.160110.90B	160/110	6.2	4.3	350	210	-	-	135	45	60				1.12	
	904.200110.90B*	200/110	6.2	4.3	450	225	434	225	150	150	150				2.1	
	904.200160.90B*	200/160	6.2	6.2	500	250	410	250	150	150	150				2.75	
	904.250110.90B*	250/110	7.8	4.3	650	325	463	325	250	150	250				4.3	
	904.250160.90B*	250/160	7.8	6.2	700	350	447	350	250	150	250				5	
	904.250200.90B*	250/200	7.8	6.2	750	375	425	375	250	150	250				5.4	
	904.315110.90B*	315/110	9.8	4.3	800	400	498	400	300	150	300				7.6	
	904.315160.90B*	315/160	9.8	6.2	820	410	486	410	300	150	300				8.2	
	904.315200.90B*	315/200	9.8	6.2	850	425	472	425	300	150	300				8.7	
	904.315250.90B*	315/250	9.8	7.8	900	450	446	450	300	250	300				9.1	
	* Welded															

4 Pipes and Fittings

HDPE Fittings

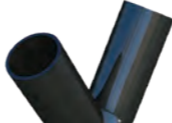
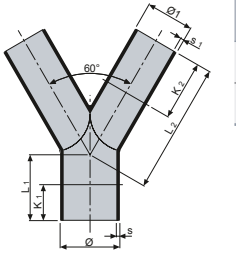
PRODUCT	HDPE 45° Y BRANCH									
	CODE	Ø/Ø ₁ mm	S/S ₁ mm	L mm	L ₁ mm	L ₂ /L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	904.40.135B	40	3	135	45	90	25	30	30	0.07
	904.50.135B	50	3	165	55	110	35	20	20	0.105
	904.56.135B	56	3	180	60	120	40	25	25	0.13
	904.75.135B	75	3	210	70	140	40	25	25	0.205
	904.110.135B	110	4.3	270	90	180	55	20	20	0.53
	904.160.135B	160	6.2	375	125	250	75	25	25	1.475
	904.200.135B*	200*	6.2	916	458	458	150	150	150	5
	904.250.135B*	250*	7.8	1045	448	597	250	250	250	8.5
	904.315.135B*	315*	9.8	1153	435	718	300	300	300	15.1


* Segmented

PRODUCT	HDPE REDUCING Y BRANCH 45°											
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	904.5040.135B	50/40	3	3	165	55	110	110	40	45	45	0.1
	904.5650.135B	56/50	3	3	180	60	120	120	40	30	30	0.125
	904.7540.135B*	75/40	3	3	210	68	158	142	70	70	70	0.19
	904.7550.135B*	75/50	3	3	210	68	158	142	70	70	70	0.2
	904.7556.135B	75/56	3	3	210	70	140	-	55	25	35	0.19
	904.11040.135B*	110/40	4.3	3	240	59	183	181	70	70	70	0.38
	904.11050.135B	110/50	4.3	3	270	90	180	-	95	50	55	0.44
	904.11056.135B	110/56	4.3	3	270	90	180	-	90	40	45	0.455
	904.11075.135B	110/75	4.3	3	270	90	180	-	75	30	35	0.47
	904.16075.135B*	165/75	6.2	3	315	65	253	250	80	75	80	1.03
	904.160110.135B	160/110	6.2	4.3	375	125	250	-	110	45	55	1.25
	904.20075.135B*	200/75	6.2	3	500	150	604	350	150	150	150	2.246
	904.200110.135B*	200/110	6.2	4.3	540	170	587	370	150	150	150	2.4
	904.200160.135B*	200/160	6.2	6.2	540	170	562	370	150	150	150	2.7
	904.250110.135B*	250/110	7.8	4.3	700	225	622	475	250	150	250	4.4
	904.250160.135B*	250/160	7.8	6.2	780	264	597	516	250	150	250	4.85
	904.250200.135B*	250/200	7.8	6.2	800	275	577	525	250	150	250	5
	904.315110.135B*	315/110	9.8	4.3	850	267	668.5	583	300	150	300	8.6
	904.315160.135B*	315/160	9.8	6.2	850	267	643	583	300	150	300	9.15
	904.315200.135B*	315/200	9.8	6.2	900	292	623	608	300	150	300	9.45
	904.315250.135B*	315/250	9.8	7.8	1000	342	598	658	300	250	300	9.25


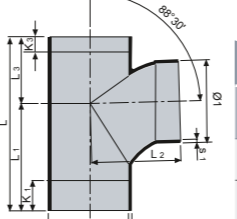
* Segmented


HDPE Fittings


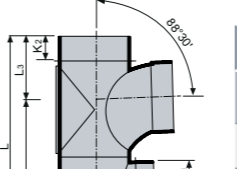
PRODUCT	HDPE 60° DOUBLE Y BRANCH								
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	K ₁ mm	K ₂ mm	WEIGHT Kg
	906.5040.60B	50/40	3	3	55	110	40	50	0.093
	906.110.60B	110/110	4.3	4.3	90	120	50	-	0.393

PRODUCT	HDPE 45° DOUBLE REDUCING BRANCH												
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	906.11040.135B*	110/40	4.3	3	240	59	183	183	181	75	75	75	0.42
	906.11050.135B*	110/50	4.3	3	238	60	183	190	178	75	75	75	0.43
	906.110.135B	110/110	4.3	4.3	338	110	180	180	228	50	30	50	0.738

* Segmented

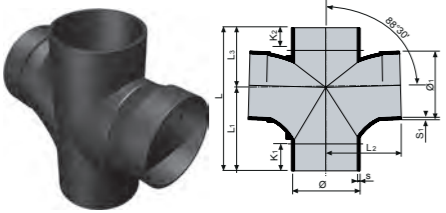
PRODUCT	HDPE SWEPT BRANCH FITTING										
	CODE	Ø/Ø ₁ mm	S/S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	904.56.92B	56	3	137	78	70.3	59	25	25	25	0.106
	904.110.92B	110/110	4.3	230	140	120	90	90	40	20	0.415

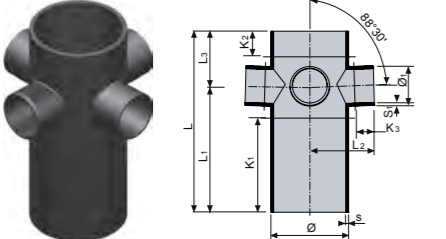
PRODUCT	HDPE 92.5° (87.5°) SWEPT ENTRY BOSSED BRANCH										
	CODE	Ø mm	S mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	L ₅ mm	L ₆ mm	WEIGHT Kg
	904.110.925B	110	4.3	225	135.1	119.9	89.9	140	84	75	0.539

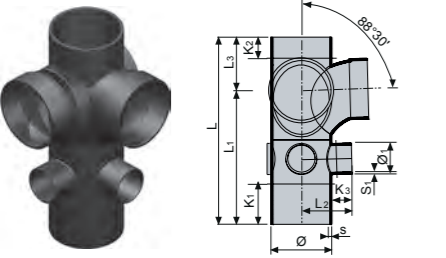
PRODUCT	HDPE 88° SINGLE BOSS BRANCH											
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	904.11090.12B	110/56	4.3	3	338	240	90	97	73	37	27	0.575
												

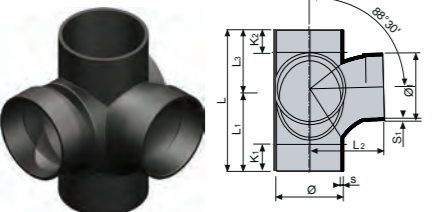
4 Pipes and Fittings

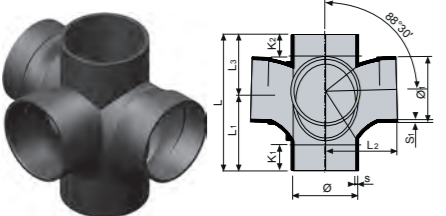
HDPE Fittings

PRODUCT	HDPE 88° DOUBLE BRANCH										
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	WEIGHT Kg	
	906.110.92B	110/110	4.3	231	134	120	97	43	37	0.553	

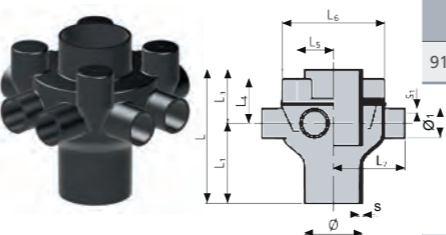
PRODUCT	HDPE 4 WAY BRANCH											
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	920.110.56B	110/56	4.3	3	257	177	90	79	133	37	37	0.483
	920.160.56B	160/56	6.2	3	146	73	120	73	15	15	15	0.699

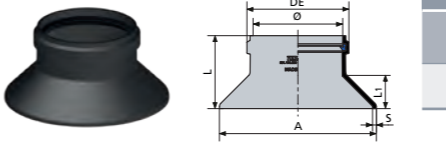
PRODUCT	HDPE 88° CORNER BOSS BRANCH											
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
	906.11090.12B	110/56	4.3	3	338	240	90	97	73	37	27	0.71

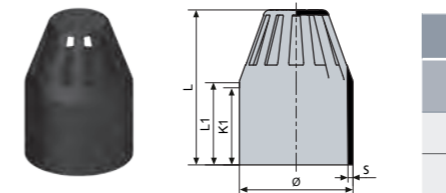
PRODUCT	HDPE 88° CORNER BRANCH										
	CODE	Ø mm	S mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	WEIGHT Kg	
	906.11090.92B	110	4.4	231	134	120	97	43	37	0.479	

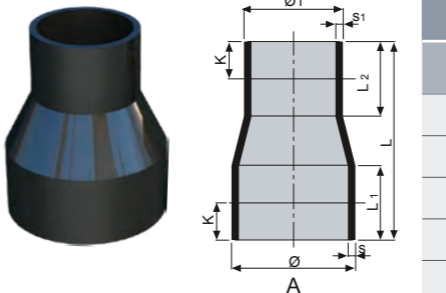
PRODUCT	HDPE 88° 3 WAY CORNER BRANCH										
	CODE	Ø mm	S mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K ₁ mm	K ₂ mm	WEIGHT Kg	
	906.11093.92B	110	4.4	231	134	120	97	43	37	0.579	

HDPE Fittings

PRODUCT	HDPE MANIFOLD											
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	L ₅ mm	L ₆ mm	WEIGHT Kg
	919.110.56B	110/56	4.3	3	255	153	138	102	85	100	200	

PRODUCT	HDPE WEATHERING APRON							
	CODE	Ø mm	DE mm	S mm	L mm	L ₁ mm	A mm	WEIGHT Kg
	931.110.200B	110	131	4.3	93.5	42.5	200	0.242


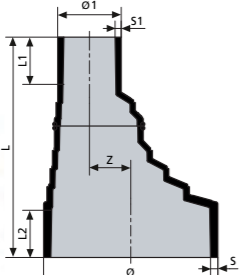
PRODUCT	HDPE VENT COWL						
	CODE	Ø mm	S mm	L mm	L ₁ mm	K ₁ mm	WEIGHT Kg
	950.75B	75	3	118	68.5	63.5	0.074
	950.110B	110	4.3	151	80	75	0.191
	950.160B	160	6.2	192	100	95	0.528

PRODUCT	HDPE CONCENTRIC REDUCERS								
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	K mm	WEIGHT Kg
	924.5040B▼	50/40	3	3	108	30	60	15	0.053
	924.5650B▼	56/50	3	3	108	30	60	15	0.061
	924.7540B▼	75/40	3	3	80	30	30	15	0.045
	924.7550B▼	75/50	3	3	80	30	30	15	0.05
	924.7556B▼	75/56	3	3	80	30	30	15	0.06
	924.11040B▼	110/40	4.3	3	80	30	30	15	0.09
	924.11050B▼	110/50	4.3	3	80	30	30	15	0.115
	924.11056B•	110/56	4.3	3	80	30	30	15	0.095
	924.11075B▼	110/75	4.3	3	80	30	30	15	0.125
	924.160110B•	160/110	6.2	4.3	115	30	30	15	0.255
	924.200160B▼	200/160	9.2	6.2	180	60	60	20	0.325


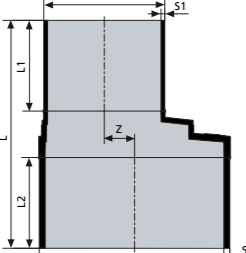
▼ A • B

4 Pipes and Fittings


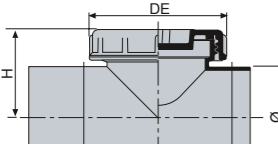
HDPE Fittings

PRODUCT	HDPE ECCENTRIC REDUCER								
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	Z mm	WEIGHT Kg
	923.5040B	50/40	3	3	80	35	35	-	0.035
	923.5640B	56/40	3.5	3.5	120	64.59	31.05	-	0.064
	923.5650B	56/50	3	3	108	35	60	-	0.064
	923.7540B	75/40	3	3	80	37	35	-	0.055
	923.7550B	75/50	3	3	80	37	35	-	0.05
	923.7556B	75/56	3	3	80	37	35	-	0.05
	923.11040B*	110/40	4.3	3	140	30	30	26	0.095
	923.11050B*	110/50	4.3	3	132	30	30	22	0.125
	923.11056B	110/56	4.3	3	80	37	35	-	0.1
	923.11075B	110/75	4.3	3	80	37	35	-	0.105
	923.160110B	160/110	6.2	4.3	80	37	35	-	0.23

* Segmented

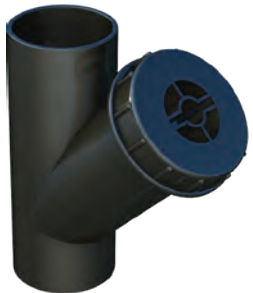
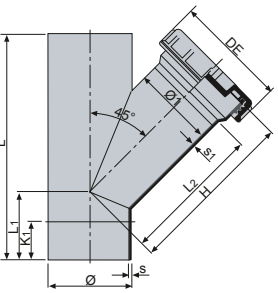
PRODUCT	HDPE LONG ECCENTRIC REDUCER								
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	Z mm	WEIGHT Kg
	923.160110LB	160/110	6.2	4.3	215	35	37	-	0.43
	923.200110LB*	200/110	6.2	4.3	353.5	150	150	39	0.821
	923.200160LB*	200/160	6.2	6.2	354	150	150	18	1.084
	923.250200LB*	250/200	7.8	6.2	333.5	150	150	22	1.661
	923.315200LB*	315/200	9.8	6.2	377	150	150	50	2.658
	923.315250LB*	315/250	9.8	7.8	353	150	150	28	2.793


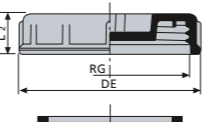
* Segmented


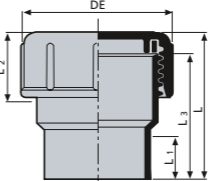
PRODUCT	HDPE 90° ACCESS PIPE WITH SCREW CAP										
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	L ₂ mm	H mm	DE mm	K ₁ mm	K ₂ mm	WEIGHT Kg
	938.50.90B ▲	50	3	150	90	60	75	82	55	25	0.13
	938.56.90B ▲	56	3	175	105	70	84	82	65	30	0.195
	938.75.90B ▲	75	3	175	105	70	117	82	55	25	0.365
	938.110.90B ▲	110	4.3	240	140	100	94	146	65	20	0.62
	938.160.90B ▲	160	6.2	350	210	140	145	146	105	30	1.355
	938.200.90B*▲	200	6.2	500	250	250	200	192	150	150	2.73
	938.250.90B*▲	250	7.8	700	350	350	226	192	250	250	4.16
	938.315.90B*▲	315	9.8	820	410	410	259	192	300	300	7.97


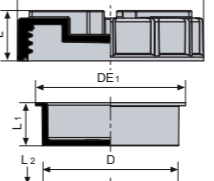
* Segmented ▲ Use Canvas style test bung


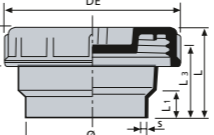
HDPE Fittings

PRODUCT	HDPE 45° ACCESS PIPE WITH SCREW CAP										
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	L mm	L ₁ mm	L ₂ mm	H mm	DE mm	K ₁ mm	WEIGHT Kg
	938.110.135B	110/110	4.3	4.3	270	90	180	220	150	55	0.84
	938.160.135B	160/110	6.2	4.3	375	125	275	280	150	110	1.76

PRODUCT	HDPE SHORT END CAP WITH SEAL					
	CODE	Ø mm	RG mm	DE mm	L ₂ mm	WEIGHT Kg
	9938.110B	110	132	149	33	0.215
						

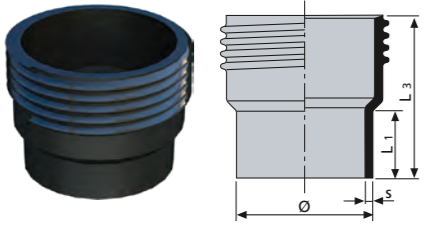
PRODUCT	HDPE SCREWED END CAP								
	CODE	Ø mm	S mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	DE mm	WEIGHT Kg
	936.40B	40	3	75	30	34	66	60	0.075
	936.50B	50	3	75	30	33	66	70	0.08
	936.56B	56	3	77	30	34	66	80	0.12
	936.75B	75	3	103	30	45	87	109	0.28
	936.110B	110	4.3	106	30	65	89	144	0.5
	936.160B	160	4.3	95	35	48	1	191	0.814

PRODUCT	HDPE END CAP WITH SEAL							
	CODE	D mm	DE mm	DE ₁ mm	L mm	L ₁ mm	L ₂ mm	WEIGHT Kg
	9936.56B	56	82	-	39	3.5	-	0.062
	9936.110B	110	149	120	41	34.5	5	0.314

PRODUCT	HDPE SHORT SCREWED CAP								
	CODE	Ø mm	S mm	L mm	L ₁ mm	L ₂ mm	DE mm	K mm	WEIGHT Kg
	935.110B	110	4.3	63	12	33	50	149	0.315
									

4 Pipes and Fittings

HDPE Fittings

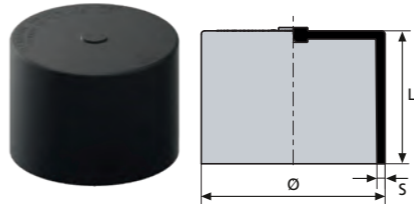
PRODUCT	HDPE THREADED UNION					
	CODE	Ø mm	S mm	L ₁ mm	L ₂ mm	WEIGHT Kg
	9122.50B	50	3	30	66	0.03
	9122.56B	56	3	30	66	0.025
	9122.75B	75	3	30	87	0.095
	9122.110B	110	4.3	30	89	0.17

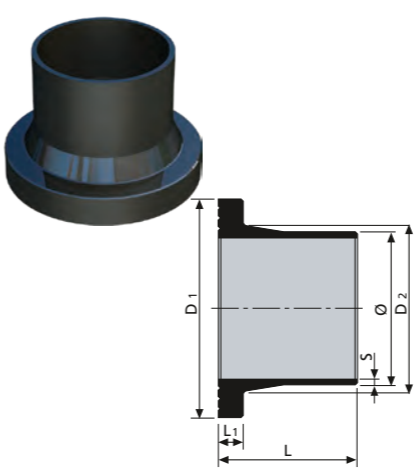
PRODUCT	HDPE NUT					
	CODE	Ø mm	RG mm	DE mm	L ₂ mm	WEIGHT Kg
	9120.50B	50	62	70	33	0.03
	9120.56B	56	71	80	34	0.05
	9120.75B	75	96	100	45	0.1
	9120.110B	110	132	144	65	0.20

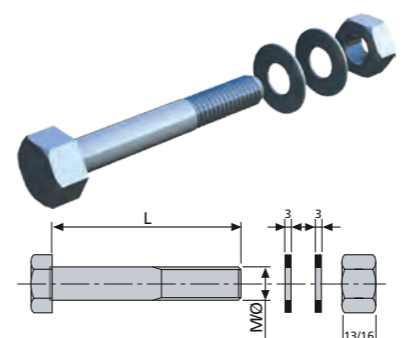
PRODUCT	HDPE THREADED COUPLING								
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	DE mm	WEIGHT Kg
	912.40B	40	3	74	30	34	66	60	0.075
	912.50B	50	3	76	30	33	66	70	0.08
	912.56B	56	3	46	30	34	66	80	0.12
	912.5663B	56/63	3	48	-	34	66	80	0.1
	912.75B	75	3	106	30	45	87	109	0.25
	912.110B	110	4.3	113	30	65	89	144	0.47

PRODUCT	HDPE BLANK END				
	CODE	Ø mm	S mm	L mm	WEIGHT Kg
	930.40B	40	3	15	0.009
	930.50B	50	3	15	0.013
	930.56B	56	3	15	0.016
	930.75B	75	3	15	0.024
	930.110B	110	4.3	15	0.061
	930.160B	160	6.2	15	0.164
	930.200B	200	6.2	110	0.56
	930.250B	250	7.8	93	0.75
	930.315B	315	9.2	117	1.42

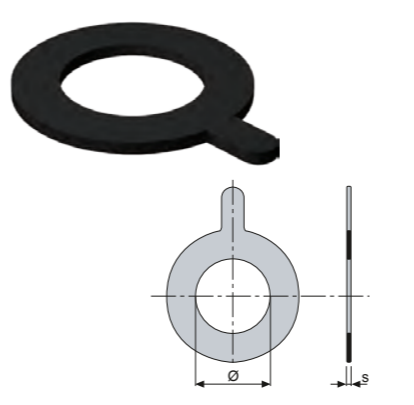
HDPE Fittings

PRODUCT	HDPE LONG BLANK END					
	CODE	Ø mm	S mm	L ₁ mm	L ₂ mm	WEIGHT Kg
	930.40LB	40	3	68.5	66	0.032
	930.50LB	50	3	68.5	66	0.042
	930.56LB	56	3	68.5	66	0.048
	930.75LB	75	3	68.5	66	0.069
	930.110LB	110	4.3	80	87	0.17
	930.160LB	160	6.2	107	89	0.505

PRODUCT	HDPE FLANGE ADAPTORS							
	CODE	Ø mm	S mm	D ₁ mm	D ₂ mm	L mm	L ₁ mm	WEIGHT Kg
	980.50B	50	3	88	61	52	12	0.075
	980.56B	56	3	94	72	90	12	0.115
	980.75B	75	3	122	89	90	15	0.185
	980.110B	110	4.3	158	120	100	18	0.335
	980.160B	160	6.2	212	175	100	18	0.585
	980.200B	200	6.2	268	232	100	20	0.92
	980.250B	250	7.8	320	285	100	20	1.48
	980.315B	315	9.8	370	236	100	20	1.72


PRODUCT	HDPE GALVANISED BOLT SET WITH WASHER FOR FLANGE					
	CODE	MØ mm	L mm	THREAD	FOR FLANGE mm	WEIGHT Kg
	984.1650B	16	90	38	50-56	0.215
	984.1663B	16	100	38	63-75	0.23
	984.16110B	16	100	38	110-125-140	0.25
	984.20160B	20	110	46	160	0.41
	984.20250B	20	130	58	200-250-315	0.45

Material: Galvanised steel

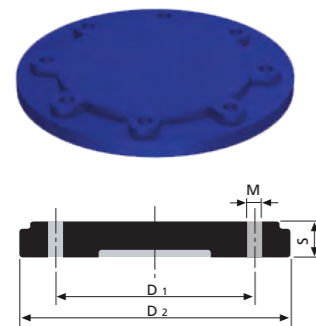
PRODUCT	FLAT RUBBER SEAL FOR FLANGE			
	CODE	Ø mm	S mm	WEIGHT Kg
	982.50B	50	3	0.02
	982.56B	56	3	0.02
	982.75B	75	3	0.03
	982.110B	110	3	0.045
	982.160B	160	3	0.07
	982.200B	200	3	0.11
	982.250B	250	3	0.14
	982.315B	315	3	0.14

4 Pipes and Fittings

HDPE Fittings

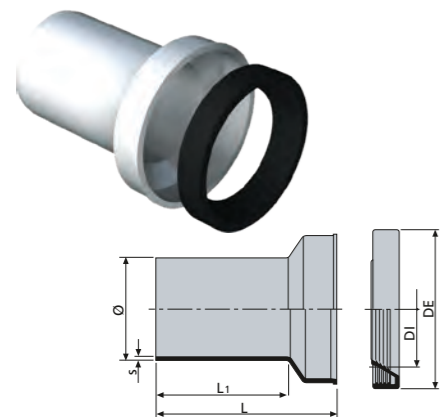
PRODUCT	PAINTED ALUMINIUM BACKING FLANGE								
	CODE	Ø mm	S mm	DI mm	D ₁ mm	D ₂ mm	M mm	HOLE No	WEIGHT Kg
	981.50B	50	20	62	120	150	18	4	0.625
	981.56B	56	20	64	123	159	18	4	0.71
	981.75B	75	21	93	148	185	18	4	0.885
	981.110B	110	22	128	182	220	19	8	1.05
	981.160B	160	25	179	240	285	22	8	1.84
	981.200B	200	26	235	295	337	22	8	2.325
	981.250B	250	30	285	350	396	22	12	3.78
	981.315B	315	30	340	400	444	22	12	3.945


Manufactured to EN1092-1/04 PN10/16

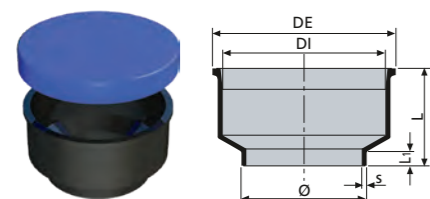



PRODUCT	PAINTED ALUMINIUM BLANK FLANGE							
	CODE	Ø mm	S mm	D ₁ mm	D ₂ mm	M mm	HOLE No	WEIGHT Kg
	983.50B	50	20	120	150	18	4	0.76
	983.56B	56	20	123	159	18	4	0.865
	983.75B	75	21	148	185	18	4	1.305
	983.110B	110	22	176	220	19	8	1.7
	983.160B	160	25	240	285	22	8	2.945
	983.200B	200	26	295	337	22	8	4.485
	983.250B	250	30	350	396	22	12	7.495
	983.315B	315	30	400	444	22	12	9.345

Manufactured to EN1092-1/04 PN10/16




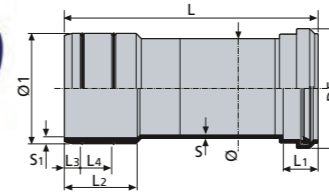
PRODUCT	HDPE WC PAN CONNECTOR - WHITE							
	CODE	Ø mm	S mm	L mm	L ₁ mm	R mm	K mm	WEIGHT Kg
	925.110W	110	4.3	102±5	140	166	130	0.355




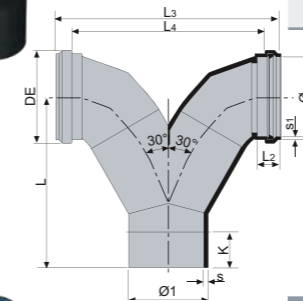
PRODUCT	HDPE WC PAN CONNECTOR WITH CAP							
	CODE	Ø mm	S mm	DI mm	DE mm	L mm	L ₁ mm	WEIGHT Kg
	925.110B	110	4.3	120	131	68	15	0.13


HDPE Fittings

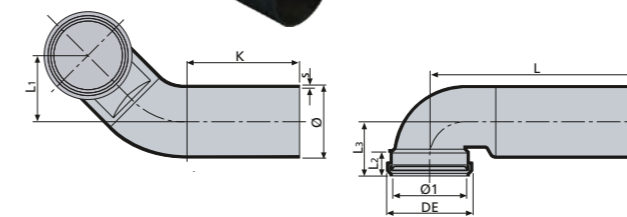
PRODUCT	HDPE STRAIGHT WC PAN CONNECTOR WITH SEAL AND CAP										
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	DE mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	WEIGHT Kg
	999.90100.00B	90/100	3.5	5.5	109	232	31	70	15	28	0.332




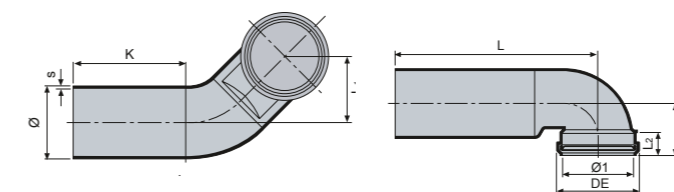
PRODUCT	HDPE DOUBLE WC PAN CONNECTOR WITH LIP SEALS AND CAPS										
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	DE mm	L mm	L ₂ mm	L ₃ mm	L ₄ mm	K mm	WEIGHT Kg
	929.110.90DB	110/110	4.3	4.3	130	205	37	285	240	50	0.816



PRODUCT	HDPE WC BEND FOR HANGING PAN WITH 1-LIP SEAL AND CAP, LEFT									
	CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K mm	WEIGHT Kg
	949.110LB	110/110	4.3	130	320	100	35	85	170	0.72
	949.11090LB	110/90	4.3	108	315	100	35	85	170	0.616




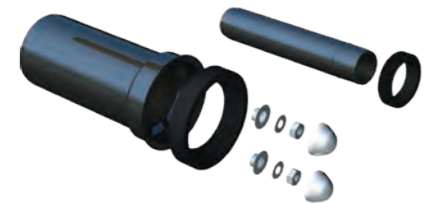
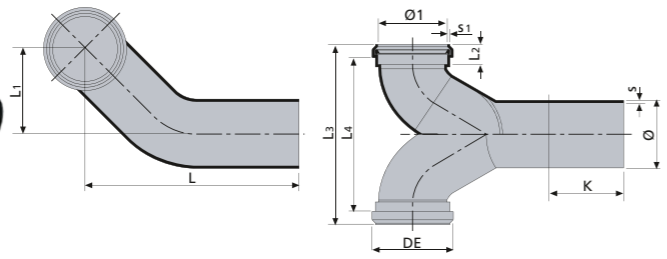
PRODUCT	HDPE WC BEND FOR HANGING PAN WITH 1-LIP SEAL AND CAP, RIGHT									
	CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	K mm	WEIGHT Kg
	949.110RB	110/110	4.3	130	320	100	35	85	170	0.72
	949.11090RB	110/90	4.3	108	315	100	35	85	170	0.616

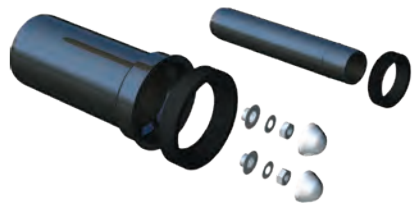


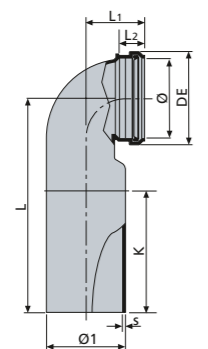
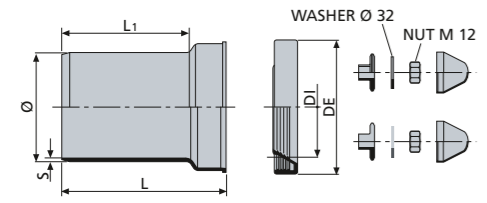
4 Pipes and Fittings


HDPE Fittings

PRODUCT	HDPE WC PAN CONNECTORS											
	CODE	Ø/Ø ₁ mm	S mm	S ₁ mm	DE mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	L ₄ mm	K mm	WEIGHT Kg
	949.110DB	110/110	4.3	3.5	108	335	100	-	285	-	120	1.02



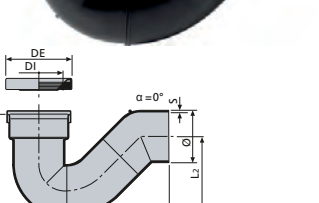


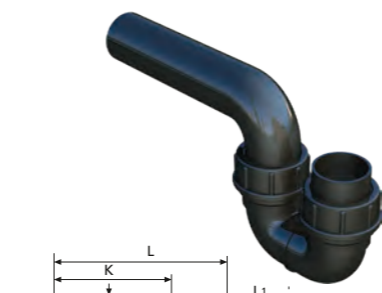
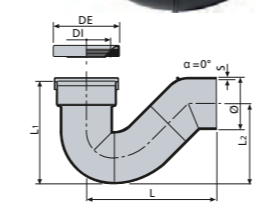
HDPE WC CONNECTOR FOR HANGING PAN WITH SEAL AND WHITE COVERINGS										
	CODE	Ø/Ø ₁ mm	S mm	DI mm	DE mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	WEIGHT Kg
	925.11044B	110/45	4.3	102±5	132	166	129	199	24	0.53


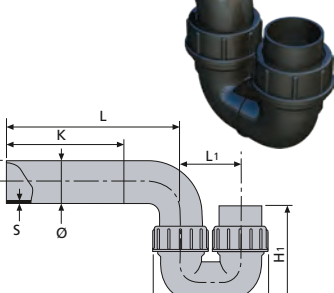


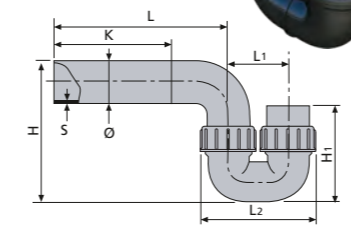
HDPE WC BEND HANGING PAN WITH SEAL AND CAP									
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	L ₂ mm	DE mm	K mm	WEIGHT Kg
	999.110.90B	110/110	4.3	300	87	40	130	180	0.596


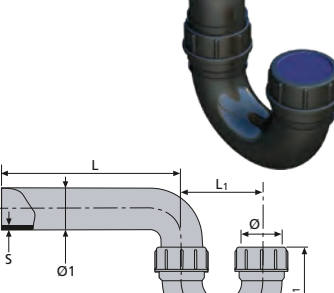
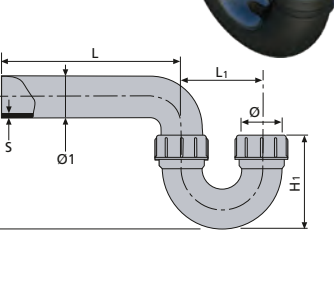
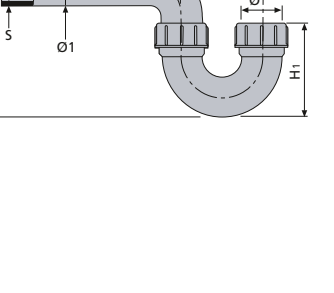

HDPE Fittings

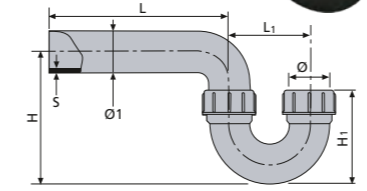
PRODUCT	HDPE TRAP WITH SEAL AND CAP									
	CODE	Ø mm	α	S mm	DI mm	DE mm	L mm	L ₁ mm	L ₂ mm	WEIGHT Kg
	9631.110.0B	110	0°	4.3	102±5	140	270	215	170	0.72
	9631.110.45B	110	45°	4.3	102±5	140	240	225	160	1.002
	9631.110.90B	110	90°	4.3	102±5	140	340	225	220	0.99



HDPE UNIVERSAL TRAP, VERTICAL INLET AND HORIZONTAL OUTLET										
	CODE	Ø mm	S mm	L mm	L ₁ mm	L ₂ mm	H mm	H ₁ mm	K mm	WEIGHT Kg
	931.75B	75	3	210	135	245	335	245	140	0.92
	931.110B	110	4.3	270	160	310	370	260	220	1.92


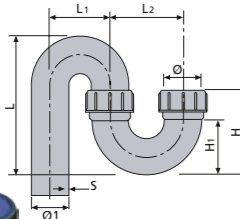


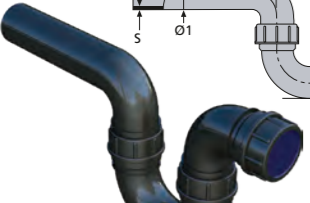
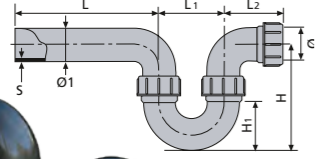
HDPE TRAP, VERTICAL INLET AND HORIZONTAL OUTLET								
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	H mm	H ₁ mm	WEIGHT Kg
	931.4040B	40/40	3	150	80	140	110	0.22
	931.4050B	40/50	3	180	80	160	110	0.31
	931.4056B	40/56	3	210	80	155	110	0.31
	931.5050B	50/50	3	180	100	170	110	0.31
	931.5056B	50/56	3	210	100	165	110	0.31


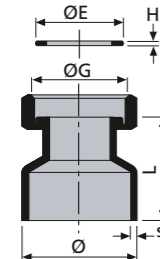



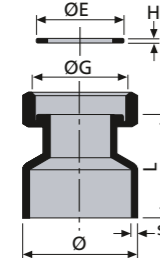
4 Pipes and Fittings

HDPE Fittings


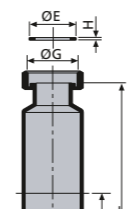
PRODUCT	HDPE TRAP, VERTICAL INLET AND OUTLET								
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	L ₂ mm	H mm	H ₁ mm	WEIGHT Kg
	932.4040B	40/40	3	160	60	80	110	60	0.235
	932.4050B	40/50	3	180	80	80	110	65	0.34
	932.4056B	40/56	3	238	80	80	110	65	0.34
	932.5050B	50/50	3	180	80	100	110	70	0.34
	932.5056B	50/56	3	190	80	100	120	70	0.37


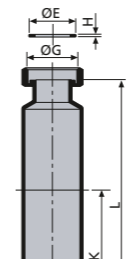
PRODUCT	HDPE TRAP, HORIZONTAL INLET AND OUTLET								
	CODE	Ø/Ø ₁ mm	S mm	L mm	L ₁ mm	L ₂ mm	H mm	H ₁ mm	WEIGHT Kg
	945.4040B	40/40	3	150	80	90	140	40	0.31
	945.4050B	40/50	3	180	80	90	160	65	0.37
	945.4056B	40/56	3	210	80	90	160	40	0.4
	945.5050B	50/50	3	180	100	90	170	70	0.42


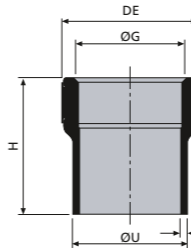
PRODUCT	HDPE FITTING WITH NUT - BRASS								
	CODE	Ø mm	ØG mm	S mm	L mm	ØE mm	H mm	NUT	WEIGHT Kg
	918.40.125BN	40	1 1/4"	3	45	40	2	Brass	0.08
	918.40.15BN	40	1 1/2"	3	45	45	2	Brass	0.09
	918.50.125BN	50	1 1/4"	3	45	40	2	Brass	0.08
	918.50.15BN	50	1 1/2"	3	45	45	2	Brass	0.09

PRODUCT	HDPE FITTING WITH NUT - PLASTIC								
	CODE	Ø mm	ØG mm	S mm	L mm	ØE mm	H mm	NUT	WEIGHT Kg
	918.40.125PN	40	1 1/4"	3	45	40	2	Plastic	0.03
	918.40.15PN	40	1 1/2"	3	45	45	2	Plastic	0.03
	918.50.125PN	50	1 1/4"	3	45	40	2	Plastic	0.03
	918.50.15PN	50	1 1/2"	3	45	45	2	Plastic	0.03

HDPE Fittings

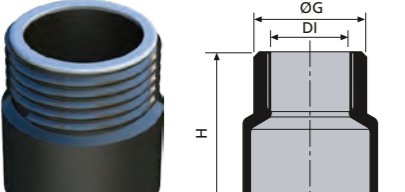
PRODUCT	HDPE EXTENDED FITTING WITH NUT - BRASS									
	CODE	Ø mm	ØG mm	S mm	L mm	ØE mm	H mm	Nut mm	K mm	WEIGHT Kg
	918.40.125EB	40	1 1/4"	3	195	40	2	Brass	110	0.13
	918.40.15EBN	40	1 1/2"	3	195	45	2	Brass	110	0.145
	918.50.125EBN	50	1 1/4"	3	195	40	2	Brass	110	0.15
	918.50.15EBN	50	1 1/2"	3	195	45	2	Brass	110	0.155

PRODUCT	HDPE EXTENDED FITTING WITH NUT - PLASTIC									
	CODE	Ø mm	ØG mm	S mm	L mm	ØE mm	H mm	Nut mm	K mm	WEIGHT Kg
	918.40.125EPN	40	1 1/4"	3	195	40	2	Plastic	110	0.08
	918.40.15EPN	40	1 1/2"	3	195	45	2	Plastic	110	0.085
	918.50.125EPN	50	1 1/4"	3	195	40	2	Plastic	110	0.1
	918.50.15EPN	50	1 1/2"	3	195	45	2	Plastic	110	0.095

PRODUCT	HDPE END WITH INTERNAL THREADING, REINFORCED WITH STEEL RING						
	CODE	ØU mm	ØG mm	S mm	DE mm	H mm	WEIGHT Kg
	916.40.05B	40	1/2"	3	40.5	55	0.065
	916.40.075B	40	3/4"	3	40.5	55	0.06
	916.40.1B	40	1"	3	40.5	55	0.06
	916.50.05B	50	1/2"	3	50	60	0.075
	916.50.075B	50	3/4"	3	50	60	0.075
	916.50.1B	50	1"	3	50	60	0.075
	916.50.125B	50	1 1/4"	3	50	60	0.07
	916.50.15B	50	1 1/2"	3	58.5	60	0.07
	916.56.2B	56	2"	3	70	65	0.1
	916.75.25B	75	2 1/2"	3	89	70	0.135

4 Pipes and Fittings

HDPE Fittings

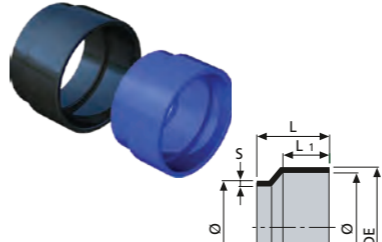
PRODUCT	HDPE END WITH EXTERNAL THREADING, REINFORCED WITH STEEL RING						
	CODE	ØU mm	ØG mm	S mm	DI mm	H mm	WEIGHT Kg
	917.50.125B	50	1¼"	3	29	60	0.055
	917.50.15B	50	1½"	3	29	60	0.065
	917.56.2B	56	2"	3	47	65	0.09
	917.75.25B	75	2½"	3	57	70	0.125

HDPE THREADED FITTING WITH BRASS NIPPLE							
CODE	Ø mm	ØG mm	S mm	DE mm	H mm	H ₁ mm	WEIGHT Kg
936.40.05NB	40	½" x 15mm	3	60	81	74	0.18
936.40.075NB	40	¾" x 18mm	3	60	84	74	0.24
936.50.05NB	50	½" x 15mm	3	71	92	76	0.15
936.50.075NB	50	¾" x 18mm	3	71	95	76	0.185
936.50.1NB	50	1" x 22mm	3	71	95	76	0.245

HDPE BEND WITH NUT									
CODE	Ø mm	ØG mm	S mm	L mm	H mm	Nut mm	K mm	WEIGHT Kg	
918.40.125.90BN	40	1¼"	3	130	25	Brass	100	0.1	
918.40.15.90BN	40	1½"	3	130	30	Brass	100	0.105	
918.40.15.90PN	40	1½"	3	130	30	Plastic	100	0.04	

HDPE REDUCING BEND WITH NUT									
CODE	Ø mm	ØG mm	S mm	L mm	L ₁ mm	H mm	Nut mm	K mm	WEIGHT Kg
918.4050.125.90BN	40/50	1¼"	3	130	50	54	25	Brass	0.11
918.4050.15.90BN	40/50	1½"	3	120	50	N.C.	30	Brass	0.12
918.4050.15.90PN	40/50	1½"	3	120	50	N.C.	30	Plastic	0.055

HDPE Fittings

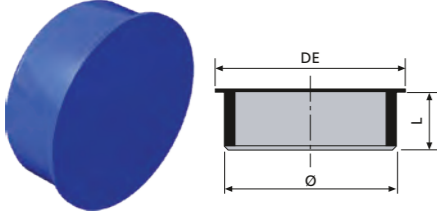
PRODUCT	HDPE SLEEVE						
	CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	WEIGHT Kg
	917.4046B	40/46	3	52	30	20	0.015
	917.5046B	50/46	3	52	30	20	0.015
	917.5058B	50/58	3	64	38	20	0.02
	917.5646B	56/46	3	52	38	20	0.02
	917.5658B	56/58	3	64	38	20	0.025

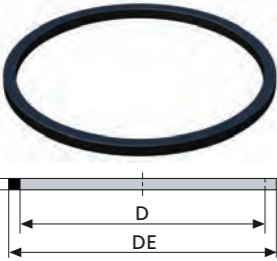
GASKET				
CODE	Ø ₁ mm	Ø ₂ mm	L mm	WEIGHT Kg
917.4624.908B	46	24-46	22	0.01
917.4636.908B	46	36-40	22	0.01
917.5836.908B	58	36-40	22	0.2
917.5847.908B	58	47-50	22	0.3

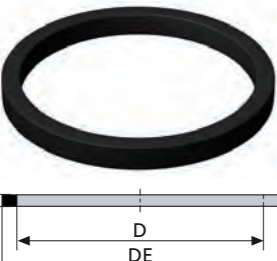
HDPE SPIGOT BEND WITH CAP							
CODE	Ø/Ø ₁ mm	S mm	DE mm	L mm	L ₁ mm	L ₂ mm	WEIGHT Kg
917.4046.90B	40/46	3	52	60	51	22	0.055
917.5046.90B	50/46	3	52	62	51	22	0.06
917.5058.90B	50/58	3	64	68	55	24	0.07
917.5646.90B	56/46	3	52	64	60	22	0.07
917.5658.90B	56/58	3	64	65	60	22	0.075

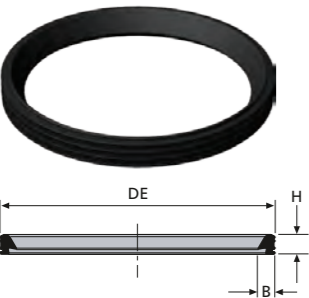
4 Pipes and Fittings

HDPE Spares

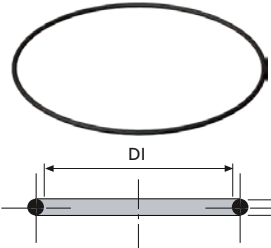
PRODUCT	HDPE PROTECTIVE CAP FOR SOCKET				
	CODE	Ø mm	DE mm	L mm	WEIGHT Kg
	9130.40B	40	48	30	0.01
	9130.50B	50	60	30	0.01
	9130.56B	56	62	25	0.01
	9130.75B	75	85	38	0.02
	9130.110B	110	123	39	0.04
	9130.160B	160	167	36	0.055
	9130.200B	200	220	50	0.13

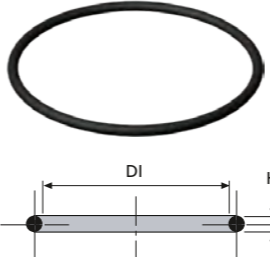
PRODUCT	HDPE RING				
	CODE	D mm	DE mm	S mm	WEIGHT Kg
	9118.50B	50	58	3.5	0.003
	9118.56B	56	63	3.5	0.003
	9118.75B	75	84	4	0.007
	9118.110B	110	121	4	0.011

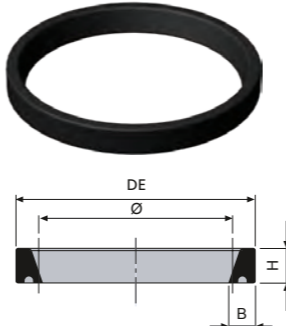
PRODUCT	HDPE RING SEAL				
	CODE	D mm	DE mm	S mm	WEIGHT Kg
	9119.50B	50	56	6	0.004
	9119.56B	56	61	6	0.004
	9119.75B	75	82	10	0.006
	9119.110B	110	121	10	0.008

PRODUCT	HDPE 1 LIP SEAL FOR SOCKETS					
	CODE	Ø mm	DE mm	H mm	B mm	WEIGHT Kg
	927.100.908B	100	114	9.3	8.2	0.02
	927.110.908B	110	123.9	8.9	7.9	0.02
	927.160.908B	160	179.8	11.5	10.2	0.045
	927.200.908B	200	223.7	12.8	11.2	0.045
	927.250.908B	250	282	19.5	1.6	0.5
	927.315.908B	315	350	20.5	17.15	0.055

HDPE Spares


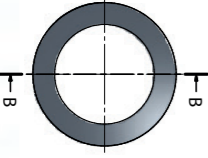
PRODUCT	O-RING FOR ADAPTORS (PVC)				
	CODE	Ø mm	H mm	FOR CODES	WEIGHT Kg
	9113.908B	100	2.62	353-354	0.002


PRODUCT	HDPE O RING FOR SOCKETS				
	CODE	Ø mm	DI mm	H mm	WEIGHT Kg
	9116.40B	40	39+1	6	0.005
	9116.50B	50	49+1	6	0.005
	9116.75B	75	79+1	6	0.01
	9116.110B	110	109+1.5	7	0.015
	9116.160B	160	159+1.5	9	0.035

PRODUCT	HDPE SEAL FOR EXPANSION SOCKETS					
	CODE	Ø mm	H mm	B mm	DE mm	WEIGHT Kg
	911.40.908B	40	16	12	60	0.025
	911.50.908B	50	16	12	70	0.035
	911.56.908B	56	16	12	76	0.04
	911.75.908B	75	16	12.5	95.5	0.05
	911.110.908B	110	16	12.5	130.5	0.07
	911.160.908B	160	16	12.5	180.5	0.115
	911.200.908B	200	21.8	11.2	223.7	0.045


4 Pipes and Fittings

HDPE Firetraps

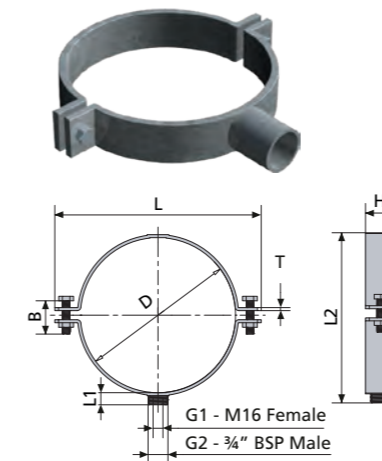
PRODUCT	FIRETRAP SLEEVE			
	CODE	DI mm	OD mm	H mm
	1925.17	17	67	300
	1925.21	21	71	300
	1925.27	27	77	300
	1925.34	34	84	300
	1925.42	42	92	300
	1925.48	48	98	300
	1925.54	54	104	300
	1925.60	60	110	300
	1925.67	67	117	300
	1925.76	76	126	300
	1925.89	89	139	300
	1925.102	102	152	300
	1925.108	108	158	300
	1925.114	114	164	300
	1925.127	127	177	300
	1925.134	134	184	300
	1925.140	140	190	300
	1925.159	159	209	300
	1925.169	169	219	300

FIRETRAP COLLAR					
CODE	Size mm	OD mm	H mm	Colour	WEIGHT Kg
	1625.40R	54	30	RED	0.06
	1625.55R	69	30	RED	0.08
	1625.63R	79	30	RED	0.1
	1625.75R	89	30	RED	0.1
	1625.82R	96	30	RED	0.1
	1625.90R	112	30	RED	0.18
	1625.110R	132	30	RED	0.22
	1625.125R	147	45	RED	0.34
	1625.160R	174	45	RED	0.37
	1625.200R	194	45	RED	0.7
	1625.250R	300	130	RED	2.9
	1625.315R	373	130	RED	3.5

HDPE Anchors and Brackets

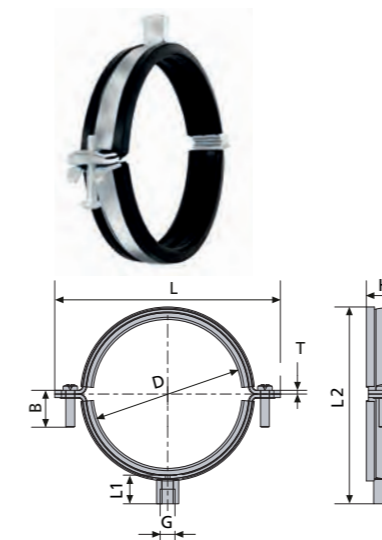
PRODUCT	M10 ANCHOR/GUIDE BRACKET									
	CODE	Ø mm	H mm	L mm	L ₁ mm	L ₂ mm	T mm	G mm	B mm	WEIGHT Kg
	9140.40B	40	28	84	11	55	2.5	M10 F	M6 x 30	5.5
	9140.50B	50	28	95	11	62	2.5	M10 F	M6 x 30	5.99
	9140.56B	56	28	101	11	70	2.5	M10 F	M6 x 30	7.93
	9140.75B	75	28	120	11	90	2.5	M10 F	M6 x 40	9.12
	9140.110B	110	28	162	17	131	2.5	M10 F	M6 x 40	7.09
	9140.160B	160	28	210	17	218	2.5	M10 F	M6 x 40	9.15
	9140.200B	200	40	272	20	224	4	M16 F/ 3/4" BSP M	M10 x 50	10.8
	9140.250B	250	50	354	32	288	6	M16 F/ 3/4" BSP M	M12 x 60	6.05
	9140.315B	315	50	423	32	353	6	M16 F/ 3/4" BSP M	M12 x 60	7.33

To use as an anchor point, remove spacer.
Material: Zinc plated steel.



M16 BRACKET										
CODE	D mm	H mm	L mm	L ₁ mm	L ₂ mm	T mm	G mm	B mm	WEIGHT Kg	
9149.200B	200	40	272	20	224	4	M16 F/ 3/4" BSP M	M10 x 50	2.18	
9149.250B	250	50	354	32	288	6	M16 F/ 3/4" BSP M	M12 x 60	2	
9149.315B	315	50	423	32	353	6	M16 F/ 3/4" BSP M	M12 x 60	2.414	

HDPE pipe anchoring shells not required.
Material: Zinc plated steel.



ACOUSTIC PIPE BRACKET										
CODE	Ø mm	H mm	L mm	L ₁ mm	L ₂ mm	T mm	G mm	B mm	WEIGHT Kg	
9140.110R	110	23	153	20	134	2.5	M10 F	M6 x 25	6.46	
9140.160R	160	30	220	20	200	2.5	M10 F	M6 x 25	9.07	

Material: Zinc plated steel.

4 Pipes and Fittings

HDPE Anchors and Brackets

PRODUCT	MOUNTING PLATE							
	CODE	L mm	G mm	L ₁ mm	H mm	H ₁ mm	S mm	WEIGHT Kg
	9148.10B	120	1/2"	82	40	20	4	0.165
	9148.25B	120	1"	90	40	48	4	0.250

PRODUCT	RUBBER FLAT SEAL				
	CODE	OD mm	ID mm	S mm	WEIGHT Kg
	918.40.908B	38	30	2.4	0.002
	918.40.918B	45	36	2	0.001

PRODUCT	THREADED BAR				
	CODE	D mm	L mm	P mm	WEIGHT Kg
	9147B	10	1000	1.5	0.628
	9149B	16	1000	2	1.608

PRODUCT	RUBBER STRIP INSERT					
	CODE	L mm	L ₁ mm	H mm	H ₁ mm	WEIGHT Kg
	9104.40B	30	34	4	2	5.015

PRODUCT	ANTI VIBRATION RUBBER INSERT FOR CLIPS (30 METRE LENGTH)					
	CODE	L mm	L ₁ mm	H mm	H ₁ mm	WEIGHT Kg
	9105.30B	30	36	9	3	6.11

Terrain FUZE Electrofusion Welding Machine

PRODUCT CODE: 9000.40315.110V

Supplied complete with yellow cable for pipe diameters up to and including 160mm and blue cables for pipe diameters greater than 160mm.

PART NUMBER	DESCRIPTION	PIPE DIAMETERS
AW00-2003	Yellow replacement leads	Up to and including 160mm
AW00-2004	Blue replacement leads	Above 160mm



General properties

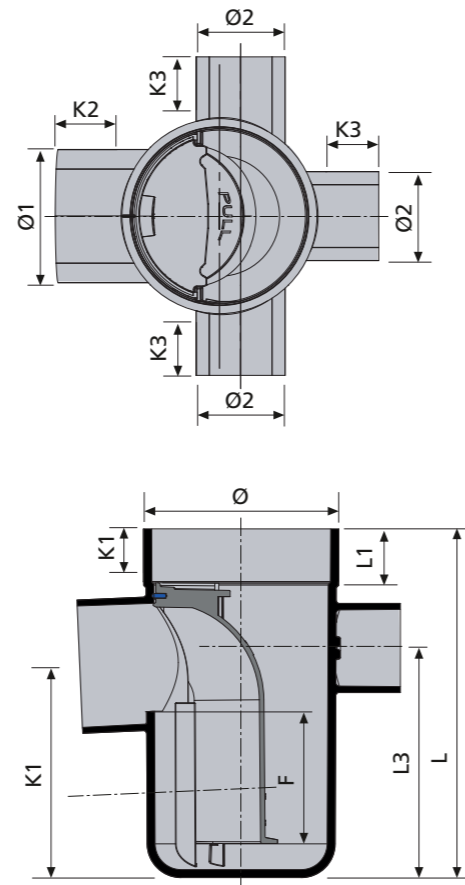
- Supply voltage: 110V
- Pipe diameters: 40-315mm
- Supply current: 10A
- Supply power: 3500W
- Supply protection: Class 1 – earthed
- Weight: 15Kg
- Size: 410 x 350 x 200mm
- Protection level: IP65
- Operating temp.: -15oC to +45oC



4 Pipes and Fittings

HDPE Trapped Floor Gully

HDPE TRAPPED FLOOR GULLY													
CODE	Ø mm	Ø ₁ mm	Ø ₂ mm	L mm	L ₁ mm	L ₂ mm	L ₃ mm	F mm	X mm	K ₁ mm	K ₂ mm	K ₃ mm	WEIGHT Kg
979.11075.50B	110	75	50	198	30	120	130	75	12	30	35	30	0.460



General properties

- Manufactured to BS EN 1519
- UK Manufactured
- All spigot can be electrofusion or butt welded
- All bosses used by drilling out with a 42mm hole
- Saw Bosses are offset from centre for a more compact design
- Creates a 75mm water seal
- Witness lines at 45deg increments
- Baffle can be removed easily for cleaning

Tooling



TERRAIN FUZE PIPE CUTTER		
CODE	DESCRIPTION	PIPE DIAMETERS
9500.663T	Pipe Cutter – Model T1	40 to 63mm
9500.50140T	Pipe Cutter – Model T2	50 to 140mm
9500.100160T	Pipe Cutter – Model T3	100 to 160mm

General properties

Model T1

- Weight: 0.6Kg
- Pipe diameters: 40-63mm

Model T2

- Weight: 1.4Kg
- Pipe diameters: 50-140mm

Model T3

- Weight: 1.6Kg
- Pipe diameters: 100-160mm

SPARE CUTTING WHEELS	
CODE	PIPE DIAMETERS
9501.168T	50 TO 160mm

TERRAIN FUZE PIPE CHAMFER TOOL		
CODE	DESCRIPTION	PIPE DIAMETERS
9502.32160T	Pipe Chamfer Tool – Model 1	32 to 1603mm
9500.50140T	Pipe Chamfer Tool – Model 2	40 to 250mm

General properties

Model 1

- Weight: 0.8Kg
- Pipe diameters: 32-160mm

Model 2

- Weight: 1.4Kg
- Pipe diameters: 450-250mm

Pipe Scraper

- Product code: 9507T

5 Chemical Resistance

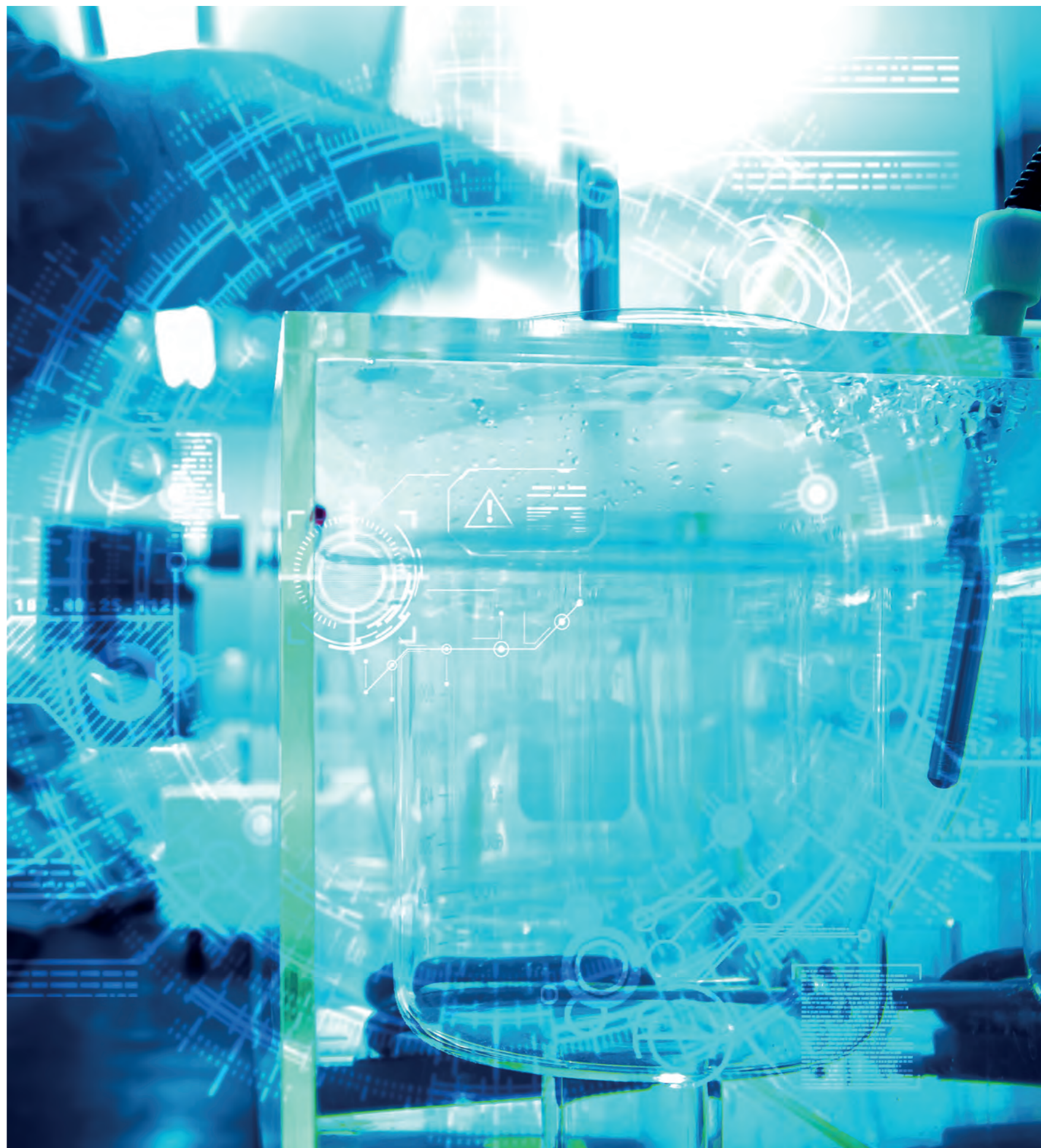
The following tables provide a list of inorganic compounds, which may be conveyed through HDPE systems with no internal pressure or mechanical stress, at temperatures up to 60°C and those fluids which are unsuitable.

The information within this section has been collated from tests carried out by both national and international standards organisations (ISO/TR10358:2021).

TERMINOLOGY FOR CHEMICAL RESISTANCE TABLES	
SYMBOL/TERM	DESCRIPTION
	No data
S	Satisfactory
L	Limited
NS	Not satisfactory
Dil. sol.	Dilute aqueous solution at a concentration equal to or less than 10%
Sol.	Aqueous solution at a concentration higher than 10%, but not saturated
Sat. sol.	Saturated aqueous solution, prepared at 20°C
tg-l	Technical grade, liquid
tg-g	Technical grade, gas
Work. sol.	Working solution of the concentration usually used in the industry concerned
Susp.	Suspension of solid in a saturated solution at 20°C

The tests were based on the use of pure chemicals.

For mixed chemicals, we would advise that pilot tests should be undertaken in order to ascertain the resistance of the material under these circumstances.



5 Chemical Resistance

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Acetaldehyde	40	S	L	L
	tg-l	S		
	tg-g		L	L
Acetamide	5	S	S	S
Acetic acid	Up to 10	S	S	S
	10 to 40	S	S	S
	50	S	S	L
	60	S	L	L
	80	L	L	L
Acetic acid, glacial	>96	S	L	L
Acetic anhydride	tg-l	S	L	L
Acetone	Up to 10	S	S	L
	tg-l	L	L	
Acetophenone	tg-g			L
	tg-l	S	L	L
Acetyl chloride	tg-l	L	NS	
	tg-g			
Acetylene, gas	tg-g	S	S	S
Acrylonitrile	tg-l	S	S	L
Adipic acid	Sat. sol. (1,4%)	S	S	S
Air	tg-g	S	S	S
Allyl alcohol	tg-l	S	S	L
Allyl chloride	Sat. sol.	L	NS	NS
Almond oil	tg-l	S	L	L
Alum (see Aluminium potassium sulphate)				
Aluminium chloride	Sat. sol.	S	S	S
Aluminium fluoride	Susp.	S	S	S
Aluminium hydroxide	Susp.	S	S	S
Aluminium nitrate	Sat. sol.	S	S	S
Aluminium chloride oxyde	Susp.	S	S	S

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Aluminium potassium sulphate	Sat.sol.	S	S	S
Aluminium sulphate	Sat. sol.	S	S	S
Ammonia, aqueous	Sat. sol.	S	S	S
Ammonia, dry gas	tg-g	S	S	S
Ammonia, wet gas	tg-g	S	S	S
Ammonium acetate	Sat. sol.	S	S	S
Ammonium bifluoride	Sat. sol.	S	S	S
Ammonium carbonate	Sat. sol.	S	S	S
Ammonium chloride	Sat. sol.	S	S	S
Ammonium fluoride	Up to 20	S	S	S
	25	S	S	S
	Sat.sol.	S	S	S
Ammonium hydrogen carbonate	Sat. sol.	S	S	S
Ammonium metaphosphate	Sat. sol.	S	S	S
Ammonium molybdate	Sat. sol.	S	S	S
Ammonium nitrate	Sat. sol.	S	S	S
Ammonium persulphate	Sat. sol.	S	S	S
Ammonium phosphate	Sat. sol.	S	S	S
Ammonium sulphate	Sat. sol.	S	S	S
Ammonium sulphide	Sat. sol.	S	S	S
Ammonium thiocyanate	Sat. sol.	S	S	S
Amyl acetate	tg-l	S	S	L
Amyl alcohol	tg-l	S	S	L
Amyl chloride	tg-l	NS	NS	NS
Aniline	Sat. sol.	S	S	L
	tg-l	S	L	L
Aniline hydrochloride	Sat.sol.	L	L	L
Anisole	tg-l	L	L	NS
Anthraquinone sulphonic acid	Susp.	S	S	S
Antimony (111) chloride	Sat.sol.	S	S	S
Apple juice	Work.sol.	S	S	S
Aqua regia	HCl:HN03 = 3:1	NS	NS	NS

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Arsenic acid	Sat.sol.	S	S	S
Arsenic trioxide	Sol.	L	L	L
Barium bromide	Sat. sol.	S	S	S
Barium carbonate	Susp.	S	S	S
Barium chloride	Sat. sol.	S	S	S
Barium hydroxide	Sat. sol.	S	S	S
Barium sulphate	Susp.	S	S	S
Barium sulphide	Sat. sol.	S	S	S
Beer	Work. sol.	S	S	S
Benzaldehyde	0,1	S	S	L
	tg-l	S	L	L
Benzene	tg-l	L	L	L
Benzoic acid	Sat.sol.	S	S	S
Benzoyl chloride	tg-l	L	L	L
Benzyl alcohol	tg-l	S	S	L
Benzyl chloride	tg-l	L	NS	NS
Bismuth carbonate	Sat.sol.	S	S	S
Borax	Sol.	S	S	S
Boric acid	Oil. sol.	S	S	S
	Sat. sol.	S	S	S
Boron trifluoride	Sat. sol.	S	S	S
Bromic acid (dee. at 100°C)	10	S	S	S
	50	NS	NS	NS
Bromine, gas	tg-g			NS
Bromine, liquid	tg-l	NS	NS	
Bromine water	Sat. sol.	L	L	NS
Bromoethane	tg-l	NS	NS	
	tg-g			NS
Butadiene, gas	tg-g	L	NS	NS
Butane, gas	tg-g	S	S	S
Butanediol	10	S	S	L
	tg-l	L	L	L
n-Butanol	tg-l	S	S	S
Butyl acetate	tg-l	L	L	L

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Butyl glycol	tg-l	S	L	L
Butylphenol	Sat. sol.	S	S	S
Butyl phthalate	tg-l	S	L	L
Butyric acid	20	S	S	L
	tg-l	S	S	L
Butyryl chloride	tg-l	L	L	
Calcium bisulphite	Sat. sal.	S	S	S
Calcium bromide	Sat. sal.	S	S	S
Calcium carbonate	Susp.	S	S	S
Calcium chlorate	Sat. sol.	L	L	L
Calcium chloride	Sat. sol.	S	S	S
Calcium hydroxide	Sat.sol.	S	S	S
Calcium hypochlorite	10	L	L	L
Calcium nitrate	Sat. sol.	S	S	S
Calcium sulphate	Susp.	S	S	S
Calcium sulphide	Dil. sol.	L	L	L
Calcium hydrogen sulphide	Sol.	S	S	S
Camphor oil	tg-l	NS	NS	NS
Carbon dioxide aqueous sol.	Sat.sol.	S	S	S
Carbon dioxide, dry gas	tg-g	S	S	S
Carbon dioxide, wet gas	tg-g	S	S	S
Carbon disulphide	tg-l	L	NS	
	tg-g			NS
Carbon monoxide, gas	tg-g	S	S	S
Carbon tetrachloride	tg-l	L	NS	NS
Castor oil	tg-l	S	S	S
Chlorine, aqueous (see Chlorine water)				
Chlorine, dry gas	tg-g	L	NS	NS
Chlorine water	Sat.sol.	L	L	L
Chlorine, wet gas	tg-g	L	NS	NS

The information in these tables has been supplied by other reputable sources and is to be used ONLY as a guide in selecting equipment for appropriate chemical compatibility. Before permanent installation, test the equipment with the chemicals and under the specific conditions of your application. Ratings of chemical behaviour listed in this chart apply to a 48-hr exposure period, we have no knowledge of possible effects beyond this period. We do not warrant (neither express or implied) that the information in this chart is accurate or complete or that any material is suitable for any purpose.

The information in these tables has been supplied by other reputable sources and is to be used ONLY as a guide in selecting equipment for appropriate chemical compatibility. Before permanent installation, test the equipment with the chemicals and under the specific conditions of your application. Ratings of chemical behaviour listed in this chart apply to a 48-hr exposure period, we have no knowledge of possible effects beyond this period. We do not warrant (neither express or implied) that the information in this chart is accurate or complete or that any material is suitable for any purpose.

5 Chemical Resistance

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Chloroacetic acid	Sol.	S	S	S
	Sat.sol.	S	S	S
	50	S	S	S
Chlorobenzene	tg-l	L	NS	NS
Chlorobromo- methane	tg-l	L	L	L
Chloroethanol	tg-l	S	L	L
Chloroform	tg-l	L	L	NS
Chloromethane, gas	tg-g	L	NS	NS
Chloropropanes	tg-l	NS		
	tg-g			
Chlorosulphonic acid	50	NS	NS	NS
Chrome alum (chromium potassium sulphate)	Sol.	S	S	S
	Sat. sol.	S	S	S
Chromic acid	Sat.sol.	L	L	NS
	10	L	L	L
	20	L	L	L
	25	L	L	L
	30	L	L	L
	40	L	L	L
	50	L	L	L
Citric acid	Sat. sol.	S	S	S
Coconut oil	Work. sol.	S	S	L
Cod liver oil	Work. sol.	S	NS	NS
Copper (II) chloride	Sat. sol.	S	S	S
Copper (II) cyanide	Sat. sol.	S	S	S
Copper (II) fluoride	Oil.sol.	S	S	S
	Sat. sol.	S	S	S
	2	S	S	S
Copper (II) nitrate	Sat. sol.	S	S	L
	50	S	S	S
Copper (II) sulphate	Sat. sol.	S	S	S
Corn oil	Work sol.	S	L	L

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Cottonseed oil	Work. sol.	S	S	S
Cresols	tg-l	S	S	L
Cresylic acid	Sat. sol (approx. 2-3%)	L	NS	NS
	50 (tg-l)	L	NS	NS
Crotonaldehyde	Sat. sol. (18%)	S	L	L
	tg-l	S	L	L
Crude oil (free from aromatics)	tg-l	S	L	L
Cyclohexane	tg-l	S	L	L
Cyclohexanol	Sat. sol.	S	S	L
Cyclohexanone	tg-l	S	L	L
Cyclohexylamine	tg-l	L	NS	NS
Decalin	tg-l	S	L	L
Dextrin	Dil. sol.	S	S	S
	Sol.	S	S	S
Dextrose (dee. at 200°C)	Sol.	S	S	S
Diacetone alcohol	tg-l	L	L	L
Diazonium chloride (benzene diazonium chloride)	Work. sol.	L		
	50	S	S	L
Dichloroacetic acid	tg-l	L	L	L
Dichlorobenzene	tg-l	L	NS	NS
Dichloroethylene	tg-l	NS	NS	NS
Dichloromethane (see Methylene chloride)				
Diesel fuel	Work. sol.	L	L	L
Diethanolamine	tg-l	S	L	L
Diethylamine	tg-l	S	L	
	tg-g			NS
Diethyl ether	tg-l	L		
	tg-g		NS	NS
Diethylene glycol	tg-l	S	S	S
Diglycolic acid	Dil. sol.	S	S	S
	Sat. sol.	S	L	L
	18	S	S	S

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Diisooctyl phthalate	tg-l	S	L	L
Dimethylamine	30	S	S	L
Dimethylamine, gas	tg-g	S	S	L
Dimethyl- formamide	tg-l	S	S	L
Dioctyl phthalate	tg-l	S	L	L
Dioxane	tg-l	S	S	S
Diphenylamine	Work. sol.	S	L	L
	40	S	L	L
Ethanol	95	S	S	S
	tg-l	S	S	S
Ethanolamine	tg-l	S	L	
Ethyl acetate	tg-l	S	L	NS
Ethyl acrylate	tg-l	L	L	NS
Ethyl chloride, gas	tg-g	L	NS	NS
Ethylene bromide	tg-l	L	NS	NS
Ethylene chlorohydrin	tg-l	L	L	L
1,1 Ethylene dichloride	tg-l	L	NS	NS
	tg-g			NS
1,2 Ethylene dichloride	tg-l	L	NS	NS
Ethylene glycol	tg-l	S	S	S
Ethyl ether	tg-l	L		
	tg-g		L	L
Ethyl glycol	tg-l	S	L	NS
Ethylene oxide	tg-g	S	S	S
Ferric chloride	Sat. sol.	S	S	S
Ferric nitrate	Sat. sol.	S	S	S
Ferric sulphate	Sat. sol.	S	S	S
Ferrous chloride	Sat. sol.	S	S	S
Ferrous sulphate	Sat. sol.	S	S	S
Fluoboric acid (dee. at 130°C)	Sat.sol.	S	L	L
Fluorine gas, dry	tg-g	NS	NS	NS
Fluorine gas, wet	tg-g	NS	NS	NS

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Fluosilicic acid	Sat.sol.	S	S	L
	25	S		
	32	S		
	40	S		
Formaldehyde	50	S	S	L
	Oil. sol.	S	L	NS
	30 to 40	S	L	L
Formic acid	50	S	L	NS
	10	S	S	L
	40	L	L	L
Freon 12	85 to tg-l	L	L	L
	Work.sol.	L	NS	NS
Freon 22	tg-g	L	L	L
Fructose	Sol.	S	S	S
Fruit juice	Work. sol.	S	S	S
	tg-l	S	S	L
Furfuryl alcohol	tg-g	S		
	tg-g	S		
Gas, natural, dry	tg-g	S		
Gas, natural, wet	tg-g	S	S	S
Gasoline (fuel) (free from aromatics)	Work. sol.	S	S	L
	Sol.	S	S	S
Ginger ale	Work. sol.	S	S	S
Glucose (dee. at> 200°C)	Sol.	S	S	S
	tg-l	S	S	S
Glycerine	Sol.	L	L	L
	30	L		
	65	L	L	L
Grapefruit juice	Work. sol.	S	S	S
Heptane	tg-l	S	L	NS
Hexadecanol	Work. sol.	S	S	S
Hexane	tg-l	S	L	L

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5 Chemical Resistance

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
1-Hexanol	tg-l	S	S	S
Honey	Work. sol.	S	S	S
Horseradish	Work sol.	S	S	S
Hydrobromic acid	Up to 20	S	S	S
	Up to 50	S	S	S
	66	L	L	NS
	tg-g	L	L	L
Hydrochloric acid	Up to 10	S	S	S
	10 to 20	S	S	S
	Up to 25	S	S	S
	30	S	S	S
	33	S	S	L
Hydrochloric acid, dry gas	36	S	S	L
	37,5	S	S	L
	tg-g	S	L	NS
	tg-g	S	L	NS
Hydrocyanic acid	Sat.sol.	S	L	NS
	10	S	S	S
	tg-l	S		
Hydrofluoric acid	tg-g		L	NS
	Up to 10	S	S	S
	40	S	S	L
	48	S	L	L
	50	S	L	L
Hydrofluoric acid, gas	60	S	L	L
	70	S	L	L
	tg-g	NS		
Hydrogen	tg-g	S	S	S
Hydrogen peroxide	Up to 10	L	L	L
	30	L	L	L
	50	L	L	NS
	70	L	L	NS

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Hydrogen phosphide (see Phosphine)				
Hydrogen sulphide, aqueous	Dil. sol,	S	S	L
	Sat. sol.	S	S	L
Hydrogen sulphide, dry gas	tg-g	S	S	L
	tg-g	S	S	L
Hydroquinone	Sat. sol.	S	L	L
Hypochlorous acid	Sat. sol.	L	NS	NS
	70	L	NS	NS
Iodine (in potassium iodine)	Sat. sol.	NS	NS	NS
Iodine, in alcohol	Work. sol.	NS	NS	NS
Isobutyl alcohol	tg-l	S	S	L
Isobutyronitrile	tg-l	L	L	NS
Isooctane	tg-l	S	L	L
Isopropyl acetate	tg-l	S	L	L
Isopropyl alcohol	tg-l	S	S	S
Isopropyl ether	tg-l	L	L	NS
Kerosene	Work. sol.	S	L	L
Lactic acid	10	S	S	S
	28	S	S	S
	90	S	S	S
	tg-l	S	S	S
Lanolin	Work. sol.	S	L	L
Lauryl chloride	Sat. sol.	L	L	NS
Lead acetate	Dil. sol.	S	S	S
Lead tetraethyl (dee. at 200°C)	tg-l	S	S	
Linseed oil	Work. sol.	S	S	L
Magnesium carbonate	Susp.	S	S	S
Magnesium chloride	Sat. sol.	S	S	S
	50	S	S	S
Magnesium hydroxide	Sat. sol.	S	S	S
Magnesium nitrate	Sat. sol.	S	S	S
Magnesium sulphate	Sat. sol.	S	S	S

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Maleic acid (dee. at 160°C)	Sat. sol.	S	S	S
	50	S	S	S
Malic acid (subl.)	Sol.	S	S	S
	Sat. sol.	S	S	S
Margarine	Work. sol.	S	S	S
Mayonnaise	Work. sol.	S	S	S
Mercuric chloride	Sat. sol.	S	S	S
Mercuric cyanide	Sat. sol.	S	S	S
Mercurous nitrate	Sol.	S	S	S
	Sat. sol.	S	S	S
Mercury	tg-l	S	S	S
Mercury (11) chloride (see Mercuric chloride)				
Mercury (11) cyanide (see Mercuric cyanide)				
Mesityl oxide	Work. sol.	NS	NS	NS
Methane	tg-g	S	L	
	tg-l	S	S	
Methyl acetate	tg-g			
	tg-l			
Methyl alcohol	5	S	S	S
	tg-l	S	S	S
Methyl bromide (bromo methane)	tg-g	L	NS	NS
Methyl butyl ketone	tg-l	L	L	NS
Methyl cyclohexanones	tg-l	L	L	
Methyl ethyl ketone	tg-l	S	L	L
Methyl glycol	Work. sol.	S	L	L
Methyl methacrylate	tg-l	S	S	S
Methyl sulphate	Work. sol.	L	L	
Methyl sulphonic acid (dee.)	tg-l	L	L	NS
Methylamine	Up to 32	S	L	L
	tg-l	L	L	
Methylene chloride	tg-g			
	tg-l			
Milk	Work. sol.	S	S	S
Mineral oils (free from aromatics)	Work. sol.	S	L	NS

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C			
		20	40	60	
Molasses	Work. sol.	S	L	L	
Mustard, aqueous	Work. sol.	S	S	S	
Naphtha	Work. sol.	S	L	NS	
Naphthalene	Work. sol.	S	L	L	
Nickel acetate	Sat. sol.	S	S	S	
Nickel chloride	Sat. sol.	S	S	S	
Nickel nitrate	Sat. sol.	S	S	S	
Nickel sulphate	Sat. sol.	S	S	S	
Nicotin acid	Susp.	S	S	S	
		5	L	L	L
		10	L	L	L
		20	L	L	NS
		25	L	L	NS
		30	L	NS	NS
		35	L	NS	NS
Nitric acid		40	NS	NS	NS
		45	NS	NS	NS
		50	NS	NS	NS
		60	NS	NS	NS
		85	NS	NS	NS
		NS	NS	NS	NS
Nitric acid, fuming (with nitrogen dioxide)		NS	NS	NS	
Nitrobenzene	tg-l	S	L	L	
Nitro methane	tg-l	S	L	L	
Oleic acid	tg-l	S	L	L	
Oleum		NS	NS	NS	
Olive oil	Work.sol.	S	S	L	
Orthophosphoric acid (see Phosphoric acid)					
Oxalic acid (subl.)	Dil. sol.	S	S	S	
		Sat. sol.	S	S	S
		50	S	S	S
Oxygen, gas	tg-g	S	L	L	
Ozone, gas	Sat. sol.	L	NS	NS	
		tg-g	L	NS	NS

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5 Chemical Resistance

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Paraffin	tg-l	S	S	L
Paraffin oil (F65)	tg-l	S	L	L
Peanut oil	Work. sol.	S	S	L
Pentane	Work. sol.	S	S	L
Peppermint oil	Work. sol.	S		
Perchloro-ethylene	Work. sol.	L	L	NS
Perchloric acid	10	L	L	L
	(ZN)20	L	L	NS
	70	L	NS	NS
Petrol (aliphatic hydrocarbon/benzene)	80/20	S	L	L
Petroleum ether (ligroin)	Work sol.	S	L	L
Phenol	Sol.	S	S	L
	5	S	S	S
	50	S	S	
	90	S	S	L
	tg-l			
Phenyl hydrazine (dee.)	tg-l	L	L	NS
Phenylhydrazine hydrochloride (subl.)	Oil. sol.	S	L	NS
Phosphine	97	S	L	NS
	tg-g	L	L	L
Phosphoric acid	Up to 50	S	S	S
	50 to 75	S	S	S
	75 to 85	S	S	L
	98	S	S	L
Phosphorus (III) chloride	tg-l	S	S	L
Phosphorus oxychloride	tg-l	S	S	L
Phthalic acid	Susp.	S	S	S
Picric acid (subl.)	Sat. sol.	S	S	L
	10	S		
Potassium aluminium sulphate (see Aluminium potassium sulphate)				
Potassium bicarbonate	Sat. sol.	S	S	S
Potassium bichromate (see Potassium dichromate)				

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Potassium bisulphate	Sat. sol.	S	S	S
Potassium borate	Sat. sol.	S	S	S
Potassium bromate	Sat. sol.	S	S	S
	Up to 10		S	S
Potassium bromide	Sat. sol.	S	S	S
Potassium carbonate	Sat. sol.	S	S	S
Potassium chlorate	Sat. sol.	S	S	L
Potassium chloride	Sat. sol.	S	S	S
Potassium chlorite	Sat.sol.	S	S	S
Potassium chromate	Sat. sol.	S	S	L
	40	S	S	L
Potassium cuprocyanide	Sat. sol.	S	S	S
Potassium cyanide	Sol.	S	S	S
Potassium dichromate	Sat. sol.	S	S	L
	40	S	S	S
Potassium ferricyanide	Sat.sol.	S	S	S
Potassium fluoride	Sat. sol.	S	S	S
Potassium hexacyanoferrate (11) (potassium ferrocyanide)	Sat. sol.	S	S	S
Potassium hexacyanoferrate (111) (see Potassium ferricyanide)				
Potassium hydrogen carbonate (see Potassium bicarbonate)				
Potassium hydrogen sulphate (see Potassium bisulphate)				
Potassium hydrogen sulphite	Sol.	S	S	S
	Sat.sol.	S	S	S
Potassium hydroxide	up to 10	S	S	S
	20	S	S	S
	Up to 50	S	S	S
Potassium hypochlorite	Sol.	L	L	NS
Potassium iodide	Sat. sol.	S	S	S
Potassium nitrate	Sat. sol.	S	S	S
	50	S	S	S
Potassium orthophosphate	Sat. sol.	S	S	S

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Potassium perborate	Sat. sol.	S	S	S
Potassium perchlorate	Sat. sol.	L	L	L
	10	S	S	L
	Sat. sol.	L	L	NS
Potassium permanganate	10	S	L	L
	20	L	L	L
	25	L	L	
Potassium persulphate	Sat. sol.	S	S	S
Potassium sulphate	Sat. sol.	S	S	S
Potassium sulphide	Sat.sol.	S	S	S
Potassium sulphite	Sat. sol.	S	S	S
Potassium thiosulphate	Sat. sol.	S	S	S
Propane, gas	tg-g	S	S	L
Propionic acid	50	S	S	S
	tg-l	S	L	L
Propyl alcohol	tg-l	S	S	S
Pyridine	tg-l	S	L	L
Salicylic acid (subl.)	Sat. sol.	S	S	S
Selenic acid	Sat. sol.	S	S	S
Silicic acid	Susp.	S	S	S
Silicone oil	tg-l	S	S	S
Silver acetate	Sat. sol.	S	S	S
Silver cyanide	Sat. sol.	S	S	S
Silver nitrate	Sat. sol.	S	S	S
	50	S	S	S
Sodium acetate	Sat. sol.	S	S	S
Sodium acid sulphate (see Sodium bisulphate)	Sat. sol.	S	S	S
	Sat. sol.	S	S	S
Sodium antimonite	Sat. sol.	S	S	S
Sodium arsenite	Sat. sol.	S	S	S
	35	S	S	S
	50	S	S	S

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Sodium bicarbonate	Sat. sol.	S	S	S
Sodium bisulphate	Sat. sol.	S	S	S
	50	S	S	S
Sodium bromide	Sat. sol.	S	S	S
	50	S	S	S
Sodium carbonate	Sat. sol.	S	S	S
	25	S	S	S
	Up to 50	S	S	S
Sodium chlorate	Sat. sol.	S	L	L
Sodium chloride	Sat.sol.	S	S	S
	10	S	S	S
Sodium chlorite	2	S	L	NS
	20	S	L	NS
Sodium chromate	Dil. sol.	S	S	S
Sodium cyanide	Sat. sol.	S	S	S
Sodium dichromate	Sat. sol.	S	L	L
Sodium ferricyanide	Sat. sol.	S	S	S
Sodium ferrocyanide	Sat. sol.	S	S	S
Sodium fluoride	Sat. sol.	S	S	S
Sodium hexacyanoferrate (I) (see Sodium ferrocyanide)				
Sodium hexacyanoferrate (II) (see Sodium ferricyanide)				
Sodium hydrogen carbonate (see Sodium bicarbonate)				
Sodium hydrogen sulphate (see bisulphate)				
Sodium hydrogen sulphite	Sat. sol.	S	S	S
	Dil. Sol.	S	S	S
	Sat sol.	S	S	S
Sodium hydroxide	1	S	S	S
	5	S	S	S
	10 to 60	S	S	S
Sodium hypochlorite	2%Cl (percentage of free chlorine)	L	L	

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5 Chemical Resistance

Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Sodium hypochlorite (cont'd)	12,5 % Cl (percentage of free chlorine)	L	L	
Sodium metaphosphate	Sol.	S	S	S
Sodium nitrate	Sat. sol.	S	L	L
Sodium nitrite	Sat. sol.	S	S	S
Sodium orthophosphate (see Sodium phosphate, neutral)				
Sodium perborate	Sat. sol.	S	S	S
Sodium phosphate, acid	Sat. sol.	S	S	S
Sodium phosphate, neutral	Sat. sol.	S	S	S
Sodium silicate	Sol.	S	S	S
	Sat. sol.	S	S	S
Sodium sulphate	Sat. sol.	S	S	S
	0,1	S	S	S
Sodium sulphide	Sat. sol.	S	S	S
Sodium sulphite	Sat. sol.	S	S	S
Sodium thiosulphate (hyposulphite)	40	S	S	S
	Sat. sol.	S	S	S
Soybean oil	Work. sol.	S	L	L
Stearic acid	Work. sol.	S	L	L
Stearin	Work. sol.	S	L	L
Styrene	Sat. sol.	L	NS	NS
Sugar, aqueous sol.	Sol.	S	S	S
Sulphur dioxide, dry gas	Work. sol.	S	S	S
Sulphur dioxide, wet gas	Work.sol.	S	S	L
Sulphur ether (thioether)	Work.sol.	L	L	NS
Sulphuric acid	10	S	S	S
	15	S	S	S
	30	S	S	S
	50	S	S	S
	70	S	S	L
	80	L	L	NS
90	L	L	NS	

*Plastic pipe and fittings combined chemical resistance classification table ISO/TR10358:2021

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Table of fluids* which can be conveyed through HDPE pipe and fittings with no internal pressure, mechanical stress and temperature up to 60°.

CHEMICAL	CONCENTRATION %	TEMPERATURE °C		
		20	40	60
Sodium hypochlorite (cont'd)	12,5 % Cl (percentage of free chlorine)	L	L	
Sodium metaphosphate	Sol.	S	S	S
Sodium nitrate	Sat. sol.	S	L	L
Sodium nitrite	Sat. sol.	S	S	S
Sodium orthophosphate (see Sodium phosphate, neutral)				
Sodium perborate	Sat. sol.	S	S	S
Sodium phosphate, acid	Sat. sol.	S	S	S
Sodium phosphate, neutral	Sat. sol.	S	S	S
Sodium silicate	Sol.	S	S	S
	Sat. sol.	S	S	S
Sodium sulphate	Sat. sol.	S	S	S
	0,1	S	S	S
Sodium sulphide	Sat. sol.	S	S	S
Sodium sulphite	Sat. sol.	S	S	S
Sodium thiosulphate (hyposulphite)	40	S	S	S
	Sat. sol.	S	S	S
Soybean oil	Work. sol.	S	L	L
Stearic acid	Work. sol.	S	L	L
Stearin	Work. sol.	S	L	L
Styrene	Sat. sol.	L	NS	NS
Sugar, aqueous sol.	Sol.	S	S	S
Sulphur dioxide, dry gas	Work. sol.	S	S	S
Sulphur dioxide, wet gas	Work.sol.	S	S	L
Sulphur ether (thioether)	Work.sol.	L	L	NS
Sulphuric acid	10	S	S	S
	15	S	S	S
	30	S	S	S
	50	S	S	S
	70	S	S	L
	80	L	L	NS
90	L	L	NS	

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6 Storage & Handling

Good Site Practice

GOOD SITE PRACTICE

- Pipes should not be thrown, dropped or dragged along hard surfaces
- In case of mechanical handling, use protective slings and padded supports. Metal chains and hooks should not make contact with the pipe

ON-SITE STORAGE

- Stack pipe lengths
 - on a flat base
 - on level ground
 - or on 75mm x 75mm timber at 1m centers (Fig. 1)
- Provide side support with 75mm wide battens at 1m centres (Fig. 1)
- Maximum stack should not exceed 1.5m high
- Ideally, stacks should contain one diameter pipe size only. Where this is not possible, stack largest diameter pipes at base of stack. Small pipes may be nested inside larger pipes
- If stored in the open for long periods or exposed to strong sunlight, cover the stack with opaque sheeting
- Store fittings under cover. Do not remove from cartons or packaging until required

STORAGE IN HOT CLIMATES

- Ultra-violet light can affect pipes and fittings: pipe colour may change and rubber seals may be degraded
- Store accordingly:
 - store all materials in well-ventilated, shady conditions
 - do NOT expose to direct sunlight
 - keep fittings in original packaging until required for use
- Maximum stack (hot conditions): six layers high

SITE SAFETY

- MSDS data sheets are available on request

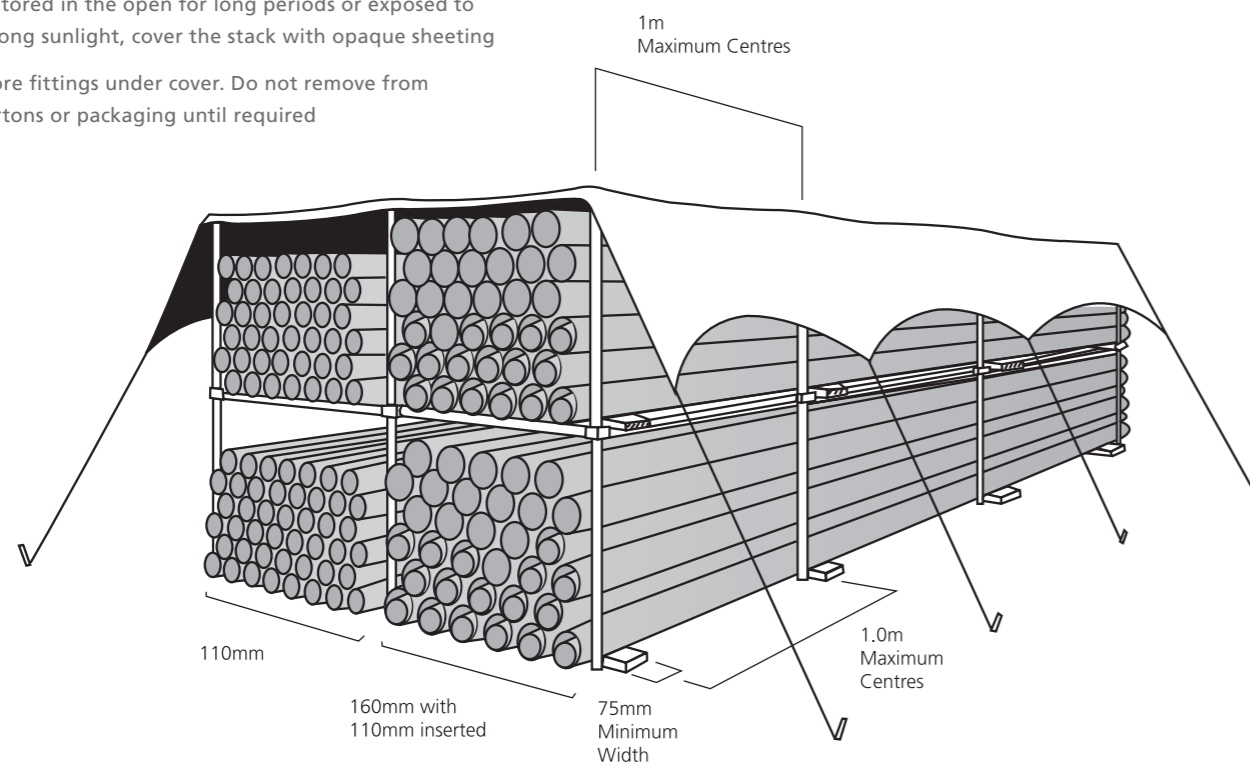


Fig. 1 Pipe stacking



7 Jointing Methods

Terrain FUZE offers workable and effective solutions to a wide range of project constraints through the availability of a number of jointing methods. Each connection is categorised according to its varying properties, with the different classifications assembled as follows:

REMOVABLE

Connections which can be disconnected after assembly.

NON-REMOVABLE

Connections which cannot be disconnected after assembly.

TENSION-RESISTANT

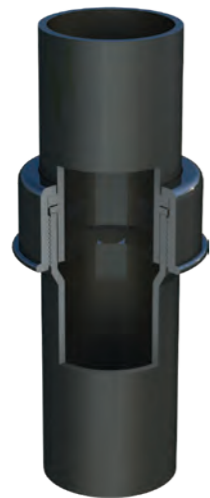
Connections which cannot be disconnected by tensional forces.

NON-TENSION-RESISTANT

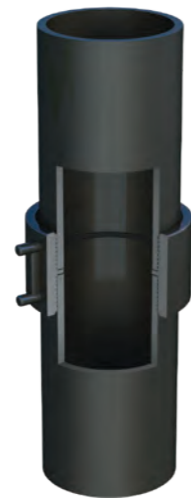
Connections which can be disconnected by tensional forces.



Butt weld



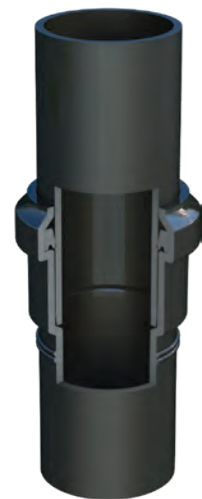
Screw-threaded coupling



Electrofusion coupling



Expansion socket



Ring-seal socket



Flange joint



Mechanical



Rigid fixing

Electrofusion Welding

1. Cut the pipe or fitting using the appropriate pipe cutter or saw. Make sure the end of the pipe or fitting is square and clean.
2. Scrape the oxidation layer from the spigot of the pipe or fitting to at least the insertion depth of the coupling using the appropriate pipe scraper. Ensure that the spigot ends and the couplers are kept clean and free from dirt, water and grease.
3. Insert into the centre stop of the coupling. Mark the spigots using a wax pencil.
4. Unpack your Polypipe Terrain FUZE electrofusion welding machine and ensure you have the correct leads attached.
5. Ensuring that the pipe work is supported correctly, attach the leads to the coupling and push the start/stop button. This will begin the electrofusion welding process.
6. There will be two visual indications showing that the weld has been completed successfully. The first will be on the screen showing that the welding is 100% complete. The second will be a visual indication on the coupling, as shown below.



7 Jointing Methods

Electrofusion Welding

The before and after.



Before

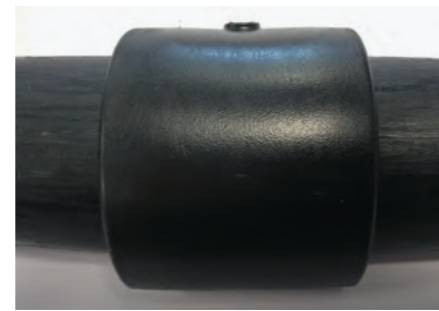
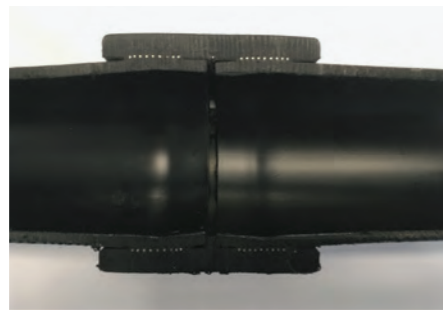


After

Examples of electrofusion welded joints which have been made correctly and incorrectly:

EXAMPLE OF A GOOD ELECTROFUSION WELD JOINT

You can see that the pipe surface has been scraped and the fitting has been welded once. The pipe and coupling surfaces have welded together to make a good joint.

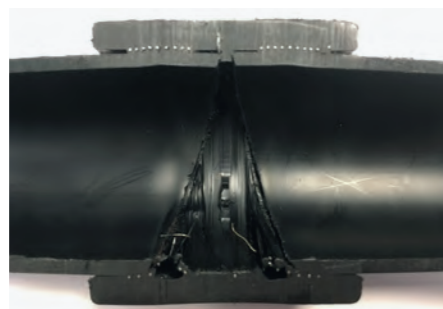


EXAMPLES OF INCORRECTLY PREPARED ELECTROFUSION WELD JOINTS

This shows where the coupling was welded twice without the coupling being left to cool down after the first weld. This has resulted in the pipe becoming distorted due to the excess heat.

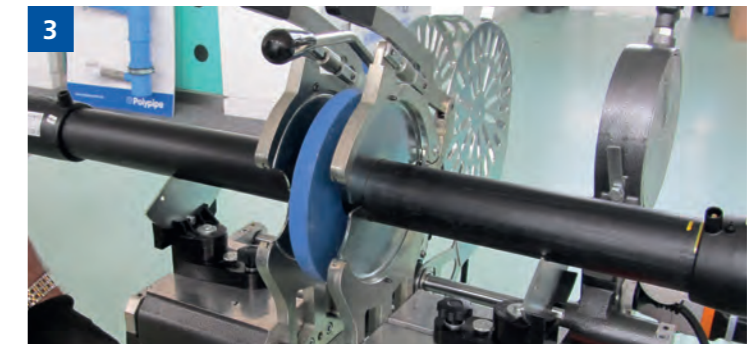


In the joint to the right the pipe has not been cut square and you can also see that the pipe surface has not been scraped. This joint is likely to leak.



Butt Welding

1. Prepare pipe ends and insert into butt welding machine.
2. Use the planing tool to ensure that the pipe ends are square and free of any burr's.
3. Press the pipe/fitting ends lightly against the hot plate melting the pipe ends until a small bead is visible around both ends.
4. Remove hot plate and press the ends together with the necessary pressure (as advised by welding machine) and lock the clamps in place until the weld begins to cool.



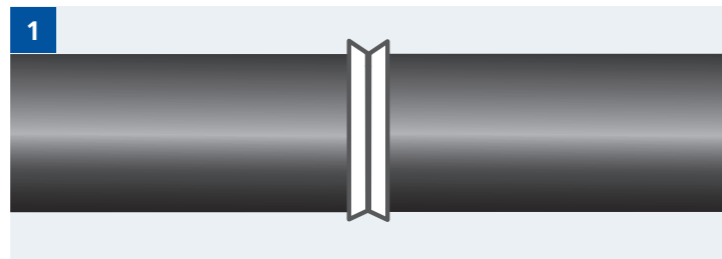
7 Jointing Methods

Butt Welding

Examples of butt welded joints which have been made correctly and incorrectly. These can be easily identified with a visual inspection:

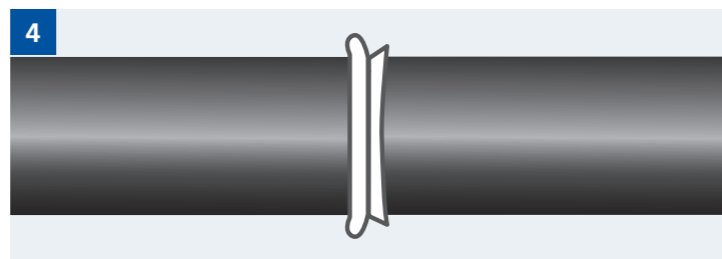
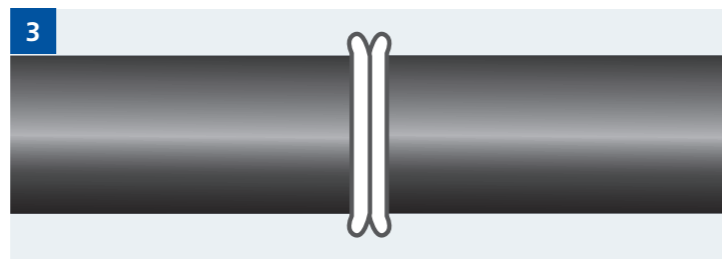
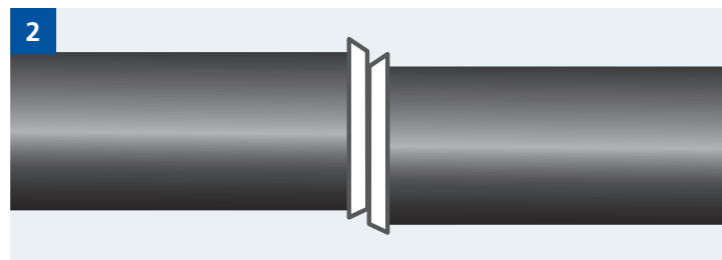
EXAMPLE OF A GOOD BUTT WELD JOINT

- Two equal size beads continuing all the way around the pipe on both sides of the joint.



EXAMPLES OF INCORRECT BUTT WELD JOINTS

- The pipes have been misaligned during the welding process.
- Too much pressure has been exerted during the welding process when the pipe ends are on the hot plate. No pressure should be applied at this stage.
- The two pipe ends have not heated evenly on the hotplate. Possibly one of the pipe ends was not cut/planed square.



Ring Seal

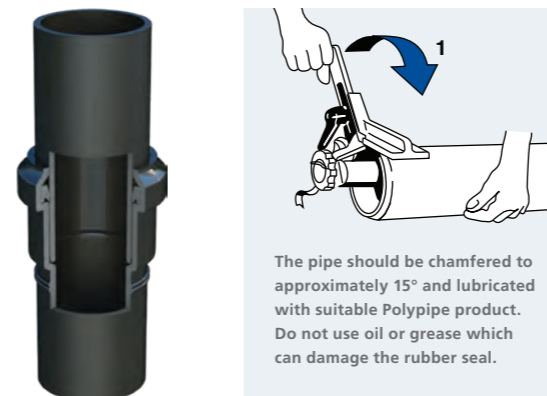
Available in sizes 40 – 315mm

CONNECTION PROPERTIES:

- Removable
- Non-tension-resistant

Use

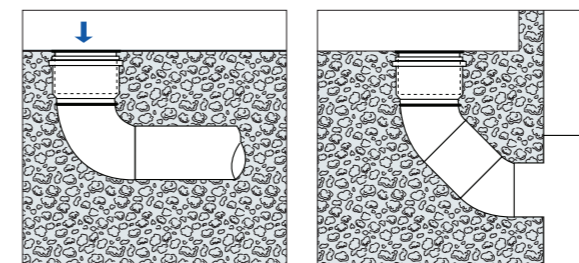
Ring-seal sockets facilitate the assembly of pre-fabricated sections.



Assembly

The ring-seal socket is suitable for use on both horizontal and vertical applications with the small dimensions providing a space-saving advantage. Assembly instructions are also available for ring-seal sockets, with the insertion depth corresponding for the same diameters. Ring seal sockets are also provided with a cap to prevent dirt entering the pipe on-site. The pipe must be fully inserted into the socket as it is not intended to act as an expansion socket.

A flush fit is obtained by chamfering the pipe end to approximately 15° and lubricating it with silicone oil. To avoid damage to the rubber seal, do not use oil or grease.



Protection Cap.

Expansion

Available in sizes 40 – 315mm

CONNECTION PROPERTIES:

- Removable
- Non-tension-resistant

Use

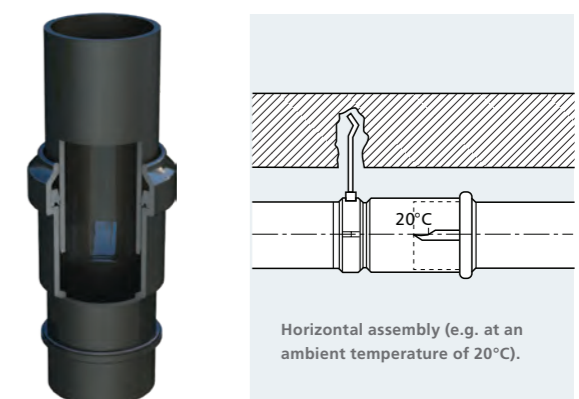
Expansion sockets must be provided on horizontal runs and vertical stacks running from floor to floor and for rainwater pipes both inside and outside the building.

Installation

Expansion sockets are suitable for use in both vertical and horizontal applications with the depth of the sleeve enabling the assembly of stacks and collector pipelines. The design of the seal allows for pipe movement during expansion and contraction, ensuring that the connection remains water tight even under substantial hydraulic load.

To ensure easy assembly of the sleeve, the following conditions must be observed:

- Chamfer the inserted pipe end to approximately 15°.
- Lubricate the pipe end with a suitable Terrain product. **Note:** do not use oil or grease which can compromise the rubber seal.
- Observe the indications on the outer surface of the expansion socket for insertion depth.



7 Jointing Methods

Flanged Joints

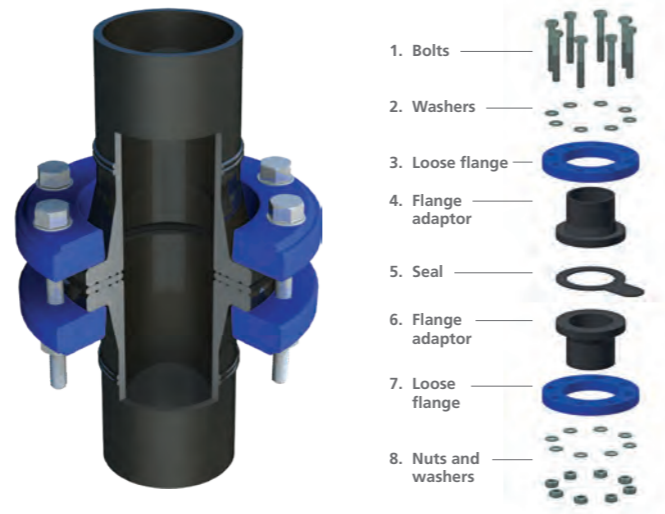
Available in sizes 50 – 315mm

CONNECTION PROPERTIES:

- a) Removable
- a) Tension-resistant

Use

The backing flanges are made of a special, painted aluminium alloy and have standard dimensions to suit EN1092-1/04 PN10/16 manufacturing standard/PN rating. These are most commonly used to create a removable connection in industrial plants. By using a blank flange, it is possible to create an inspection access opening for large diameter pipes (200, 250 and 315mm).



Rigid Fixing

Available in size 110mm

CONNECTION PROPERTIES:

- a) Removable
- a) Tension-resistant

Use

Allows for the provision of thermal expansion of HDPE whilst retaining a rigid fixing.

Available in two types:

- For connecting HDPE to HDPE
- For adapting PVC to HDPE

Patented design, patent no. 1703849.8

Mechanical

Available in sizes 90 – 160mm

CONNECTION PROPERTIES:

- a) Removable
- a) Non-tension-resistant

Use

Mechanical couplings are used in retrofit and live stack scenarios. They can be used when removing or replacing products in wet sections.

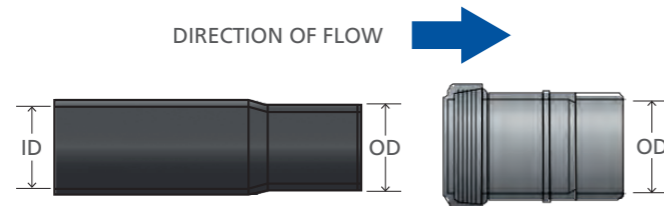
Available in two types:

- For connecting HDPE to HDPE stacks
- For connecting HDPE to existing Cast Iron stacks



8 Adapting to other materials

Adapting from one material to another can sometimes require a number of different fittings. Terrain FUZE offers a wide range of solutions that can adapt our system with other materials, with specific products for adapting in direction of flow.



MATERIAL	OD					
	SIZE					
	1 1/4"	1 1/2"	2"	3"	4"	6"
PVC-c	36mm	43mm	56mm	82mm	110mm	160mm
PP	35mm	41mm	54mm			
HDPE	40mm	50mm	56mm	90mm	110mm	160mm
Terrain Q	40mm		50mm		110mm	160mm
Iron	42mm	47.8mm	60mm			
Copper	35mm	42mm	54mm		108mm	
Clay					100mm	
Vulcathene		48mm	60mm	89mm	114mm	
Cast Iron					112mm	
Ridgidrain					118mm	176mm
Chrome	32mm					

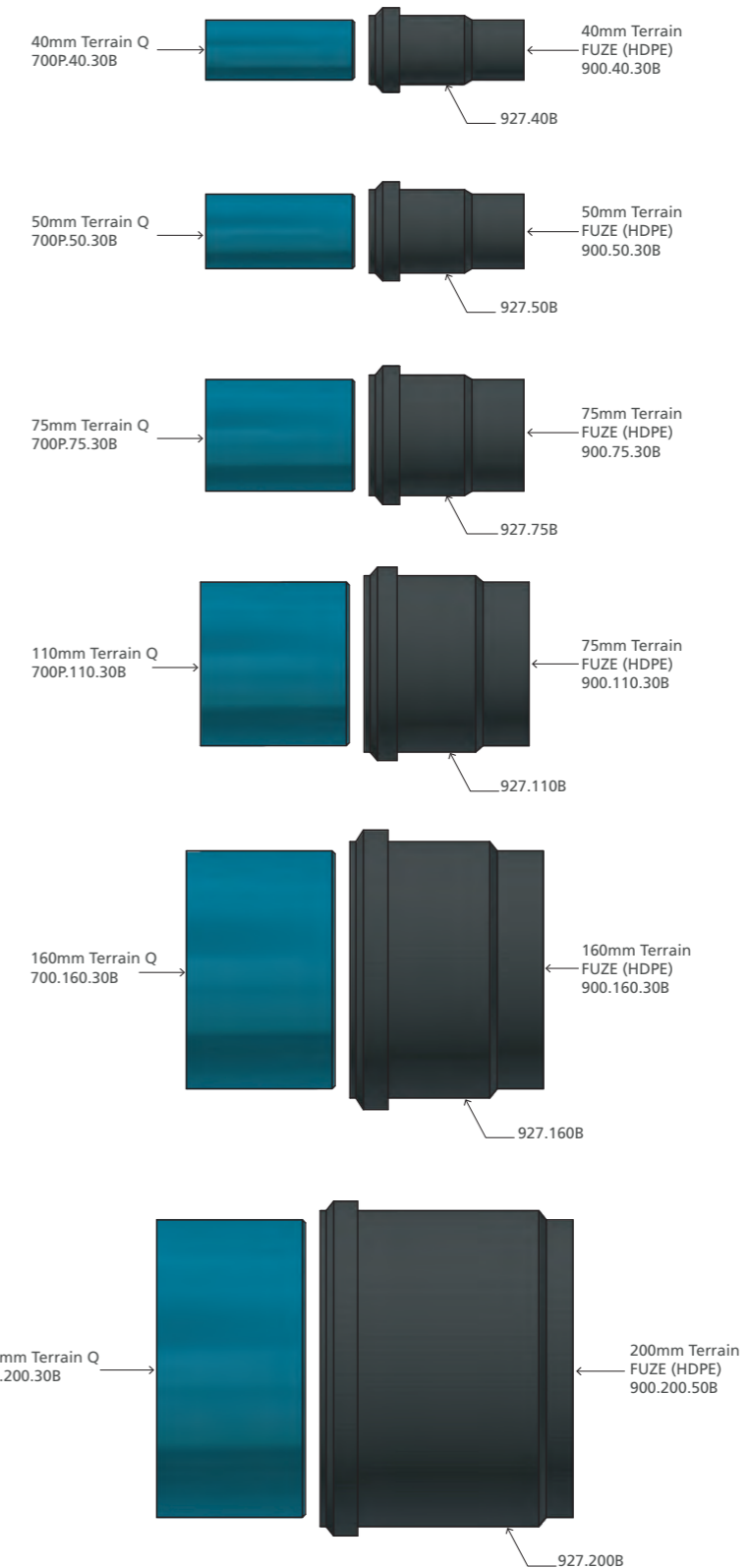
MATERIAL	ID					
	SIZE					
	1 1/4"	1 1/2"	2"	3"	4"	6"
PVC-c	32mm	39mm	52mm	76mm	104mm	154mm
PP	31mm	37mm	50mm			
HDPE	34mm	44mm	46mm	83mm	101mm	148mm
Terrain Q	36mm		50mm		104mm	153mm
Iron	32mm	38mm	51mm			
Copper	32mm	39mm	54mm		104mm	
Clay					76mm	
Vulcathene		38mm	51mm	76mm	102mm	
Cast Iron					98mm	
Ridgidrain					100mm	150mm
Chrome	28mm					

Note: Pipes to be chamfered and lubricated when being used with ring seal, use 9136250L Silicone grease.
References: 1. Terrain Soil and Waste Product Installation guide. 2. BSEN12056 Gravity drainage systems inside buildings. Sanitary pipework, layout and calculation. For more information please call our Technical Team on 01622 795200

The table below shows a range of five adaptors available and you can use this table to find the adaptor to suit your requirements.

COMPATIBILITY TABLE					
PART NUMBER	TERRAIN FUZE SIZE	COMPATIBILITY			
		PVC (200 SERIES)	PP (300 SERIES)	ABS (600 SERIES)	COPPER
Clay	40mm	32mm	32mm	32mm	32mm
Vulcathene	50mm	32mm	32mm	32mm	32mm
Cast Iron	50mm	32mm	32mm	32mm	32mm
Ridgidrain	56mm	32mm	32mm	32mm	32mm
Chrome	56mm	32mm	32mm	32mm	32mm

Terrain Q – Terrain FUZE (HDPE)

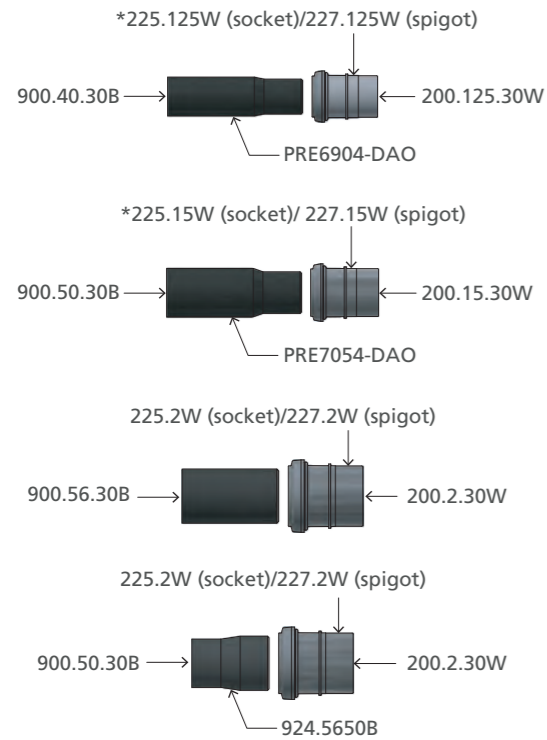


TERRAIN Q -
TERRAIN FUZE
(HDPE)

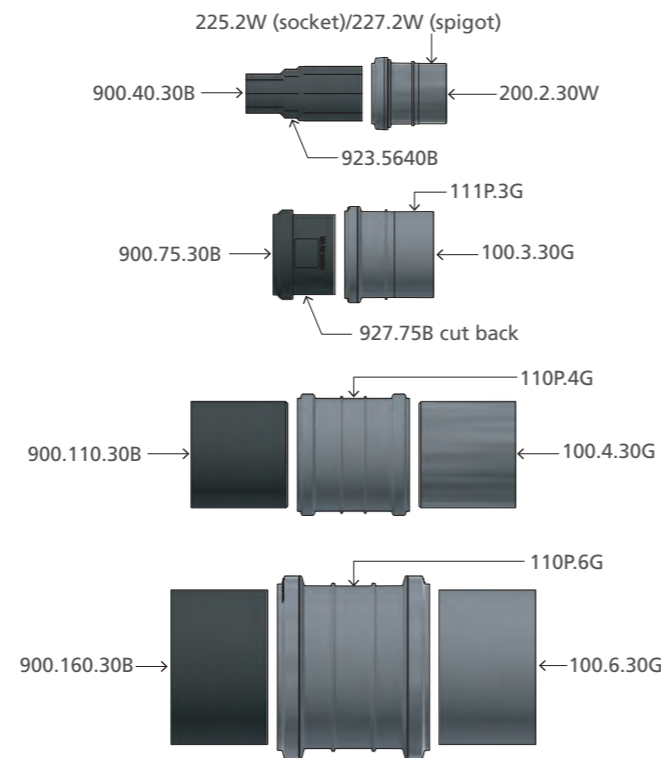
FUZE (HDPE) -
PVC-U
CHROME -
FUZE (HDPE)
PVC-U -
FUZE (HDPE)

8 Adapting to other materials

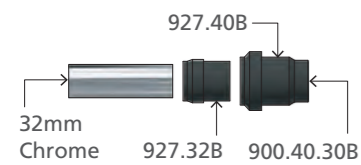
FUZE (HDPE) – PVC-c



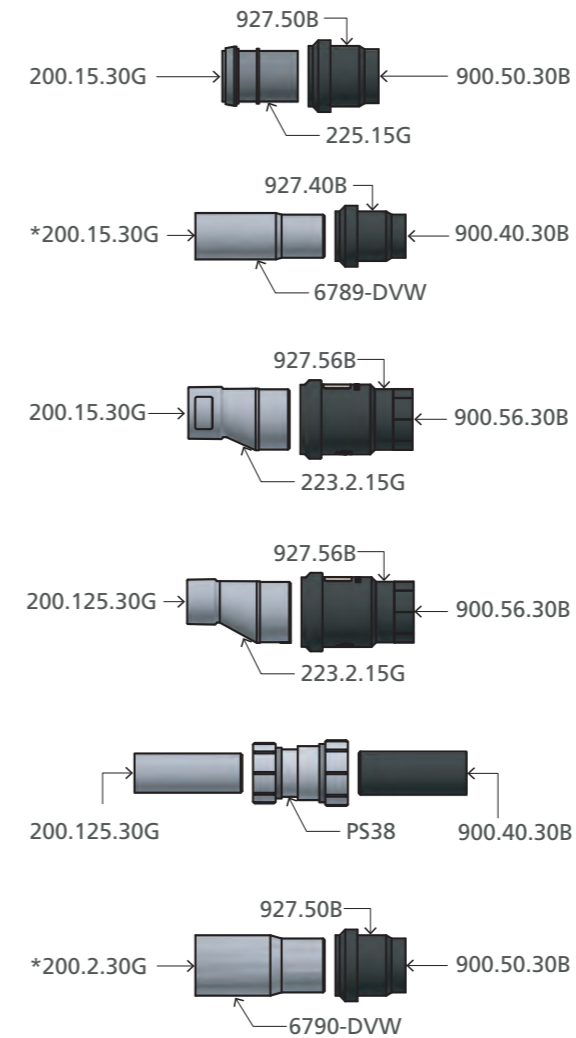
*This will cause a reduction in bore in the direction of flow.



Chrome - FUZE (HDPE)



PVC-c - FUZE (HDPE)



*Note: This will cause a reduction in bore in the direction of flow.

9 Installation

HDPE Thermal Expansion

Terrain FUZE HDPE pipe work systems expand and contract with changes in temperature, both ambient temperature and from the temperature of the waste discharge through the pipework. This guide describes the principles of thermal movement allowance and provides advice covering assembly and jointing techniques.

The advice and guidance is based on typical situations only. For further information contact the Terrain Technical Services Department. Terrain FUZE HDPE offers substantial durability against the flow of hot water. A waste pipe with no mechanical load will tolerate temperatures of up to 80°C and up to 95°C is permissible for a maximum of two minutes.

Thermal movement MUST always be accounted for in both locked and expansion systems (explained in the following pages).

CALCULATING THERMAL MOVEMENT

Terrain FUZE HDPE has a coefficient of expansion of 0.2 (mm/m/°C), the design and installation of above ground drainage systems must be able to accommodate for this. Calculate the thermal movement on straight lengths between anchors using:

$$\Delta L = \alpha L \Delta T$$

Where

ΔL = expansion (mm) OR contraction (-mm)

α = co-efficient of linear expansion (mm/m/°C)
Terrain FUZE HDPE, 0.2

L = Total length of the pipe between anchor points (m)

ΔT = Temperature difference (°C)

NB. For waste discharges ΔT should always be calculated from 0°C, so if the temperature of the water in the pipe is to be 60°C, then ΔT is 60°C.

Example 1 - Typical vertical stack

Example 1 - Typical vertical stack A 10 storey foul drainage stack will collect and convey domestic waste (assumed temperature 60°C) and connect directly to drain. Each storey is 3m high.

$$\Delta L = \alpha L \Delta T$$

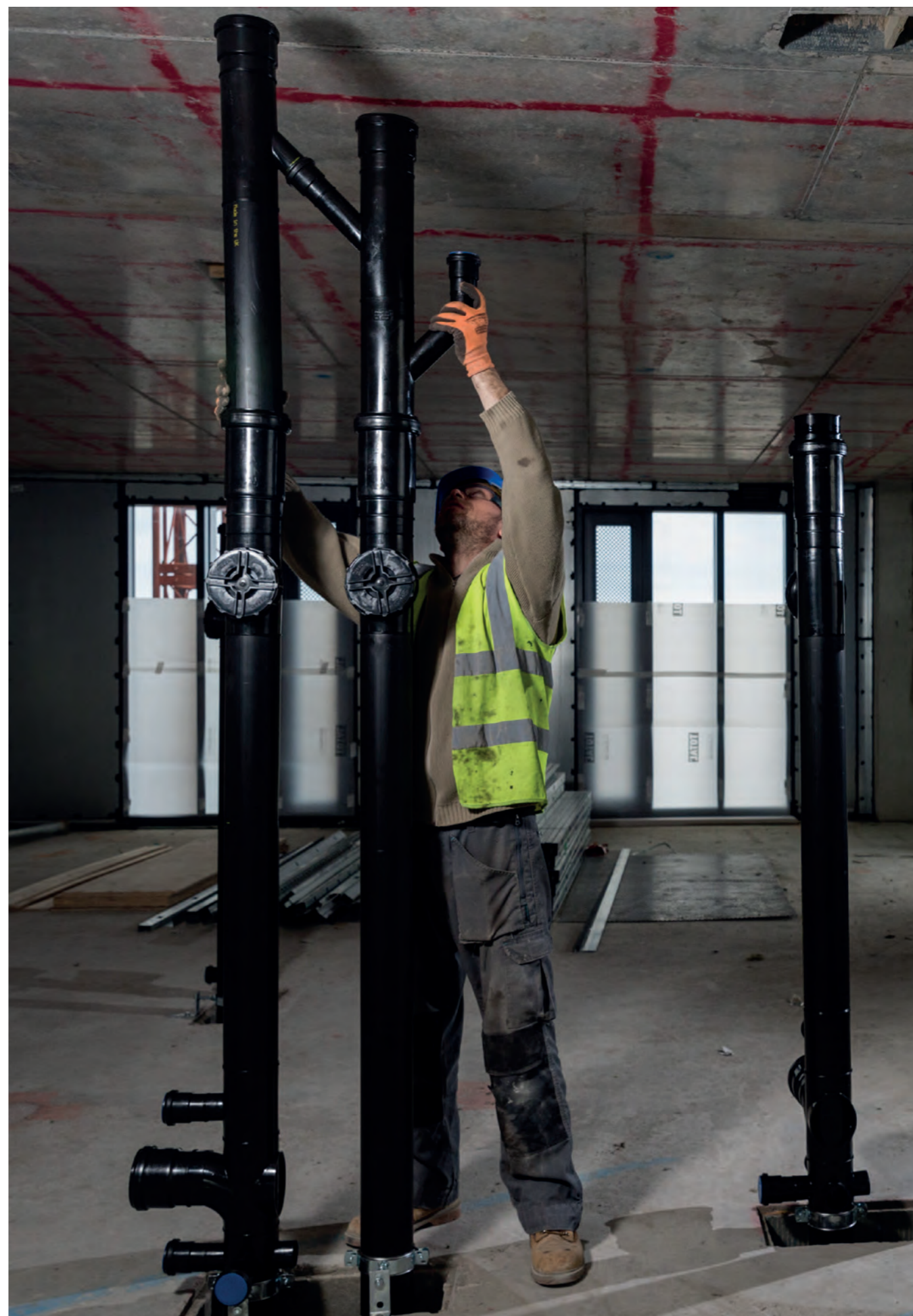
$$\Delta L = 0.2 \times 3.0 \times 60 = 36\text{mm thermal movement per floor}$$

Example 2 - Typical suspended pipe run

A 20 metre, high-level lateral run has been designed in an open car park area. The maximum length between anchor points should be 5m. The assumed temperature of the waste fluid is 50°C.

$$\Delta L = \alpha L \Delta T$$

$$\Delta L = 0.2 \times 5.0 \times 50 = 50\text{mm thermal movement between anchor points}$$

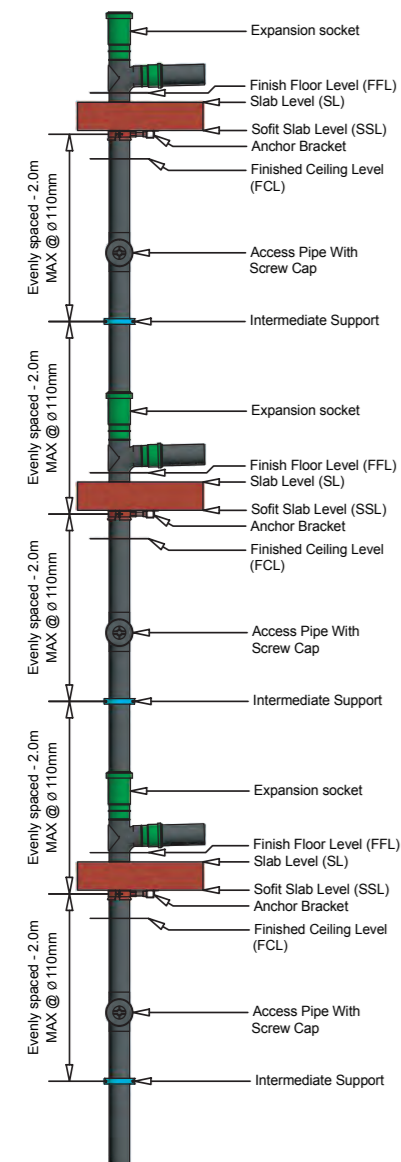


9 Installation

Vertical Expansion System

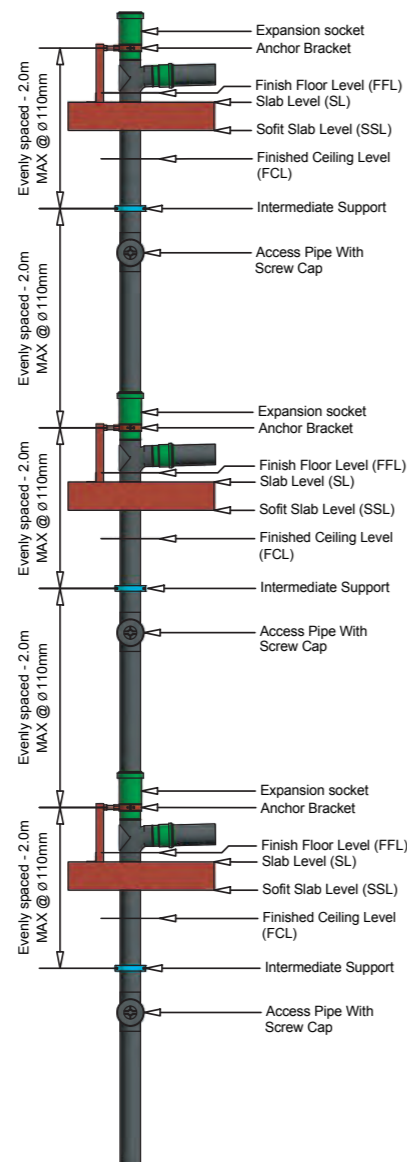
Expansion system anchored below slab

Rail system rules apply as per page 84.

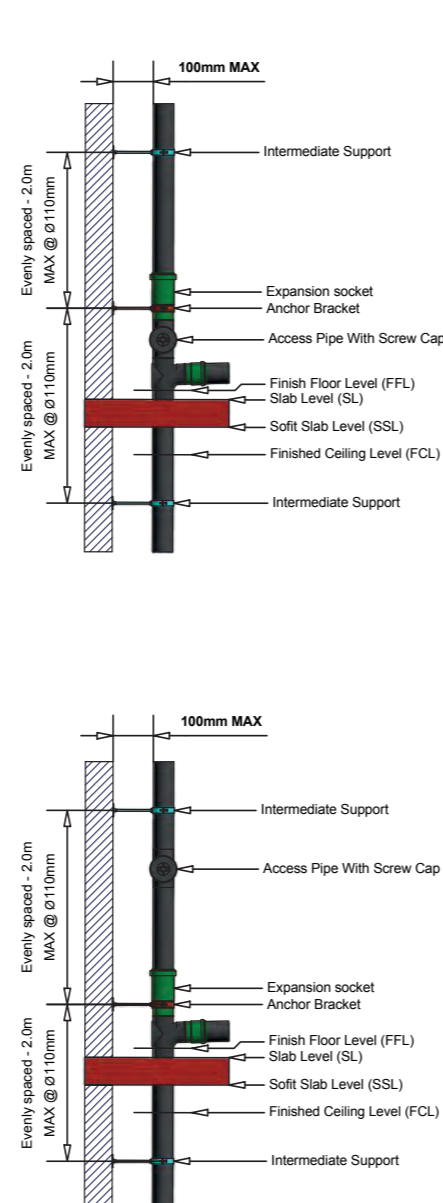


Expansion system anchored above slab

Rail system rules apply as per page 89.



Examples of expansion system anchored to a structural wall



Horizontal Expansion System

SUPPORT AND EXPANSION SOCKET DISTANCES

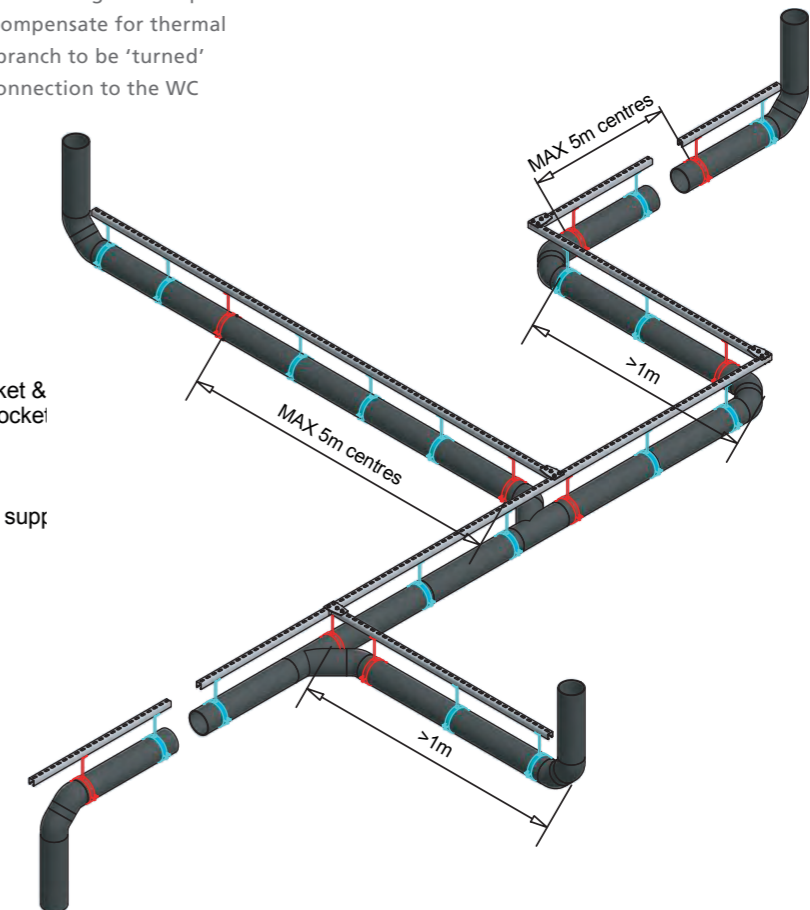
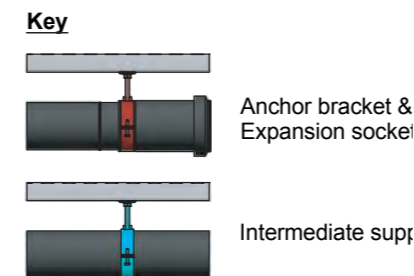
Unless there is an alternative provision for thermal movement, pipework should be fitted with expansion sockets in the following locations:

- At spacing's no greater than 5m for pipework OD Ø75mm and above
- At spacing's no greater than 2m for pipework OD Ø63mm and below
- Where the maximum distance between fixed points exceeds 2m
- At changes of direction or branch runs greater than 1m in length
- Any point where pipework passes through a floor or wall and is made good or fire-stopped must be treated as an anchor point when determining positions of expansion sockets
- Low Level WC Manifolds incorporate ring seal adaptors at each branch connection to compensate for thermal movement and also allow the branch to be 'turned' to the correct angle to allow connection to the WC

HORIZONTAL EXPANSION SYSTEM		
Pipe size diameter (OD mm)	Maximum distance between expansion sockets (m)	Intermediate support at any change of direction and at below maximum centres (mm)
40	2.0	400
50	2.0	500
56	2.0	560
75	5.0	750
110	5.0	1100
160	5.0	1600
200	5.0	2000
250	5.0	2500
315	5.0	3000

* See table on page 89 for pipe weights (empty and full).

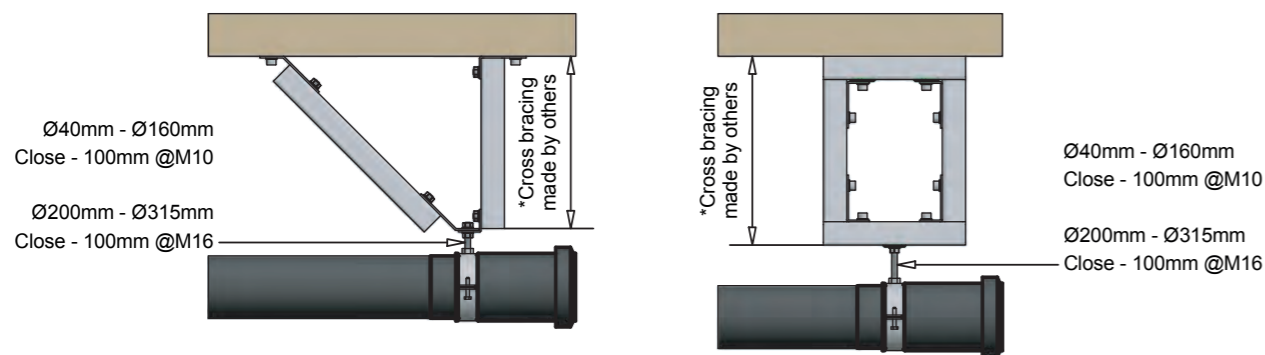
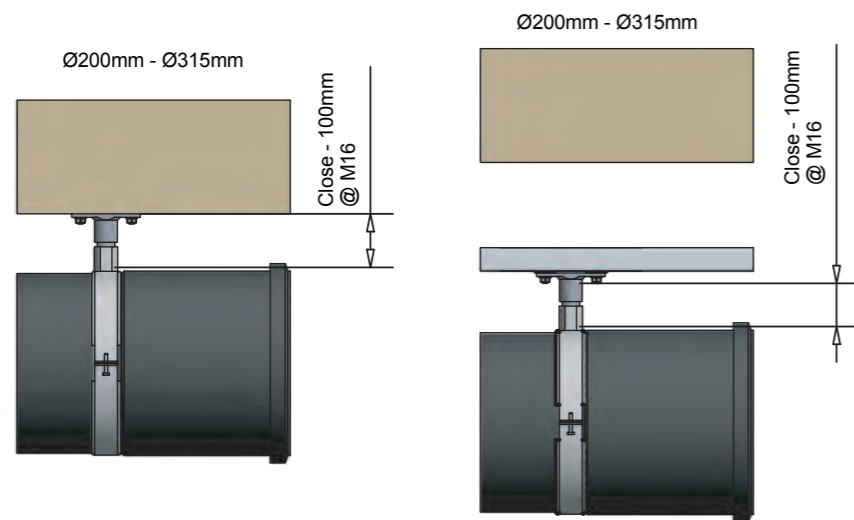
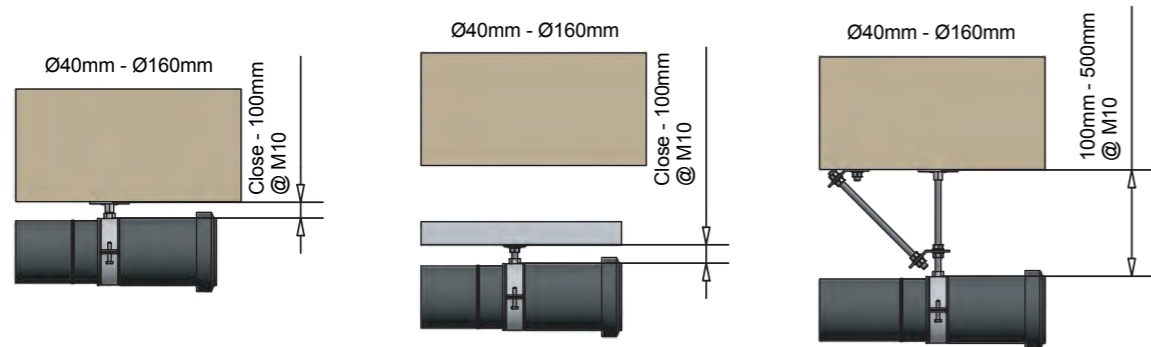
Example - Ø160mm Pipe



9 Installation

Bracketing an Expansion System

- Terrain FUZE HDPE can be anchored from the slab or off a rail system
- Cross bracing must be used for drop rods longer than figures shown below
- Rails are not supplied by Polypipe Middle East

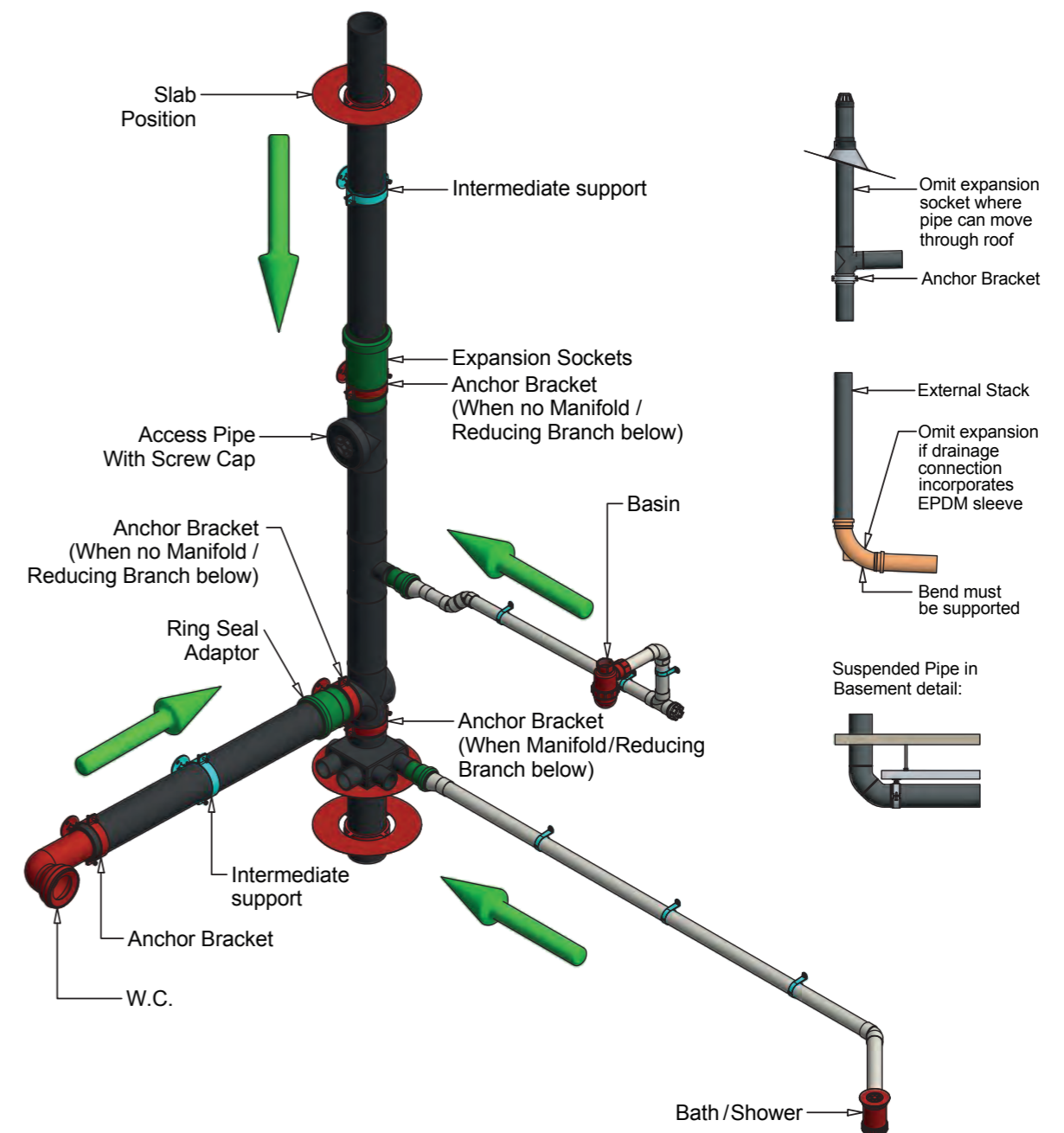


Example of an Expansion System

Expansion sockets may be omitted if alternative provision is created in one of the following ways.

- Above the highest branch connection to a foul and/or waste stack is free to move through a weatherproof sleeve
- At the base of an external drainage stack that is connected to a drainage connection that allows movement through an EPDM seal.

- Fixed Point or Anchor Point
- Expansion Position & Direction of Expansion
- Guide Bracket or Intermediate Support

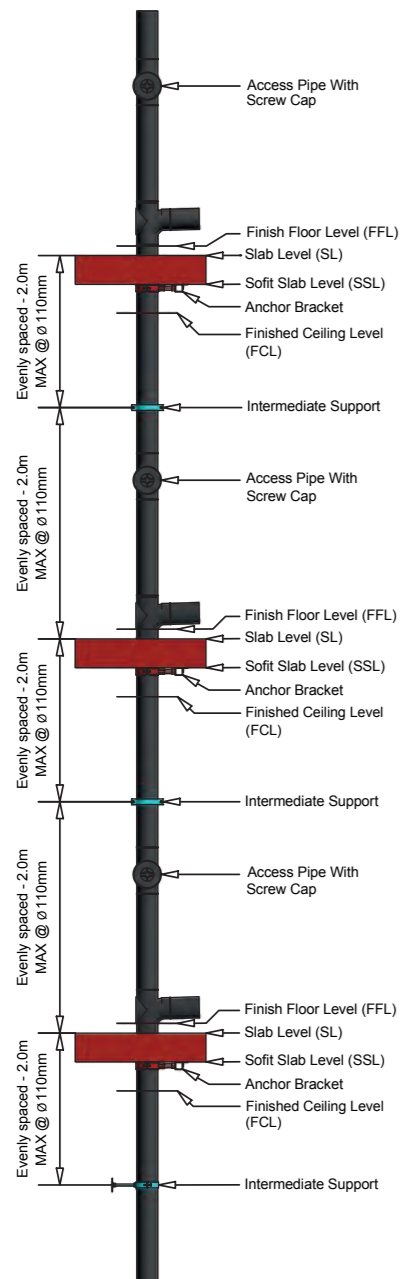


9 Installation

Vertical Locked System

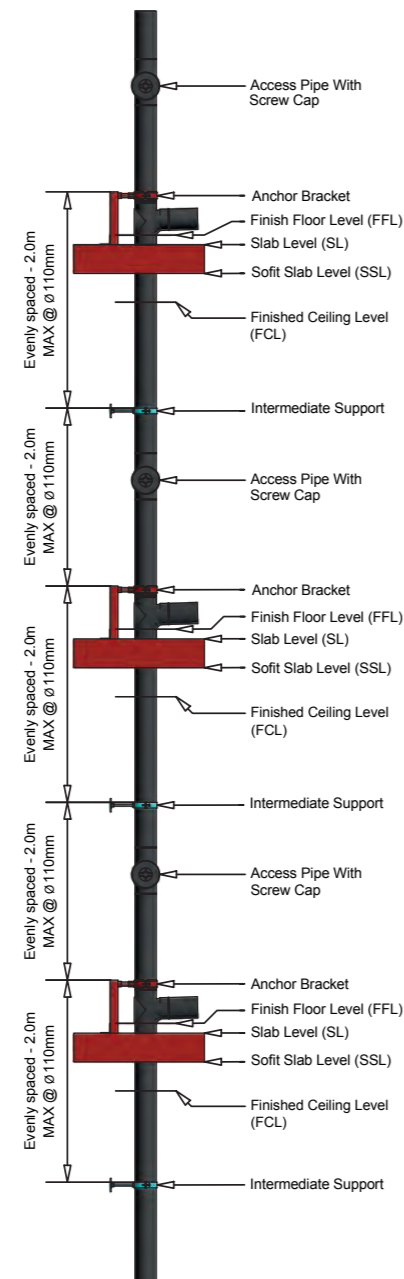
Locked system anchored below slab

Rail system rules apply as per page 88.

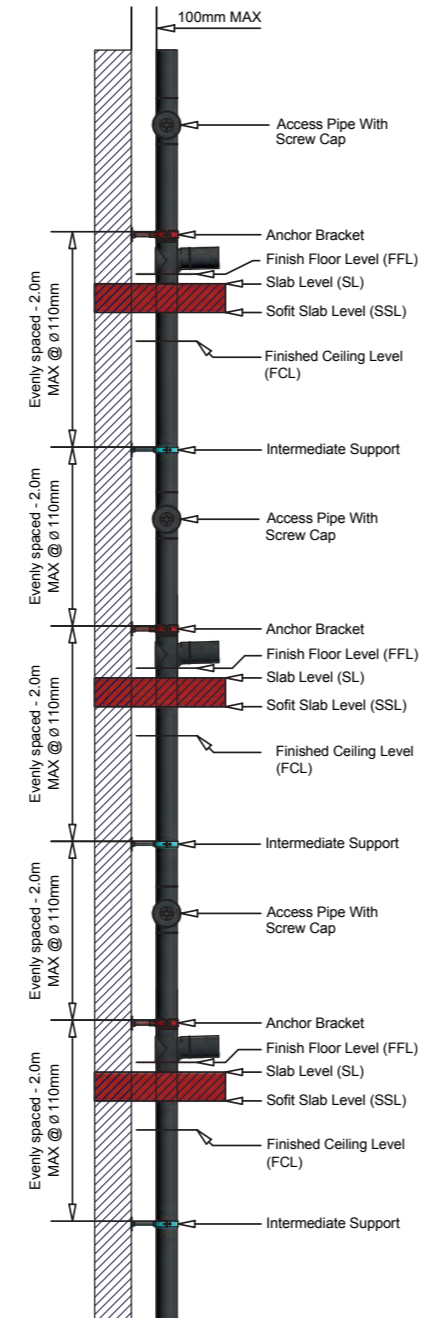


Locked system anchored above slab

Rail system rules apply as per page 88.



Locked system anchored to a structural wall



Horizontal Locked System

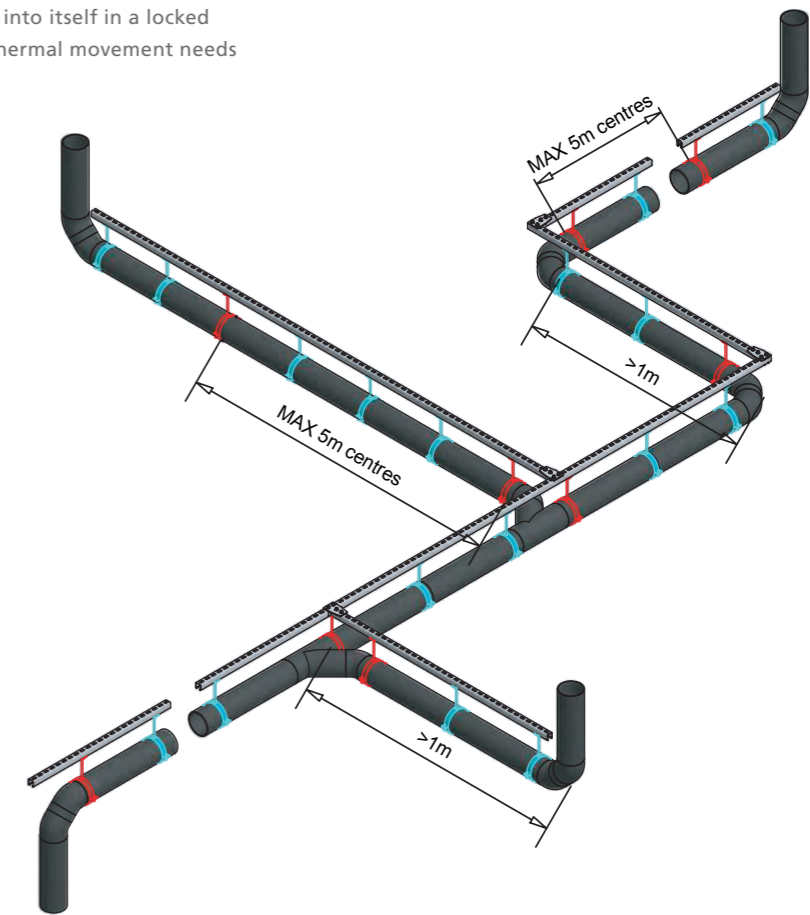
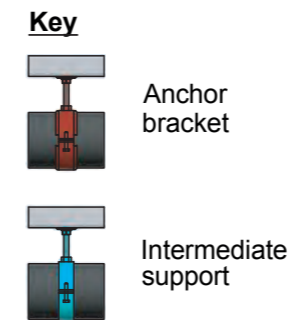
SUPPORT AND ANCHOR BRACKETS

Unless there is an alternative provision for thermal movement, pipework should be fitted with anchor brackets in the following locations:

- At spacing's no greater than 5m for pipework OD Ø75mm and above
- At spacing's no greater than 2m for pipework OD 63mm and below
- Where the maximum distance between fixed points exceeds 2m
- At changes of direction or branch runs greater than 1m in length
- Any point where pipework passes through a floor or wall and is made good or fire-stopped must be treated as a fixed point when determining positions of anchor brackets

Pipe will still expand and contract into itself in a locked system. Even in a locked system, thermal movement needs to be accounted for.

Example - Ø160mm Pipe



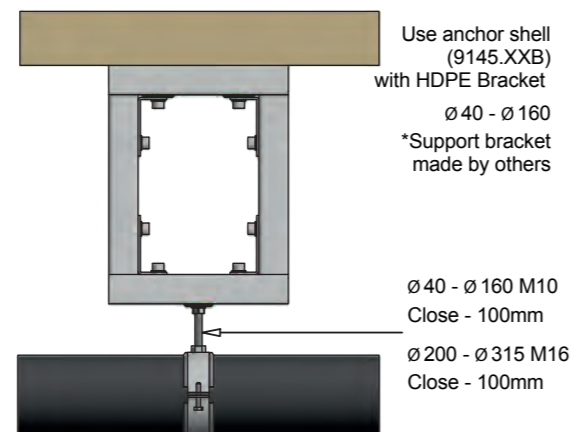
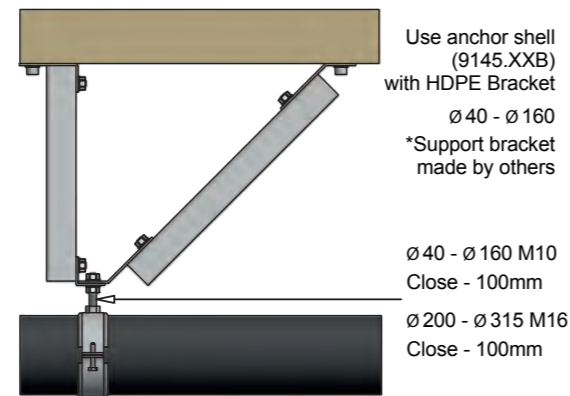
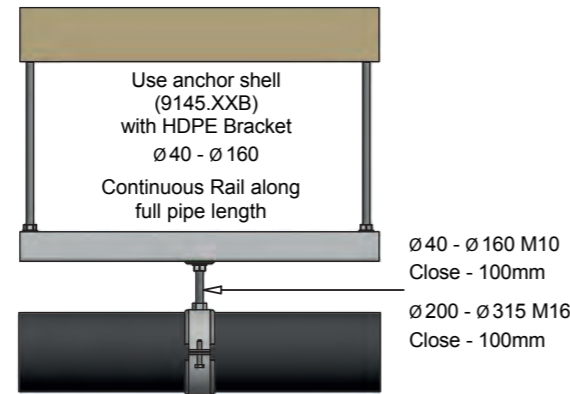
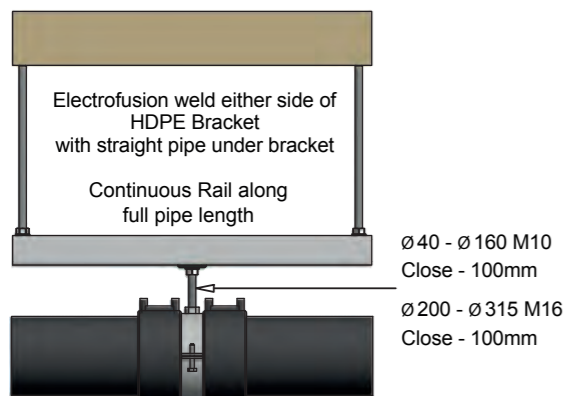
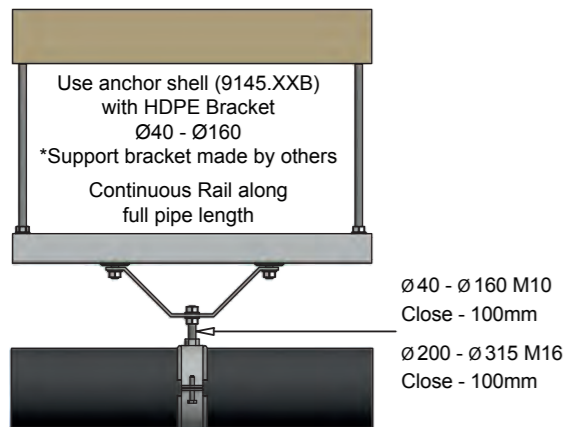
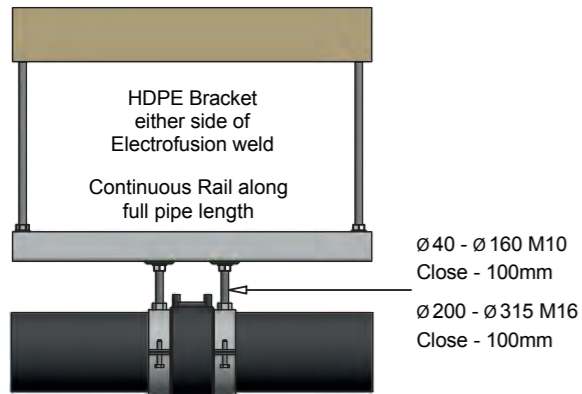
HORIZONTAL LOCKED SYSTEM		
Pipe size diameter (OD mm)	Maximum distance between anchor brackets on straight pipe run (m)	Maximum distance between intermediate supports (mm)
40	2.0	400
50	2.0	500
56	2.0	560
75	5.0	750
110	5.0	1100
160	5.0	1600
200	5.0	2000
250	5.0	2500
315	5.0	3000

* See table on page 89 for pipe weights (empty and full).

9 Installation

Bracketing a Locked System

Types of Anchor Brackets on locked rail system



Summary of Expansion & Locked Systems

EXPANSION SYSTEMS

Rulings for anchor brackets in an expansion system:

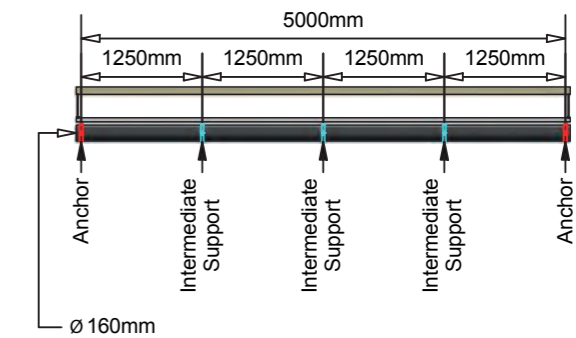
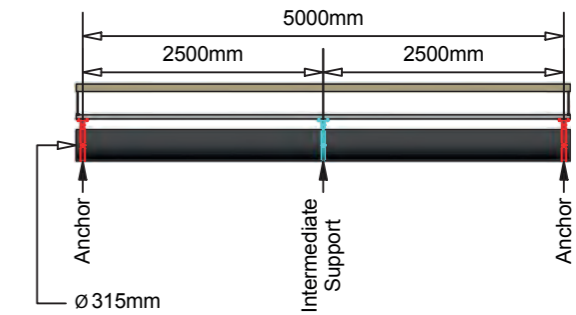
- Pipe diameters up to 160mm - M10 drop rods up to 100mm below slab or rail
- Pipe diameters up to 160mm - M10 drop rods with M10 cross brace up to 500mm below slab or rail
- Pipe diameters up to 160mm where the vertical drop is greater than listed above use either the rail system or use Unistrut as a drop rod with a cross brace and an M10 connection to the bracket
- Pipe diameters 200-315mm - M16 drop rods up to 100mm below slab or rail
- Pipe diameters 200-315mm where the vertical drop is greater than listed above use either the rail system or use Unistrut as a drop rod with a cross brace and an M16 connection to the bracket

LOCKED SYSTEMS

Rulings for anchor brackets in a locked system:

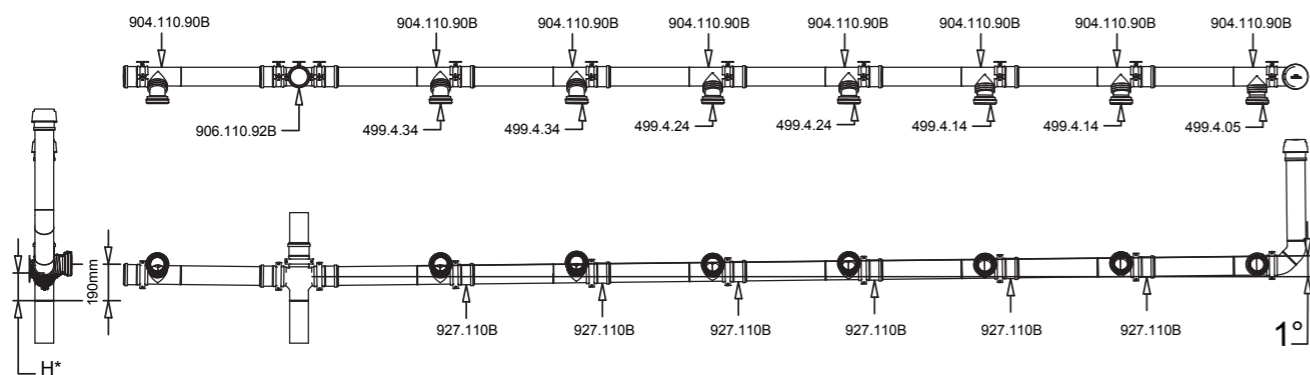
- In no circumstances should drop rods alone be used to support a locked anchor point
- Close coupled rail system up to 160mm diameter - M10 connection between bracket and rail
- Close coupled rail system 200-315mm diameter - M16 connection between bracket and rail
- Pipe diameters 200-315mm - M16 drop rods up to 100mm below slab or rail
- If the rail is not being used a suitable drop support needs to be created using Unistrut and a cross brace with the same size connections to brackets as listed above for a rail system

HORIZONTAL EXPANSION SYSTEM		
FUZE HDPE pipe diameter (OD mm)	Pipe weight full of water (Kg/m)	Pipe weight empty (Kg/m)
40	1.278	0.370
50	1.986	0.460
56	2.493	0.530
75	4.479	0.740
110	9.525	1.450
160	20.190	3.080
200	31.741	4.100
250	49.252	6.100
315	78.045	9.510



9 Installation

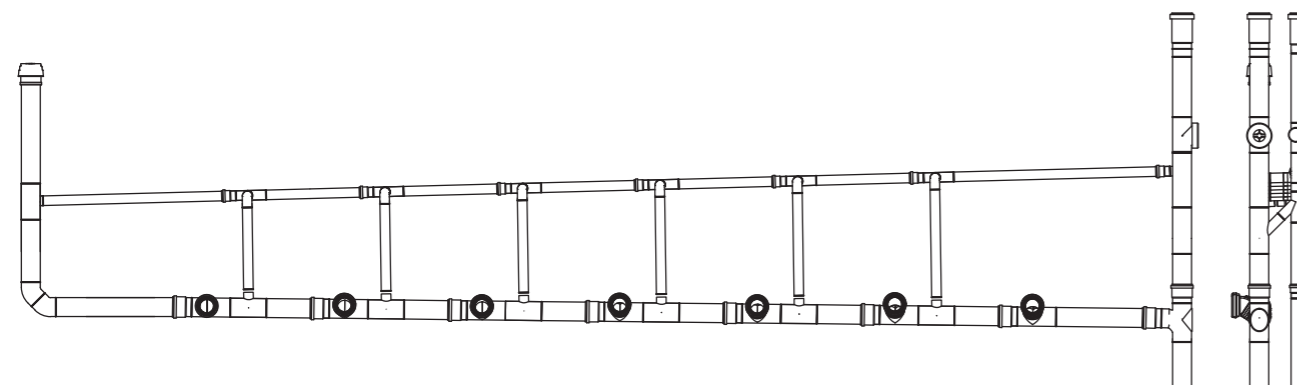
WC Connections



Float laid to a fall of 1° (17mm drop/1 metre run)

Note: If a secondary ventilation system is being installed then expansion must be provided to both the soil and waste stack and the secondary ventilation stack. Note: It is important to lubricate the ring seal adaptor with silicone grease.(9136.250L).

WC POSITION (HEIGHT H* FROM FFL)							
H*	1	2	3	4	5	6	7
mm	170	156	142	128	114	100	86



RISERS AND BRANCHES

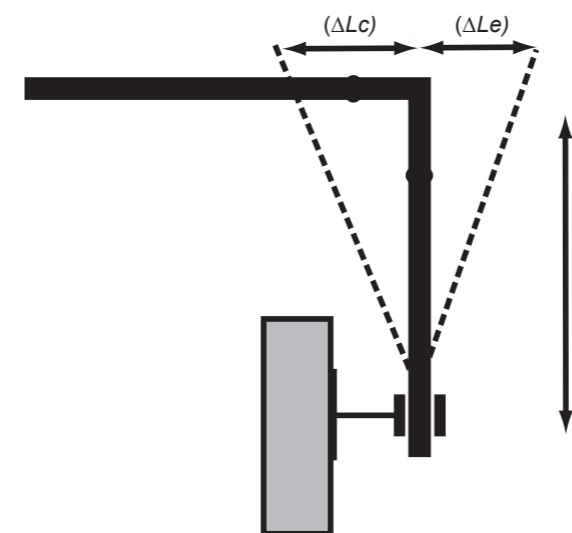
It is recommended that an expansion socket is incorporated at each floor level when designing and installing FUZE HDPE stacks in multi-storey buildings. Where a branch is taken off a main run, the thermal movement of the main run is going to affect the branch

- Establish the distance between the branch and the nearest anchor
- Calculate the movement at the point where the branch joins the run
- Establish the hole size through the wall and ensure that there is enough space for the branch to naturally flex, taking into account that the movement of the branch will be limited where it passes through a wall
- Pipe diameters 200-315mm - M16 drop rods up to 100mm below slab or rail
- If there is not enough room for the required offset, think about adding expansion sockets and anchor points to the main run to reduce the amount of movement experienced by the branch

Deflection Leg

The flexibility of Terrain FUZE permits expansion or contraction to be compensated for by means of directional change within a pipe system (deflection leg) as shown below.

To allow the pipe to deflect at a change in direction it is essential to calculate the distance to the first bracket (a) so that the pipe is free to expand and contract.



Step 1: Calculate the change in length

$$\Delta L = \alpha \times L \times \Delta T$$

Where:

ΔL = Expansion (mm) or contraction (-mm)

α = Co-efficient of linear expansion (mm/m°C).
For Terrain FUZE $\alpha = 0.2$

L = Total length of the pipe between anchor points (m)

ΔT = Temperature difference (°C)

NB. For waste discharges ΔT should always be calculated from 0°C, so if the temperature of the water in the pipe is to be 60°C, then ΔT is 60°C.

Step 2: Determine the length of the deflection leg

$$a = 10 \times \sqrt{(\Delta L \times \varnothing)}$$

Where:

a = Deflection leg length (distance to first bracket)

ΔL = Expansion (mm) or contraction (-mm) from Step 1 above

\varnothing = Total length of the pipe between anchor points (m)

ΔT = Pipe outside diameter (mm)

9 Installation

Non-pressure Underground Installation

Terrain FUZE HDPE pipes and fittings marked (BD) are also suitable for underground applications.

Strict attention must be given to the trench where the pipe is to be laid. This must be completely flat and should be void of any sharp objects or stones which could cause localised deformation of the pipeline. A minimum bedding of 10cm of sand should be used to provide continual support along the whole length of the pipe and minimise the risk of point-loading within the trench. Following this, the first 15-20cm of cover should be of sand again and this must be compressed to avoid pipe movement. Compacting of the cover material should take place immediately after the pipe has been covered to restrict the initial stages of movement. The depth of the trench is dependent upon whether the application is trafficked or non-trafficked and the possibility of freezing temperatures. Official guidelines, standards and regulations should be observed to calculate this requirement. (See illustrations on the right)

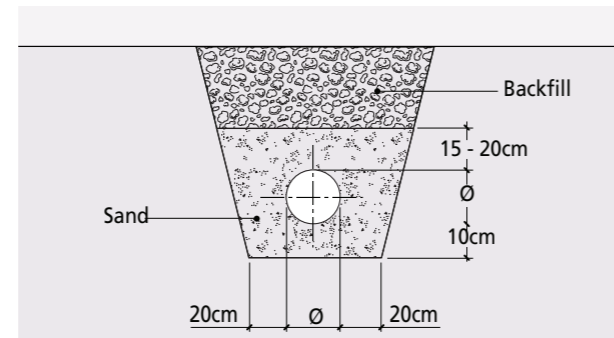
A minimum depth of 80cm must cover the pipe. To evenly distribute ground pressure on trafficked applications it is recommended to cover the layer of sand with a light concrete casting.

Two or more pipes laid in the same trench should not come into contact. A recommended distance of 10-15cm should remain between each pipeline to facilitate future maintenance. As with a standard pipe installation, this void should be filled with sand and compacted.

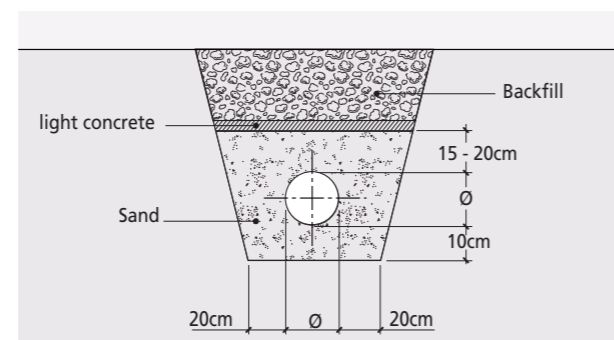
Rigid installations, where the pipeline is covered with concrete, do not undergo the same stresses as normal laying conditions and therefore the pipe is at no risk of deformation.

In underground installations, the ambient temperature is fairly stable and the fluid temperatures from the varying inlets have mixed and stabilised within the above ground pipe system. Expansion sockets are not required every six metres.

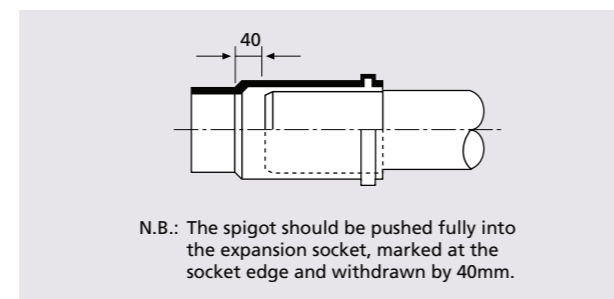
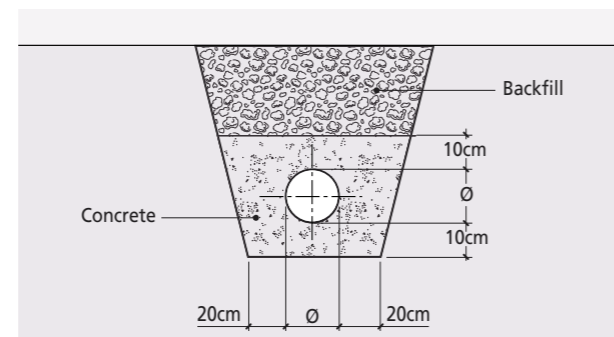
Light traffic



Heavy traffic



Rigid installation



Seal areas should be protected from ingress of materials when being buried.

Special Consideration for Buried Drain Application

The Terrain FUZE HDPE system is suitable for buried drain applications under the envelope of the building at reasonable shallow depths and normal conditions.

When any of the following conditions exist please contact Polypipe Terrain for confirmation on its suitability:

- Pipes at depths greater than 4 metres below ground level
- Pipes subjected to external water pressures exceeding 2 metres head (high water table)
- Contaminated ground conditions
- Pipes subjected to internal negative pressures

- If during the construction stage high point loads will be experienced due to heavy plant etc.
- If other manufacturers components are to be incorporated into the system
- Non domestic type discharges are expected, for example:
 - High volume discharges that could subject the pipe to more than 1.5 bar pressure
 - Combined high temperature and high volume discharges
 - Chemical waste
 - Radioactive waste

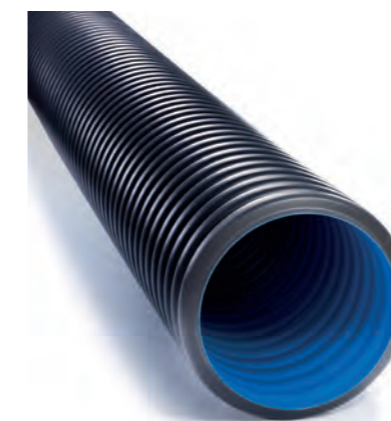
When leaving the footprint of the building we would recommend adapting onto a system designed for this purpose. Ridgidrain, for surface water drainage, or Polysewer, for foul sewers from Polypipe Civils are suitable systems for these applications.

Ridgidrain

- Surface water applications
- 100-900mm diameter HDPE pipes and fittings
- BBA approved

Polysewer

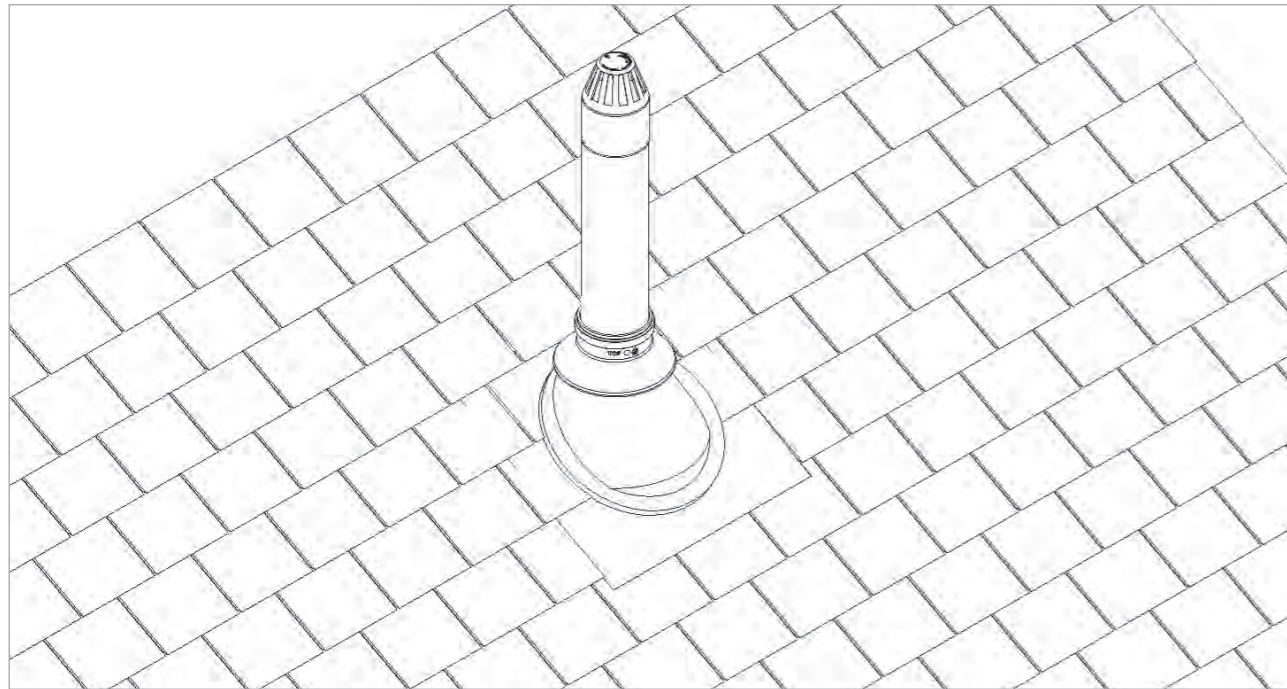
- Foul and combined applications
- 150 – 300mm diameter PVCu pipes and fittings
- BSi Kitemarked and BBA approved



For further information please contact Polypipe Middle East technical team on **+971 (0) 4 518 3000** or **middleeast@polypipe.com**

9 Installation

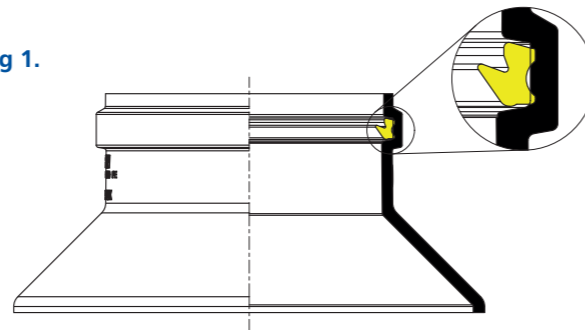
Weathering Apron and Vent Cowl



WEATHERING SLATES FOR PITCHED ROOFS

- Slide the 149 weathering slate over the stack using Terrain 9136 silicone lubricant.
- Dressing the weathering slate over the lower tiles first, then lay the side and upper tiles over the remaining portion of the weathering slate.
- Slide the weathering apron (931.110.200B) down to the rubber cone on the weathering slate into position ensuring the seal is facing in a downwards orientation as per fig 1.
- Affix the vent cowl (950.110B) onto the top of the stack by either an electrofusion or butt weld joint.

Fig 1.



NOTE: On low pitched roofs, optimum weathering may be achieved by making a single weld to the lower edge of the base plate.

WEATHERING SLATES FOR FLAT ROOFS (three layers felt)

- Dress the first layer of felt up to the pipe
- Slide the 149 weathering slate over the stack, ensuring the aluminium plate is dressed flush with a good contact onto the first layer of felt.
- Prime the aluminium baseplate with a good quality bitumen primer.

CAUTION: Keep hot material away from rubber cone

- Place a second layer of felt over the baseplate up to the cone and trim accordingly. Repeat for a third layer of felt.
- Slide the weathering apron (931.110.200B) down the stack to the rubber cone into position using Terrain 9136 silicone lubricant ensuring the seal is facing in a downwards orientation as per fig 1.
- Affix the vent cowl (950.110B) onto the top of the stack by either an electrofusion or butt weld joint.

WEATHERING SLATES FOR FLAT ROOF (three layers felt)

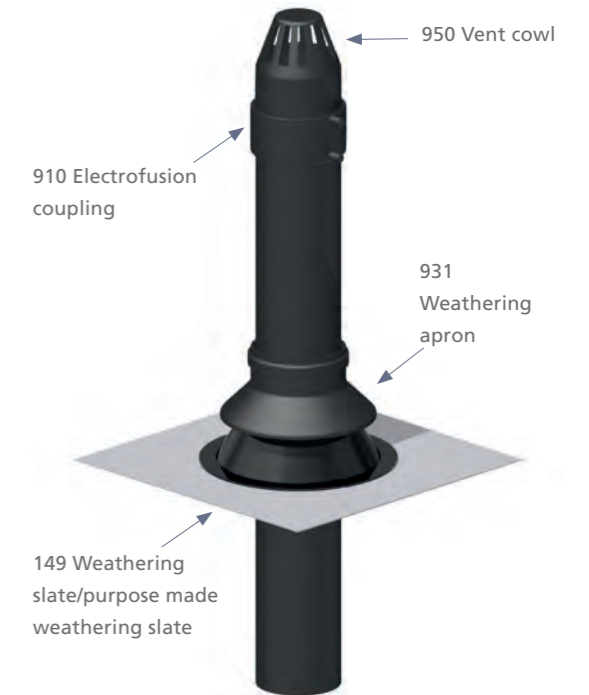
- Dress the first layer of felt up to the pipe
- Slide the 149 weathering slate over the stack, ensuring the aluminium plate is dressed flush with a good contact onto the first layer of felt.
- Prime the aluminium baseplate with a good quality bitumen primer.

CAUTION: Keep hot material away from rubber cone

- Place a second layer of felt over the baseplate up to the cone and trim accordingly. Repeat for a third layer of felt.
- Slide the weathering apron (931.110.200B) down the stack to the rubber cone into position using Terrain 9136 silicone lubricant ensuring the seal is facing in a downwards orientation as per fig 1.
- Affix the vent cowl (950.110B) onto the top of the stack by either an electrofusion or butt weld joint.

WEATHERING TO PITCHED ROOFS USING PURPOSE MADE SLATE (e.g. Lead)

- Position the weathering slate onto the open end of the soil stack.
- Slide the weathering apron (931.110.200B) down the stack to the weathering slate using Terrain 9136 silicone lubricant, ensuring the seal is facing in a downwards orientation as per fig 1.
- Affix the vent cowl (950.110B) onto the top of the stack by either an electrofusion or butt weld joint.



WEATHERING TO ASPHALT ROOFS USING PURPOSE MADE SLATE (e.g. Lead)

- Position the weathering slate onto the open end of the soil stack.
- Lay the asphalt as normal over the weathering slate up to the lead upstand around the stack. Feather this edge off with the asphalt.
- Slide the weathering apron (931.110.200B) down the stack to the weathering slate using Terrain 9136 silicone lubricant, ensuring the seal is facing in a downwards orientation as per fig 1.
- Affix the vent cowl (950.110B) onto the top of the stack by either an electrofusion or butt weld joint.

10 Firetrap Sleeves and Collars

Firetrap Sleeves

The Terrain Firetrap Sleeve is a cost-effective product for the fire stopping of pipe penetrations whilst maintaining similar thermal and acoustic properties as standard mineral fibre insulation. The Terrain Firetrap Sleeve was developed with ease of installation in mind.

The sleeve can be quickly and simply fitted onto the pipe and slid into the penetration ensuring that there are no air gaps around the sleeves by filling with mortar or mastic. In a fire situation, the sleeve expands to fill the available space (15mm max) between the pipe and the penetration and will crush and close off plastic drainage pipes. The pipe forms a solid char preventing the passage of fire and smoke to the adjacent compartment.

APPLICATIONS

For Terrain PVC, Terrain FUZE above ground drainage through:

- Concrete, masonry or plasterboard partitions
- Concrete floor constructions

FEATURES

- Up to 4 Hour Fire Rating to BS 476 Part 20, BS EN 1366-3
- Protects pipe above and below the slab
- Cost effective
- One sleeve can replace two collars on a horizontal installation
- Easy installation
- Don't have to drill slab
- No need for mechanical fixings
- No mastic is required, providing close fit
- Easily cut to size to minimise wastage
- Simple to install without special tools or skills
- Can be retro-fitted
- Offers excellent acoustic insulation
- Maintains the thermal insulation of the pipe through the slab or wall penetration
- Maintains vapour seal of existing insulation
- Allows for thermal movement of pipe

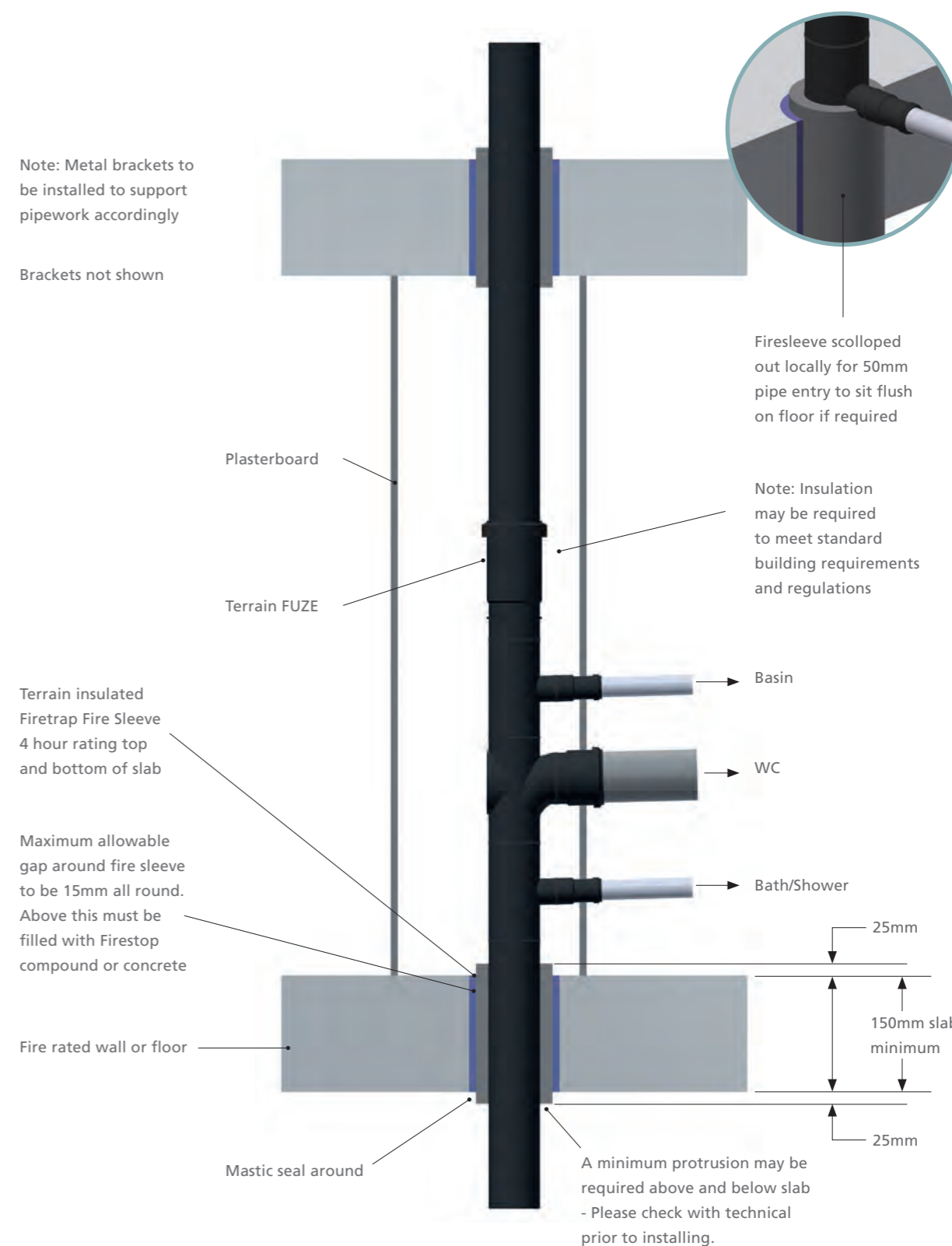
*Depending on pipe composition and application. See datasheet FF109 for further information.

Terrain Firetrap Sleeve was developed with ease of installation in mind.



PRODUCT CODE	PIPE DIAMETER SUITABLE FOR (mm)	SLEEVE HOLE DIAMETER (mm)	SLEEVE HOLE OUTSIDE DIAMETER (mm)	LENGTH (mm)
1925.42	40	42	92 - 104	300
1925.54	50	54	104 - 116	300
1925.60	56	60	110 - 122	300
1925.76	75	76	126 - 138	300
1925.114	110	114	164 - 176	300
1925.169	160	169	219 - 231	300

Fire protection for vertical Terrain drainage pipework in a NON fire rated duct



10 Firetrap Sleeves and Collars

Firetrap Collars

Terrain Firetrap Collars have been specifically designed to re-instate the fire resistance of a wall or floor which has been penetrated by services such as Terrain PVC, Terrain FUZE or Terrain Q.

Manufactured in steel, each fire collar contains an internal lining of intumescent graphite impregnated organic polymer. Anchoring hooks are also supplied. The collars will seal pipes from 40mm to 315mm diameter and can be face fixed or set-in to a wall or ceiling structure. They are suitable for use on concrete, masonry and plasterboard partitions.

They have a up to 2 hour fire rating and feature mounting tabs for quick and easy installation.

APPLICATIONS

For Terrain PVC, Terrain FUZE above ground drainage through:

- Concrete, aerated concrete, masonry or plasterboard partition walls
- Concrete, aerated concrete or masonry floor construction

FEATURES

For Terrain PVC, Terrain FUZE above ground drainage through:

- Up to 4 Hour fire rating
- Powder coated steel sleeve
- Can be surface mounted or built in
- Mounting tabs for quick and easy installation
- Seals against smoke, toxic gases, flames and heat
- Can be installed in a recessed area to minimise overall dimensions
- Maintains vapour seal of existing insulation
- Allows for thermal movement of pipe

*Depending on pipe composition and application. See datasheet TDSCIPC for further information.



PRODUCT CODE	Ø
1625.40R	40mm
1625.55R	55mm
1625.75R	75mm
1625.82R	82mm
1625.110R	110mm
1625.160R	160mm
1625.200R	200mm
1625.250R	250mm
1625.315R	315mm

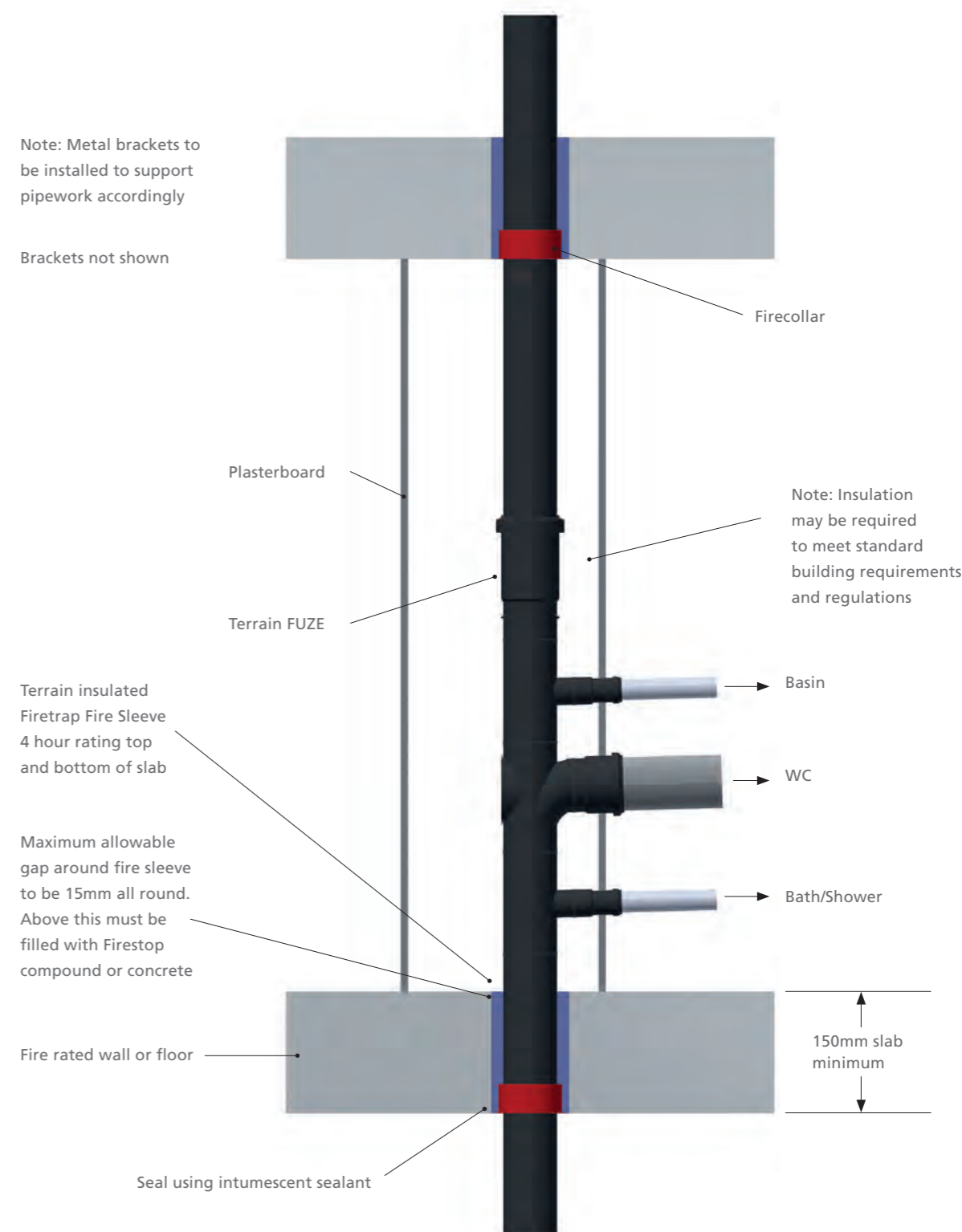
Collars will seal pipes from 40mm to 315mm diameter and can be face fixed or set-in to a wall or ceiling structure.



Fire protection for vertical Terrain drainage pipework in a NON fire rated duct

Note: Metal brackets to be installed to support pipework accordingly

Brackets not shown



11 System Testing and Maintenance

NG.3 Testing

Terrain FUZE should be tested in accordance with guidelines stated within BS EN 12056-2 (Annex NG.3.1) which lays out the following:

NG.3.1 AIR TEST

NOTE Normally this test is carried out to confirm that all pipes and fittings are airtight. It should be completed in one operation but for large multi-storey systems testing in sections may be necessary.

NG.3.1.1 PREPARATION

The water seals of sanitary appliances should be fully charged and test plugs or bags inserted into the open ends of the pipework to be tested. To ensure that there is a satisfactory air seal at the base of the stack, or at the lowest plug or bag in the stack if only a section of the pipework is to be tested, a small quantity of water sufficient to cover the plug or bag can be allowed to enter the system.

One of the remaining test plugs should be fitted with a tee piece, with a cock on each branch, and one branch being connected by means of a flexible tube to a manometer. Alternatively, a flexible tube from a tee piece fitted with cocks on its other two branches can be passed through the water seal of a sanitary appliance. Any water trapped in this tube should be removed and then a manometer can be connected to one of the branches.

NG.3.1.2 APPLICATION

Air is pumped into the system through the other branch of the tee piece until a pressure equal to 38 mm water gauge is obtained. The air inlet cock is then closed and pressure in the system should remain constant for a period of not less than 3 min.

NG.3.1.3 LEAK LOCATION

NOTE Defects revealed by an air test may be located by the methods given in NG.3.1.3.1, NG.3.1.3.2 and NG.3.1.3.3.

NG.3.1.3.1 SMOKE

A smoke producing machine may be used which will introduce smoke under any pressure into the defective pipework. Leakage may be observed as the smoke escapes. Smoke cartridges containing special chemicals should be used with caution, taking care that the ignited cartridge is not in direct contact with the pipework and that the products of combustion do not have a harmful effect upon the materials used for the discharge pipe system. Smoke testing of plastics pipework should be avoided due to naphtha having a detrimental effect, particularly on ABS, PVC-U and MUPVC. Rubber jointing components can also be adversely affected.

NG.3.1.3.2 SOAP SOLUTION

With the pipework subject to an internal pressure using the smoke machine method as described in NG.3.1.3.1, a soap solution can be applied to the pipes and joints. Leakage can be detected by the formation of bubbles.

NG.3.1.3.3 WATER TEST

There is no justification for a water test to be applied to the whole of the plumbing system. The part of the system mainly at risk is that below the lowest sanitary appliance, and this may be tested by inserting a test plug in the lower end of the pipe and filling the pipe with water up to the flood level of the lowest sanitary appliance, provided that the static head does not exceed 6m.

*For accurate readings, please ensure equipment is regularly checked.

Air pressure test to comply with BS EN 12056-2 for testing a stack with connections

SCREWED TEST PLUG

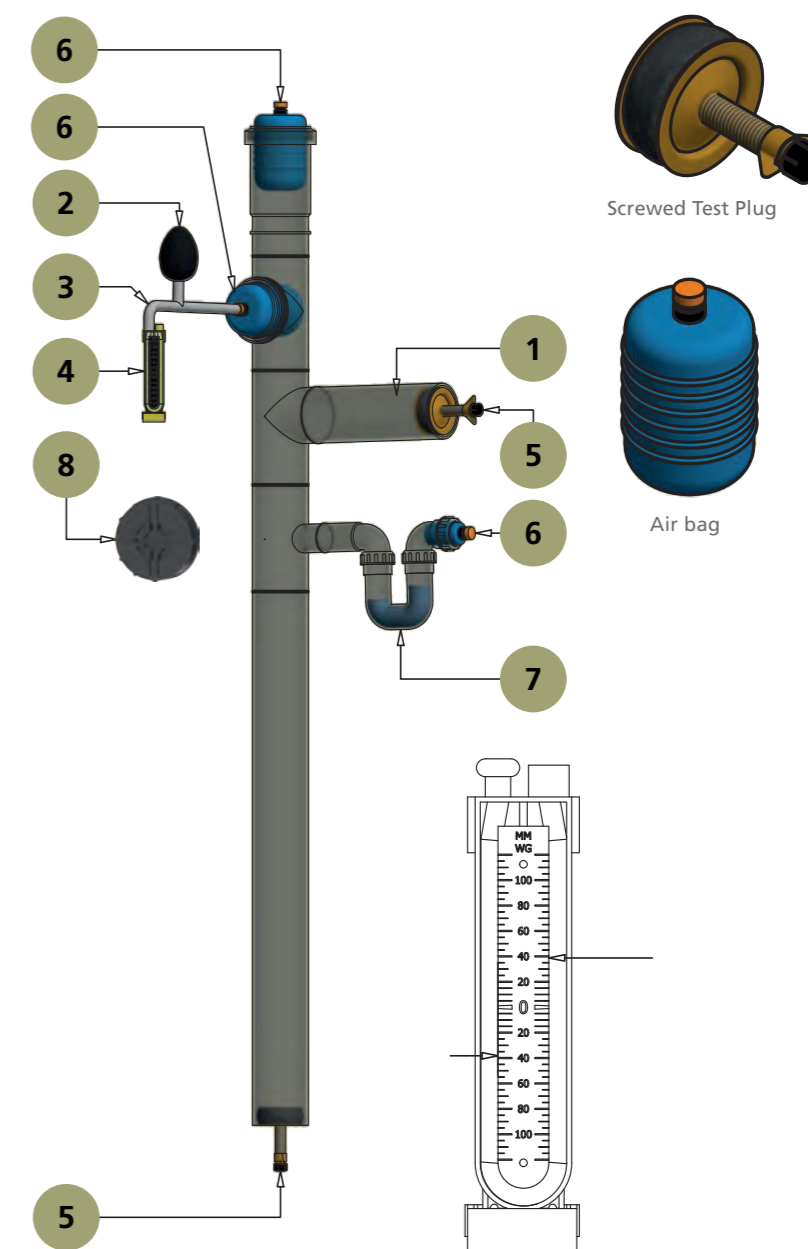
- Blank or open
- For use in pipe ends
- Manufactured and supplied by others

AIR BAG

- Blank
- For use in access pipe/ expansion socket/pipe ends
- Manufactured and supplied by others

Traps must be filled with water to ensure there is positive pressure within the system to seal the waste inlet.

KEY	
NO.	PART
1	Pipework to test
2	Bellow
3	Hose
4	U-Gauge (should read 38mm)
5	Screwed Test Plug
6	Air Bag
7	Trap (must be filled with water)
8	Screwed Cap (for access door)



Note: Blue temporary caps are not to be used for air pressure testing, only black threaded caps are to be used. Further information is available on technical bulletin:2016 - PT06 - Air pressure test to comply with BS EN 12056-2 - Version 6

11 System Testing and Maintenance

System Maintenance

NG.4.1 GENERAL

Discharge pipe systems should be kept in a clean and sound condition in order to maintain maximum efficiency. This is facilitated by designing in accordance with the recommendations in this national annex. The following points should be noted:

- When access covers, caps and clearing eyes are removed, damaged packing, ring seals, washers and loose fittings should be renewed before replacement.
- Care should be taken in the use of chemical descaling agents, which are often of a corrosive nature and materials employed in the pipe system should be clearly identified before treatment to ensure that the internal surfaces are not subject to damaging chemical attack.
- Caution is necessary when employing the methods of clearing obstructions which involve the use of air or water at high pressures.
- Hand operated rods for removing blockages in discharge pipes should be capable of passing through the system without damaging the internal surfaces of pipes and fittings.
- Mechanised rodding equipment should only be used by properly trained operators and the pipework to be cleared should be thoroughly examined in advance to enable selection of the appropriate cleaning attachments.
- In renewing paintwork care should be taken to preserve any distinguishing colours which may have been used for identification purposes. Reference should be made to BS 1710.

NG.4.2. DEPOSITS DUE TO MISUSE OF THE DISCHARGE SYSTEM

Completely or partial blockages due to large objects or compacted masses, such as toilet paper and sanitary towels, can usually be loosened by rodding. All such material should be removed from the system at the nearest access point.

NG.4.3 PERIODIC INSPECTION

In addition to general maintenance work, periodic inspections and tests may be advisable to ascertain if there is any misuse or negligence. All defects should be fixed.



Polypipe Middle East

Investing in our business and our people enables us to bring more expertise, more support and more innovation to our customers, helping them to create safe and sustainable commercial buildings, whether newbuild or refurbishment projects.

BUILDING SERVICES SPECIALISM

Having made significant investment in expanding our portfolio to include not only our trusted and well-established Terrain drainage systems, but also MecFlow, our new water supply system, we're committed to working with our customers to provide the best building services solutions for their project. From schools, hospitals and tall buildings to shopping centres, local authorities and commercial and industrial developments, we provide drainage and water supply solutions that help our customers create safe and sustainable services within buildings.

SERVICE AND SUPPORT

Recognising the challenges the construction industry faces, we continuously research and develop products and services that enable us to support our customers more – from working with Engineers to design the best solutions for complex projects to helping Contractors overcome labour shortage issues, a lack of on-site storage and on-site waste management. We develop services to support our customers so that together, we can achieve more.

SUPPORTING PRODUCTS AND LITERATURE

With both drainage and water supply systems in its portfolio, Polypipe Middle East has a number of solutions for your next project. More information on these systems can be found at: www.middleeast.polypipe.com/

TAKING YOUR PROJECT FURTHER

As part of the Genuit Group, we have a number of complementary water and climate management systems available to maximise the comfort and efficiency of your commercial building:

Nuaire Ventilation Systems

Our Nuaire brand has been at the forefront of packaged Air Handling Units (AHUs) for over 20 years, designing and manufacturing market leading ranges. Explore the full range of Nuaire ventilation systems at www.nuaire.co.uk.

Polypipe Underfloor Heating

Underfloor heating systems are increasingly popular and are rapidly becoming the heat source of choice for commercial and multi-occupancy residential developments. For more information on our range of Underfloor Heating Systems, controls and manifolds visit: www.polypipeUFH.com.

Polypipe: Inspiring Green Urbanisation

To help address the pressures that urbanisation and climate change place on our built environment, we've developed a new generation of technologies that sustain and optimise urban green assets through extended and fully integrated water management solutions. Systems that make space for water, alleviate flooding and capture, store and reuse rainwater, whilst enabling and inspiring Green Urbanisation. www.polypipe.com/civils/gi

As the industry moves forward, we're here right by its side. Terrain FUZE is proof of our commitment to making things simple for our customers, an innovative plastic drainage system that's designed for the future.

Our website also provides useful information to keep you up to date with news and innovations as they happen, including how Terrain FUZE can further enhance your project.

To find out more visit: www.middleeast.polypipe.com/

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13 Approval

Terrain FUZE, HDPE Soil and Waste

Terrain FUZE is made to the manufacturing standards stated below. These standards set out the dimensional, physical and mechanical characteristics that each individual product shall conform to.

PIPES AND ELECTROFUSION COUPLINGS

Pipes and Electrofusion Couplings are manufactured in accordance with BS EN 1519 Standard, Kitemark certificate KM 729217, and is covered by the British Board of Agrément (BBA), certificate 07/4479.

FITTINGS

Fittings are also covered by the British Board of Agreement (BBA), certificate 07/4479.

FIRETRAP COLLARS AND FIRETRAP SLEEVES

Firetrap Collars hold a European Technical Assessment (ETA-12/0332).

Fire collars comply to standards BS EN 13501-1 & 13501-2.

Fire sleeves comply to standards BS EN 1363-1 & 1366-3.

For copies of certificates please visit:
www.polypipe.com/commercial-building-services

P.A.P.A. AND AAV

Terrain P.A.P.A. - BBA - Certificate No. 18/5551
Terrain Air Admittance Valves - BS EN 12380/BBA - Certificate No. 09/4650



Polypipe Quality Assurance

Our Terrain products are accredited to the following Quality Management Systems:

BS EN ISO 9001 - Quality Management System

BS EN ISO 14001 - Environmental Management System

BS ISO 45001 - Occupational Health & Safety Management System

PAS 99 - Integrated Management Registration

BS ISO 56002 - Innovation Management System

FURTHER INFORMATION AND ASSISTANCE

Terrain products are backed by a comprehensive technical advisory service, available to provide advice and design guidance on all aspects of above and below ground drainage.

Technical services include:

- On-site advice and problem solving.

For prompt assistance, please contact Polypipe Middle East technical team on: **+971 (0) 4 518 3000**

Email: middleeast@polypipe.com

www.polypipe.com/middleeast



Terrain FUZE

Design, specification
and installation guide



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